

2	BATTERY-GRID MAKING	16	RAILWAY-CHAIR MAKING
2.1	BIAS (I.E., HELICALLY) CUTTING OF TUBULAR STOCK	17.1	FOIL OR OTHER THIN SHEET-METAL MAKING OR TREATING
2.11	.Including orbital cutter	17.2	.Method
2.12	..Within stock support	17.3	..Clad or other composite foil or thin metal making
2.13	..With orbiting strip accumulator	17.4	..With assembling or disassembling of a pack
2.14	.Including means to inflate stock	17.5	...Using transitory solid cover material
2.15	.With means to feed stock along support or mandrel	17.6	...Including bond prevention treatment
2.16	..Single means produces compound motion	17.7	...Disassembling of a pack
2.17	...Endless belt drive means	17.8	..By shaving or longitudinal cutting
2.18	..Axially	17.9	..Using transitory material
2.19	..Rotatably	18.1	.Means for opening or separating a pack
2.2	.With means to rotate and store stock supply	20	SPECTACLE-FRAME MAKING
2.21	..Axis of rotation parallel to support or mandrel	20.1	SPIRAL CUTTING OF FLAT STOCK
2.22	.With means for arcuate shift of mandrel	21	STEREOTYPE-PLATE FINISHING
2.23	.Including means to handle produced strip or web	21.1	MEANS FOR FORMING CLENCH-TONGUE (E.G., FOR TIEBAND)
2.24	..With common adjustment for cutter	22	TIRE UPSETTING, WITH CUTTING, PUNCHING, ETC.
2.25	.Method	23.1	TOOTHED-CYLINDER MAKING APPARATUS (E.G., TEXTURE WORKING CYLINDER)
3	BUCKLE MAKING	23.51	IMPELLER MAKING APPARATUS
4	BUTTON-FASTENER MAKING	24	TYPE FINISHING AND GROOVING
4.51	SHREDDING METAL OR METAL WOOL ARTICLE MAKING	24.5	VENETIAN BLIND ASSEMBLING
4.52	.Metal wool making	25	UMBRELLA-FRAME MAKING
4.53	..Shaving or longitudinal cutting	25.01	BARRIER LAYER OR SEMICONDUCTOR DEVICE MAKING
4.54	...Soap-pad making	25.02	.Barrier layer device making
4.55	.Metal wool bundling	25.03	..Electrolytic device making (e.g., capacitor)
4.56	..Soap-pad making	25.35	PIEZOELECTRIC DEVICE MAKING
4.6	CORD HEDDLE MAKING	25.41	ELECTRIC CONDENSER MAKING
5	COTTER-PIN MAKING	25.42	.Solid dielectric type
6.01	CRANKSHAFT MAKING APPARATUS	76.1	FILING
6.1	EXPANDED METAL MAKING	76.2	.Of key article
6.2	.By use of reciprocating perforator	76.3	.Continuous band type
7	EYEBOLT OR HOOK MAKING	76.4	.Reciprocating type
7.1	FENCE BARB MAKING	77	.File-blank stripper
7.2	.By use of reciprocating cutter or die	81.01	SCALE REMOVER OR PREVENTOR
7.3	.By use of rotary cutter or die	81.02	.For hollow workpiece
8	FINGER-RING FORMING OR SIZING	81.021	..Interior surface
9	FISHHOOK MAKING	81.03	.Rolling deformation or deflection
10	GEM AND JEWEL SETTING	81.04	..For wire or rod
11	HINGE MAKING OR ASSEMBLING	81.05	.With rotary head
12	LACING-STUD MAKING	81.06	.Fluid impingement
13	PAPER-FASTENER MAKING		
14	PLOW OR CULTIVATOR IRON MAKING		
15	PUDDLERS BALLS MAKING		

81.07	..With heater	603.03Making disc drive
81.08	..Liquid jet	603.04Mounting preformed head/core onto other structure
81.09	..Airblast	603.05Mounting multitrack head
81.1	.Chainer	603.06With bonding
81.11	..Scraper or scalper	603.07Fabricating head structure or component thereof
81.12	..Brush type	603.08Treating to affect magnetic properties
81.13	..Mechanically powered operator	603.09Including measuring or testing
81.14	..Tack or needle type	603.1Using reference point/surface to facilitate measuring
81.15	..Hammer	603.11With dual gap materials
81.16	..Blade or chisel	603.12With significant slider/housing shaping or treating
81.17	..Hand tool	603.13Depositing magnetic layer or coating
89.5	BURNING IN, WEARING IN, OR OIL BURNISHING	603.14Plural magnetic deposition layers
90.01	BURNISHING	603.15With etching or machining of magnetic material
90.1	..Of water laid fibrous article (e.g., paper)	603.16Machining magnetic material (e.g., grinding, etching, polishing)
90.2	..Heated burnishing member	603.17Employing workholding means
90.3	...Burnishing tool reciprocates across work surface	603.18By etching
90.5	..Continuous feed	603.19Multitrack heads having integral holding means
90.6	..Of gear article	603.2With bond/laminating preformed parts, at least two magnetic
90.7	..By shot peening or blasting	603.21Using glass bonding material
91	UPHOLSTERED ARTICLE MAKING	603.22With work positioning means
91.1	..Method	603.23Providing winding
91.2	..Tufting	603.24Multilayered winding
91.3	..With means to clench fastener	603.25By coating
91.4	..With means to insert guide pin or fastener	603.26Preformed winding
91.5	..Cover stretching	603.27Specified diverse magnetic materials
91.6	..Edge-roll forming	604	...Data storage inductor or core
91.7	..Form or holder	605	...By winding or coiling
91.8	..With follower	606	...By assembling coil and core
592	METHOD OF MECHANICAL MANUFACTURE	607	...Including permanent magnet or core
592.1	..Electrical device making	608From comminuted material
593	..Including measuring or testing of device or component part	609Laminated
594	..Acoustic transducer	609.1	...Acoustic transducer
595	..Indicating transducer	610.1	..Resistor making
596	..Dynamoelectric machine	611	...Heater type
597	...Commutator or slip ring assembly	612	...Thermally variable
598	...Rotor		
599	..Superconductor		
600	..Antenna or wave energy "plumbing" making		
601	..With other electrical component		
602.1	..Electromagnet, transformer or inductor		
603.01	...Magnetic recording reproducing transducer (e.g., tape head, core, etc.)		
603.02Including disassembly step		

613	...With envelope or housing	845With shaping or forcing terminal into base aperture
614Filling with powdered insulation	846Manufacturing circuit on or in base
615With direct compression of powdered insulation	847With selective destruction of conductive paths
616Powdering the insulation	848With molding of insulated base
617By oxidation	849Simultaneous circuit manufacturing
618With winding	850By using wire as conductive path
619Applying terminal	851With sintering of base
620	...Coating resistive material on a base	852By forming conductive walled aperture in base
621	...Applying terminal	853With deforming of conductive path
621.1	..Strain gauge making	854	...Assembling electrical component directly to terminal or elongated conductor
622	..Switch making	855With encapsulating
623	..Fuse making	856By molding of insulating material
623.1	..Electric battery cell making	857	...Assembling terminal to elongated conductor
623.2	...Including sealing	858With molding of electrically insulating material
623.3	...Including laminating of indefinite length material	859By shrinking of cover
623.4	...Including adhesively bonding	860By metal fusion bonding
623.5	...Including coating or impregnating	861By deforming
825	..Conductor or circuit manufacturing	862Of ferrule about conductor and terminal
826	...Brush	863Of terminal
827	...Beam lead frame or beam lead device	864With forming eyelet from elongated conductor
828	...Co-axial cable	865With penetrating portion
829	...On flat or curved insulated base, e.g., printed circuit, etc.	866Through insulation
830Assembling bases	867With insulation removal
831Assembling formed circuit to base	868	...Assembling elongated conductors, e.g., splicing, etc.
832Assembling to base an electrical component, e.g., capacitor, etc.	869	...With end-to-end orienting
833By utilizing optical sighting device	870Including fluid evacuating or pressurizing
834With component orienting	871Including deforming of joining bridge
835And shaping, e.g., cutting or bending, etc.	872	...With overlapping orienting
836Different components	873Including oppositely facing end orienting
837By inserting component lead or terminal into base aperture	874	...Contact or terminal manufacturing
838With deforming of lead or terminal	875By powder metallurgy
839Including metal fusion	876By assembling plural parts
840By metal fusion	877With bonding
841With encapsulating, e.g., potting, etc.	878Of fused material
842Assembling terminal to base		
843By metal fusion bonding		
844By deforming or shaping		

879Metal	888.072	...Including casting or molding
880By impregnating a porous mass	888.073	...Including rolling or die forming, e.g., drawing, punching
881By elastic joining	888.074	...Including coating or plating
882With deforming	888.075	...Including grinding or honing
883With molding of insulation	888.076	...Including machining or angular cutting
884Forming array of contacts or terminals	888.08	..Crankshaft making
885	...With coating	888.09	..Connecting rod making
886	..Electret making	888.091	...Including metallurgical bonding
887	..Insulator making	888.092	...Including metal forging or die shaping
888	..Prime mover or fluid pump making	888.1	..Camshaft making
888.01	..I.C. (internal combustion) engine making	888.2	..Push rod or rocker arm making
888.011	...Repairing, converting, servicing or salvaging	888.3	..Seal or packing making
888.012	...Rotary or radial engine making	888.4	..Poppet or I.C. engine valve or valve seat making
888.02	..Fluid pump or compressor making	888.41	...Valve guide making
888.021	...Repairing, converting, servicing or salvaging	888.42	...Repairing, converting, servicing or salvaging
888.022	...Scroll or peristaltic type	888.43	...Valve tappet making
888.023	...Screw or gear type, e.g., Moineau type	888.44	...Valve seat making
888.024	...Centrifugal type	888.45	...Composite or hollow valve stem or head making
888.025	...Vane type or other rotary, e.g., fan	888.451Including forging
888.03	..Valve lifter making	888.452Including extruding
888.04	..Piston making	888.453Including casting
888.041	...Repairing, converting, servicing or salvaging	888.46	...With assembly or composite article making
888.042	...Multi-element piston making	889	..Impeller making
888.043Utilizing a high energy beam, e.g., laser, electron beam	889.1	..Repairing or disassembling
888.044	...With assembly or composite article making	889.2	..Turbomachine making
888.045With thermal barrier or heat flow provision	889.21	...Assembling individual fluid flow interacting members, e.g., blades, vanes, buckets, on rotary support member
888.046With fiber reinforced structure	889.22	...Assembling fluid flow directing devices, e.g., stators, diaphragms, nozzles
888.047By composite casting or molding	889.23	...Shaping integrally bladed rotor
888.048By coating or cladding	889.3	..Axial blower or fan
888.049	...Ring groove forming or finishing	889.4	..Centrifugal blower or fan
888.05	...Gudgeon pin, wrist pin, piston pin, or boss therefor	889.5	..Fluid coupling device
888.051	...With other attaching provision for connecting rod	889.6	..Propeller making
888.06	..Cylinder, cylinder head or engine valve sleeve making	889.61	...Utilizing hollow tube blank
888.061	...With liner, coating, or sleeve	889.7	..Blade making
888.07	..Piston ring or piston packing making	889.71	...Composite blade
888.071	...Including forging or hammering	889.72	...Hollow blade
		889.721With cooling passage
		889.722Passage contains tubular insert
		890	..Catalytic device making

- 890.01 ..Rocket or jet device making
- 890.02 ..Burner, torch or metallurgical lance making
- 890.03 ..Heat exchanger or boiler making
- 890.031 ..Repairing, converting, servicing or salvaging
- 890.032 ..Heat pipe device making
- 890.033 ..Solar energy device making
- 890.034 ..Regenerator or recuperator making
- 890.035 ..Cooling apparatus making, e.g., air conditioner, refrigerator
- 890.036 ..Tube inside tube
- 890.037 ..Tube wound about tube
- 890.038 ..Tube joined to flat sheet longitudinally, i.e., tube sheet
- 890.039 ..Sheet joined to sheet
- 890.04 ..With inserted tubes
- 890.041 ...Utilizing bond inhibiting material
- 890.042 ...With subsequent fluid expansion
- 890.043 ..Tube joint and tube plate structure
- 890.044 ...Including conduit expansion or inflation
- 890.045 ..Tube with heat transfer means
- 890.046 ..Finned tube
- 890.047 ...Common fin traverses plurality of tubes
- 890.048 ...Helically finned
- 890.049 ...Internally finned
- 890.05 ...Made from unitary workpiece, i.e., no assembly
- 890.051 ..Boiler making
- 890.052 ..Header or manifold making
- 890.053 ..Tube making or reforming
- 890.054 ..With metallurgical bonding
- 890.06 ..Accumulator making
- 890.07 ..Condenser, evaporator or vaporizer making
- 890.08 ..Muffler, manifold or exhaust pipe making
- 890.09 ..Fluidic or fluid actuated device making
- 890.1 ..Fluid pattern dispersing device making, e.g., ink jet
- 890.11 ..Tapping device making
- 890.12 ..Valve or choke making
- 890.121 ..Repairing, converting, servicing or salvaging
- 890.122 ..Valve seat forming
- 890.123 ..Valve stem or tire valve making
- 890.124 ..With assembly, disassembly or composite article making
- 890.125 ...Joining plural semi-circular components
- 890.126 ...With material shaping or cutting
- 890.127 ...Including molding or casting
- 890.128 ...Including machining or drilling
- 890.129 ...Including metallurgical bonding
- 890.13 ...Including metal deforming
- 890.131 ...Including metallurgical bonding
- 890.132 ..Including metal shaping and diverse operation
- 890.14 ..Gas and water specific plumbing component making
- 890.141 ..Plumbing fixture making
- 890.142 ..Nozzle making
- 890.143 ...Sprayer
- 890.144 ..Flexible conduit or fitting therefor
- 890.145 ..Flue connector device making
- 890.146 ..Trap making
- 890.147 ..Return connector device making
- 890.148 ..T-shaped fitting making
- 890.149 ..Elbow or L-shaped fitting making
- 890.15 ..Ferrule making or reforming
- 891 ..Agricultural device making
- 891.1 ..Traction apparatus, e.g., for tractor
- 891.2 ..Harvester guard
- 892 ..Pulley making
- 892.1 ..Assembly
- 892.11 ...With shaping
- 892.2 ..Disc splitting to form pulley rim groove
- 892.3 ..Groove forming in sheet metal pulley rim
- 893 ..Gear making
- 893.1 ..Assembling of gear into force transmitting device
- 893.2 ..Gear mounting
- 893.3 ..Gear shaping
- 893.31 ...Worm gear
- 893.32 ...Roll forming
- 893.33 ...Punching or stamping
- 893.34 ...Die-press shaping
- 893.35 ...Gear tooth cutting
- 893.36 ...Gear blank making
- 893.37 ...With specific gear material
- 894 ..Wheel making

- 894.01 ..Railway or trolley wheel making
894.011 ...Multiple part or composite
894.012 ...With axle or hub
894.1 ..Steering wheel
894.2 ..Material winding, e.g., reel, spool
894.3 ..Land wheel
894.31 ...Assembling tire to wheel body
894.32 ...Disc type wheel
894.321Assembling wheel disc to rim and hub
894.322Assembling wheel disc to rim
894.323With disc shaping
894.324Integral rim and disc making
894.325Disc shaping
894.33 ...Tensioned spoke type wheel making
894.331Tensioning all spokes simultaneously
894.332Tensioning spokes in series
894.333Tensioning spokes individually
894.34 ...Compression, e.g., nontension, spoke type wheel making
894.341Joining spokes to rim and hub
894.342Joining spokes to rim
894.343Joining spokes to hub
894.344Making plural spokes from a single blank
894.345Individual spoke making
894.35 ...Rim making
894.351With assembling
894.352Demountable rim making
894.353Die-press shaping
894.354Roller forming
894.36 ...Hub making
894.361With assembling
894.362 ...Hub shaping
894.37 ...Tire making
894.38 ...Wheel trim making, e.g., wheel cover, hubcap
894.381 ...With means for retaining trim member on wheel
895 ..Roller making
895.1 ..Repairing or servicing
895.2 ..Assembling preformed components
895.21 ...Work contacting surface element assembled to core
895.211Work contacting surface wound about core
895.212With prestressing of component by heat differential, e.g., shrink, fit
895.213Work contacting surface having annular axial sections
895.22 ...Work contacting surface element assembled to end support members
895.23 ...Includes securing removable cover on roller
895.3 ..Fabricating and shaping roller work contacting surface element
895.31 ...Toothed roller
895.32 ...With coating or casting about a core
895.33 ..One-piece roller making
896.1 ..Dental appliance making
896.11 ..Orthodontic device making
896.2 ..Sound device making
896.21 ..Hearing aid component making
896.22 ..Musical instrument or tuning fork making
896.23 ..Including diaphragm or support therefor
896.24 ..Phonograph component making
896.3 ..Watch or clock making
896.31 ..Having arbor, pinion, or balance
896.32 ..Having indicia, face, or dial
896.33 ..Having case, cover, or back
896.34 ..Having crown, stem, or pendent
896.4 ..Jewelry or locket making
896.41 ..Human adornment device making
896.411 ...Bracelet making
896.412 ...Finger ring making
896.42 ..Latch, clasp, or fastener component making
896.43 ..Ornamental stock making
896.5 ..Knob or knob shank making
896.6 ..Multiperforated metal article making
896.61 ..Coil wound wall screen
896.62 ..Filter
896.7 ..Turnbuckle making
896.8 ..Spring-head clip making
896.9 ..Spring making
896.91 ..For vehicle or clutch
896.92 ..For human comfort
896.93 ..Resilient shock or vibration absorber utility
897 ..Structural member making
897.1 ..Restoring existing member, e.g., reinforcing, repairing
897.15 ..Grille making
897.2 ..Vehicular structural member making

897.3	..Static structure, e.g., a building component	898.068Roller making
897.31	...Openwork, e.g., a truss, joist, frame, lattice-type or box beam	898.069Ball making
897.312Frame component	898.07	..Mounting
897.32	...Panel	898.08	..Demounting
897.33	...Columnar member	898.09	..Pre-usage process, e.g., preloading, aligning
897.34	..Metal reinforcement member for nonmetallic, e.g., concrete, structural element	898.1	..Lubricating
897.35	...Beam or girder	898.11	..Sealing
898	..Process for making bearing or component thereof	898.12	..Coating or casting
898.01	..Repairing	898.13	..Bearing surface treatment
898.02	..Fluid bearing	898.14	..Specific metallic composition
898.03	..Linear bearing	898.15	..Nonmetallic bearing element
898.04	..Rotary bearing	899	..Ball making
898.041	...Thrust bearing	899.1	..Hollow ball
898.042	...Plain bearing	401.1	..Converting
898.043Self-adjusting or self-aligning, including ball and socket type, bearing and component making	402.01	..Repairing
898.044Deforming socket to secure ball	402.02	..Seal or element thereof
898.045Die-press shaping	402.03	..With disassembling
898.046Having liner	402.04	...Including reconditioning of part
898.047Having liner	402.05By shaping
898.048Socket making	402.06Removing material
898.049By molding or casting	402.07And by a metallurgical operation, e.g., welding, diffusion bonding, casting
898.05Nonmetallic socket	402.08	...Replacing of defective part
898.051By assembling	402.09	..By attaching repair preform, e.g., remaking, restoring, or patching
898.052Ball making	402.11	...And removing damaged material
898.053With metallurgical bonding	402.12	...Mechanically attaching preform with separate fastener
898.054Sleeve or bushing making	402.13	...Metallurgically attaching preform
898.055Nonmetallic	402.14	..Mechanically attaching preform by separate fastener
898.056Strip or blank material shaping	402.15	...Screw threaded fastener
898.057Die-press shaping	402.16	...Metallurgically attaching preform
898.058Having inner lining layer	402.17	...Screw threaded preform
898.059Having liner	402.18	..By applying fluent material, e.g., coating, casting
898.06	..Anti-friction bearing or component thereof	402.19	..By shaping, e.g., bending, extruding, turning, etc.
898.061	...Assembling of race, cage, and rolling anti-friction members	402.21	...Including heating
898.062	...Assembling of race and rolling anti-friction members	403.1	..Scrap recovering or utilizing
898.063With race making	403.2	..Metalworking to consolidate scrap
898.064Assembling of cage and rolling anti-friction members	403.3	..Separating one material from another
898.065With cage making	403.4	...By burning or heating
898.066Race making	404	..During simulated operation or operating conditions
898.067Cage making	405	..Temperature

406	.Center locating and shaping	426.1	.Disassembling
407.01	..With testing or indicating	426.2	..With other than ancillary treating or assembling
407.02	..Torquing threaded assemblage or determining torque herein	426.3	..With conveying of work or disassembled work part
407.03	...Determining relative number of threaded member rotations	426.4	..By altering or destroying work part or connector
407.04	..Using optical instrument (excludes mere human eyeballing)	426.5	..By applying force
407.05	..Quantitative measuring or gauging	426.6	...To elastically deform work part or connector
407.06	...By radioactive tracing	428	.Assembling or joining
407.07	...By vibratory or oscillatory movement	429	..Progressively advancing of work assembly station or assembled portion of work
407.08	...Pressure, force, or weight determining	430	...Advancing work to successive stations (i.e., assembly line)
407.09	..With aligning, guiding, or instruction	431	...Advancing station
407.1	...Assisting assembly or disassembly	432	..Punching, piercing or reaming part by surface of second part
408	.Of a slide fastener	432.1	...With shaping
409	..Of slider	432.2Of first part
410	..Of interlocking element	433	..By stringing
411	.Obtaining plural composite product pieces from preassembled workpieces	434	..Retaining clearance for motion between assembled parts
412	.Obtaining plural product pieces from unitary workpiece	435	...Between tube-forming helical coils
413	..Breaking through weakened portion	436	...Through resilient media
414	..Dividing through modified portion	437	...By deforming interlock
415	..Dividing on common outline	438	...By folding part into plural ears
416	..Coacting pieces	439By wrapping around
417	..Dividing sequentially from leading end, e.g., by cutting or breaking	440Of link closure
418	.Providing transitory integral holding or handling portion	441.1Of sphere, i.e., ball, in socket
419.1	.Shaping fiber or fibered material	441.2Ball point pen making
419.2	.Magnetically shaping	442Allowing assembled sphere to move in single plane only
421.1	.Shaping by direct application of fluent pressure	443	...Of flange into tubular socket
421.2	..Explosively shaping	444	...Outwardly deforming internally fitted rod
422	.Shaping container end to encapsulate material	445	..Sizing mating parts during final positional association
423	.Utilizing transitory attached element or associated separate material	446	..With prestressing of part
424	..Temporary protective coating, impregnation, or cast layer	447	...By temperature differential (e.g., shrink fit)
425	.Shaping mating parts for reassembly in different positions	448	...Of skin on frame member
		449	...By flexing
		450	...Elastic joining of parts
		451	...Confining elastic part in socket
		452	...Prestressing rod, filament or strand
		453	...By snap fit

454	..Of flexible wall, expansible chamber devices (e.g., bellows)	518Joined to overlapping ends of plural rods
455.1	..Spaced wall tube or receptacle	519After thinning
456	..Of separate helix (e.g., screw thread)	520	...By axially applying force
457	..Ribbing	521	...Surface interlocking
458	..With coating before or during assembling	522.1	...Radially expanding part in cavity, aperture, or hollow body
459	...To roughen surface	523	...Radially expanding internal tube
460	..Subsequently coating	524	...Peripheral edge joining of abutting plates
461	..With spreading of cable strands	524.1	...Riveting
462	..Joining plate edge perpendicularly to frame	525	..By driven force fit
463	..Peripheral joining of opposed mirror image parts to form a hollow body	525.01	..By applying separate fastener
464	..Associating parts by use of aligning means (e.g., use of a drift pin or a "fixture")	525.02	...Multipart cooperating fastener (e.g., bolt and nut)
465	...Registering mating opposed tool parts (e.g., registering a punch and a cooperating die)	525.03	...Nonthreaded
466	..By multiple cooperating aligning means	525.04	...At least one part is nonmetallic
467	...Sequentially associating parts on stationary aligning means	525.05	...Fastener deformed after application
468	...By manipulating aligning means	525.06	...Riveting
469	..Assembling a subassembly, then assembling with a second subassembly	525.07At least one part nonmetallic
469.5	..Metal deforming with nonmetallic bonding	525.08	...Nonresilient fastener
505	..Joining by deforming	525.09At least one part nonmetallic
506	...Securing cup or tube between axially extending concentric annuli	525.11	...Threaded fastener
507By expanding inner annulus	525.12At least one part nonmetallic
508By constricting outer annulus	525.13	...With supplemental joining
509	...Overedge assembling of seated part	525.14	...Metal fusion joining
510By necking in cup or tube wall	525.15At least one part nonmetallic
511At cup or tube end	526.2	.With separating, localizing, or eliminating of as-cast defects from a metal casting (e.g., anti-pipe)
512By flaring inserted cup or tube end	526.3	..Compressing ingot while still partially molten
513By bending over projecting prongs	526.4	..Removing defects
514	...Of parallel side-by-side elongated members	526.5	...From center of ingot to leave hollow blank
515	...Inward deformation of aperture or hollow body wall	526.6	...After deforming
516Hollow body is axially joined cup or tube	527.1	.Combined manufacture including applying or shaping of fluent material
517Joined to rod	527.2	..Coating
		527.3	...And casting
		527.4	...Subsequent to metal working
		527.5	..Metal casting
		527.6	...Followed by cutting or removing material
		527.7	...Combined with rolling
		530	..Filling of opening
		557	.Shaping one-piece blank by removing material

558	..Successive distinct removal operations	564.4Comprising means to strip insulation from wire
559	.Work holding	564.5	...And means to stake electric wire to commutator or armature in assembling of electric motor or generator
560	CONVERTIBLE METAL WORKING MACHINE		
560.1	.Vise type		
33 R	PLURAL DIVERSE MANUFACTURING APPARATUS INCLUDING MEANS FOR METAL SHAPING OR ASSEMBLING	564.6	...And means to sever work from supply
33.2	.Slide fastener or slide fastener element	564.7	...And means to machine product
33.5	.Binding or covering and cutting	564.8To sever product to length
33.52	..Cutting covering material only	565	.Common reciprocating support for spaced tools
	.Type of machine	566	.Including composite tool
26 R	..Drill press	566.1	..Including severing means
26 A	...Drilling and other	566.2	...To sever electric terminal from supply strip
26 B	...Portable		
27 R	..Lathe	566.3	...To trim electric component
28	...Grinding attachment	566.4Means comprising hand-manipulatable implement
29	...Pulley or wheel		
27 A	...Convertible	35.5	.With turret mechanism
27 B	...Commutator	36	..Multiple turret
27 C	...Lathe and tool	39	..Tool turret
30	..Planer	40	...Rotary tool holder
34 R	.Forging and bending, cutting or punching	41	...Sliding tool holder
		42	...Fluid operated
34 A	..Fastener (zipper)		...Cam operated
34 B	..Riveting	43Longitudinal turret axis
34 C	..Ball making	44Transverse turret axis
34 D	..Wire working	45	...Lever operated
561	.With means to feed work during tool contact	46	...Rack-and-pinion operated
562	..Including nonrotary flying tool	47	...Screw operated
563	.With means to feed work intermittently from one tool station to another	48.5 R	..Including rotating and/or locking means
		49	...Frictional and positive
37 R	..Stock turret	48.5 A	...Lock means for tool or work turrets
37 A	...Swiss type	50	.Multiple-tool holder
38 R	..Blank turret	51	..Laterally movable stock holder
38 A	...Rotary work - vertical axis	52	..Axial tool and transversely movable slide rest
38 B	...Rotary work - horizontal axis		
38 C	...Stationary work	53	...Rotary tool spindle
38 D	...Belt drive	54	..Longitudinally and transversely movable
38 E	...Crankshaft		
38 F	...Collapsible tube	55	...Rotary tool spindle
38.9	..Endless belt	56	..Oscillating tool
564	.Separate tool stations for selective or successive operation on work	56.5	.Including machining means
564.1	..Including assembling or disassembling station	56.6	..And work-holder for assembly
564.2	...And means to machine work part to fit cooperating work part	57	.Attachment
564.3	...And means to sever work prior to disassembling	64	.Speed controller
		65	.Carriage stop mechanism
		33 A	.Flash remover
		33 B	.Welding strip ends
		33 C	.Casting and working
		33 D	.Tube making

33 E	.Covering	720	.With signal, scale, illuminator, or optical viewer
33 F	.Wire working		
33 G	.Radiator making	721	..For work-holder for assembly or disassembly
33 H	.Printing plate		
33 J	.Turret	722	.Including means to provide a controlled environment
33 K	.Assembly		
33 L	.Armature	723	.Nuclear device
33 M	.Electrical connector or terminal	724	.Roller or ball bearing
33 N	.Tire valve or spark plug	725	..Including deforming means
33 P	.Multiple station with conveyor	726	.Heat exchanger
33 Q	.Multiple stations working strip material	726.5	..Including means to manipulate heat exchanger tube bundle
33 S	.Continuous strip	727	..Including deforming means
33 T	.Work on tubes	728	.Means to place sheath on running-length core
650	PLURAL DIVERSE MANUFACTURING APPARATUS	729	.Means to assemble electrical device
700	MEANS TO ASSEMBLE OR DISASSEMBLE	730	..Storage cell or battery
701	.With means to regulate operation by use of templet, tape, card or other replaceable information supply	731	...Including deforming means
702	..With comparator	732	..Motor or generator
703	...Computer input	733	...Means to assemble commutator
704	..Web or strand-carried information supply	734	...Means to position insulation
705	.With means to test work or product	735	...Means to stake wire to commutator or armature
706	.With randomly actuated stopping or disabling means	736	...Including deforming means
707	..Responsive to condition of work or product	737	..Magnetic memory device
708	..Responsive to operative (e.g., safety device, etc.)	738	..Laminated device
709	.With control means energized in response to activator stimulated by condition sensor	739	..Means to fasten electrical component to wiring board, base, or substrate
710	..Including means to divert defective work part	740	...Chip component
711	..Multiple station assembly or disassembly apparatus	741	...Multilead component
712	...Including position sensor	742	..Multiple station assembly apparatus
713	..Responsive to timer	743	..Means to apply vacuum directly to position or hold work part
714	..Responsive to work or work-related machine element	744	..Means to apply magnetic force directly to position or hold work part
715	...With means to fasten by deformation	745	..Conductor
716Self-piercing work part	746	...Electrode
717	...With means to fasten by elastic joining	747	...Terminal or connector
718	..With means to fasten by frictional fitting	748	...Assembled to wire-type conductor
719	...Including means to apply magnetic force directly to position or hold work	749Means to simultaneously assemble multiple, independent conductors to terminal
		750Means comprising hand-manipulatable implement
		751Fastening by deformation
		752Fastening by elastic joining
		753Means to fasten by deformation

754Means to fasten by elastic joining	790	...By friction fit
755	..Multiple, independent conductors	791	.Multiple station assembly or disassembly apparatus
756	...Switch or fuse	792	..Including turret-type conveyer
757	..Means to simultaneously fasten three or more parts	793	..Including converging conveyers
758	..Means comprising hand-manipulatable implement	794	...And primary central conveyer
759	..Means to align and advance work part	795	..Means to fasten work parts together
760	..With work-holder for assembly	796	...By deforming
761	..Means to fasten by deforming	797	...By elastic joining
762	..Means to disassemble electrical device	798	.Means to drive self-piercing work part
763	..Storage cell or battery	799	.Including assembly pallet
764	..Means comprising hand-manipulatable implement	800	.Including provision to utilize thermal expansion of work
765	..Means to place traveler on ring or ring on bobbin of a textile machine	801	.Means to assemble or disassemble container and fluid component
766	..Slide fastener	802	.Vehicle wheel
767	..Means to assemble stop onto stringer	803	..Railway wheel
768	..Means to assemble slider onto stringer	804	.Tumbler lock
769	..Means to assemble teeth onto stringer	805	.Toy doll
770	..Disassembly means	806	.Film or tape cartridge
771	..Means to interrelatedly feed plural work parts from plural sources without manual intervention	807	.Crystal to watch or clock
772	..Box or pallet assembly means	808	.Means to insert or extract pen point
773	..Means to assemble container	809	.With magazine supply
774	..Handle to container	810	..And magnetic work-holder or positioner
775	...Label to container	811.2	..Assembling means comprising hand-manipulatable implement
776	...Pressurized dispensing container	812	...One work part comprising living tissue
777	..Hypodermic syringe	812.5	...Comprising driver for snap-off-mandrel fastener; e.g., Pop (TM) riveter
778	...Including fluid component	813	...One work part comprising nut or screw
779	..Running-length work	814	...One work part comprising paper clip
780	...Means including orbiting running-length work supply	815	...Means to assemble tire stud into tire tread
781	...Pipe section	816	...Means to fasten by deforming
782	...Assembled to article	817	...Fastening sinker to fishing line
783	..Multiple station assembly apparatus	818	..Means to fasten by deforming
784	..Including assembly pallet	819	.Running-length work
785	..Including turret-type conveyer	820	..Assembled on core
786	..Including converging conveyers	821	.Including means to vibrate work
787	..And means to fasten work parts together	822	.Including work conveyer
788	...By deforming	823	..Including transporting track
789	...By elastic joining	824	...And work carrying vehicle
		213.1	.Valve applying or removing
		214	..Engine valve unit puller or applier

215	..Engine valve spring compressor (only)	243.522Including near side fastener shaping tool
216	...Plural spring engagement	243.523Pneumatic- or fluid-actuated tool
217	...Screw operated	243.524Liquid
218Parallel or tong type, side entrance	243.525And gas
219	...Lever operated	243.526Having rotary drive mechanism
220Single jaw or valve engagement	243.527Having allochiral actuating handles
221Plier type	243.528Having repositionable annulus engaging tool
221.5	..To or from wheel rim of resilient tire or tube	243.529Including near side fastener shaping tool
221.6	..Removal tool	243.53	..Riveter
222	..Piston ring inserter or remover	243.54	...Single header
223	..Plier-type operation	243.55Pipe joiner
224	..With ring encirclement	243.56	..Clip applicator
225	..Spring applicator or remover	243.57	..Binding or covering
226	..Transmission spring	243.58	...Edge binding
227	..Helical spring	244	..Puller or pusher means, contained force multiplying operator
228	..Flat spiral spring (e.g., watch or clock type)	245	..Hubcap and hub
229	..Circular spring	246	..Battery post and terminal
230	..Leaf spring	247	..Cotter pin and cooperating member
231	..Means to stake watch or clock	248	...Plier type means
232	..Plier type	249	..Valve stem pin or key and another member
233	..Brake lining to brake shoe	250	..Machine key and another member
234	..Tube and coextensive core	251	..Arbor-type press means
235	..To apply or remove a resilient article (e.g., tube, sleeve, etc.)	252	..Having fluid operator
235.5	..Nipple to nursing bottle	253	..Having wedge operator
236	..Well protector to sucker rod	254	..Having percussion or explosive operator
237	..Coupling to conduit	255	...Tube, sleeve, or ferrule inserting or removing
237.5	..Loose-leaf sheet binder	256	..Having screw operator
238	..Compressing parts together face to face	257	...C-frame
239	..Spreading parts apart or separating them from face to face engagement	258	...Central screw, work-engagers around screw
240	..By rotation of work part	259	...Work-engager arms along or parallel to screw
240.5	..Means to insert or remove helix	260With arm connecting engaging means
241	..Means to string	261Pivotal arms
242	..Tool handle and tool	262Pivotal grippers on screw
243	..Tool chuck and tool	263	...Tubular or tube segment forms work-engager
243.5	..Overedge assembling means	264Screw threaded work-engager
243.51	..Belt-hook attacher	265Movable grippers on screw
243.517	..Annular work	266	...Plate or bar forms work-engager
243.518	...With radially acting tool inside annular work		
243.519	...With second workpiece inside annular work one workpiece moved to shape the other		
243.521Comprising driver for snap-off-mandrel fastener; e.g., Pop (TM) riveter		

267	..Having lever operator	FOR 000	CLASS-RELATED FOREIGN DOCUMENTS
268	...Plier type means		
269	.Means comprising piston ring group contractor or holder		
270	.Means comprising hand manipulatable tool	<u>DIGESTS</u>	
271	..Aligner or center	DIG 1	METHOD OR APPARATUS INVOLVING ADHESIVE
272	...Tube with tube		
273	...Auto wheel with auto chassis	DIG 2	METHOD OR APPARATUS USING ALUMINUM
274	...Clutch plates		
275	..Means comprising impact receiving tool	DIG 3	METHOD OR APPARATUS WITH BENDING
276	...C-frame	DIG 4	METHOD OR APPARATUS WITH BRAZING
277	...Thread protector (e.g., wheel axle type)	DIG 5	METHOD OR APPARATUS WITH CASTING
278	..Hand gripper for direct push or pull	DIG 6	METHOD OR APPARATUS WITH CENTRIFUGAL CASTING
279	...Centrifugal separator	DIG 7	METHOD OR APPARATUS WITH CLEANING
280	...Tube sleeve or ferrule applying or removing	DIG 8	METHOD OR APPARATUS WITH COMPOSITE CASTING
281	...Thread-tapping grip	DIG 9	METHOD OR APPARATUS WITH CUP FORMED AND BOTTOM REMOVED
281.1	..With work-holder for assembly	DIG 10	METHOD OR APPARATUS WITH DIE CASTING
281.2	..For assembling a luminescent mantle	DIG 11	METHOD OR APPARATUS WITH DRAWING
281.3	..And assembling press (e.g., truss assembling means, etc.)	DIG 12	METHOD OR APPARATUS WITH ELECTROPLATING
281.4	..Having means to permit support movement while work is thereon	DIG 13	METHOD OR APPARATUS WITH ELECTRIC HEATING
281.5	..Including means to relatively position plural work parts	DIG 14	METHOD OR APPARATUS WITH ENAMELING
281.6	.Work-supported apparatus	DIG 15	FORMING ARTICLE ON END OF LONG STOCK AND THEN CUTTING OFF
282	.Tube, sleeve or ferrule	DIG 16	METHOD OR APPARATUS WITH ETCHING
283	.Work gripper, anvil, or element	DIG 17	METHOD OR APPARATUS WITH MAKING FLOW LINES; CRYSTALS
283.5	..By deforming	DIG 18	METHOD OR APPARATUS WITH FORGING
284	MISCELLANEOUS APPARATUS	DIG 19	METHOD OR APPARATUS WITH GRINDING
		DIG 20	METHOD OR APPARATUS FOR DOUBLE BLANK
		DIG 21	METHOD OR APPARATUS FOR HEATING
		DIG 22	METHOD OR APPARATUS USING INDIUM
		DIG 23	METHOD OR APPARATUS WITH KNURLING
		DIG 24	METHOD OR APPARATUS WITH LOCAL HEATING
		DIG 25	METHOD OR APPARATUS WITH PARTICULAR MATERIAL
		DIG 26	METHOD OR APPARATUS WITH MACHINING
		DIG 27	METHOD OR APPARATUS USING MAGNESIUM
		DIG 28	MAGNETIC RECORDING DIGEST
		DIG 29	MOLDING WITH OTHER STEP
		DIG 30	ORNAMENTING WITH OTHER STEP
		DIG 31	PRESSING POWDER WITH OTHER STEP
		DIG 32	ROLLING WITH OTHER STEP
	<u>CROSS-REFERENCE ART COLLECTIONS</u>		
900	METHODS AND APPARATUS FOR ASSEMBLY BY ELECTROSTATIC ATTRACTION		
901	BALANCING METHOD		
902	FILTER MAKING		
903	FIREARM BOLT MAKING		
904	LAMINATED METAL ARTICLE MAKING		
905	MAKING COIL WOUND WALL SCREEN		
906	NUCLEAR DEVICE MAKING		
	<u>FOREIGN ART COLLECTIONS</u>		

DIG 33	SCORING WITH OTHER STEP	DIG 81	GAS AS A CONVEYOR
DIG 34	SCALING WITH OTHER STEP	DIG 82	AIR CURRENT GENERATED BY CUTTER
DIG 35	SHRINK FITTING WITH OTHER STEP	DIG 83	FAN COAXIAL WITH CUTTER
DIG 36	SHOT BLASTING WITH OTHER STEP	DIG 84	VACUUM EXHAUST TYPE
DIG 37	STAMPING WITH OTHER STEP	DIG 85	WITH FLUID CONTROL VALVE
DIG 38	SPOT WELDING WITH OTHER STEP	DIG 86	HOOD ENCASED CUTTER
DIG 39	SPRAYING WITH OTHER STEP	DIG 87	MULTIPLE FLUID PATHS
DIG 40	STRIPS OF REPEATED ARTICLES - CUT UP LATER	DIG 88	BY PROJECTING, SQUIRTING OR DRIPPING
DIG 41	TAPER TUBE MAKING	DIG 89	GAS ENTRAINED LIQUID SUPPLY
DIG 42	TENSION APPLIED DURING WORKING	DIG 90	ELEVATED TANK SUPPLY
DIG 43	UPSETTING AND FLANGING TUBE END	DIG 91	PLURAL DISCHARGE OPENINGS
DIG 44	VACUUM	DIG 92	FLUID CHANNEL IN CUTTER
DIG 45	TITANIUM	DIG 93	PLURAL DISCHARGE LOCI
DIG 46	VIBRATION	DIG 94	DEBRIS REMOVER, CATCHER, OR DEFLECTOR
DIG 47	EXTRUDING WITH OTHER STEP	DIG 95	MAGNETIC OR ELECTROSTATIC
DIG 48	WELDING WITH OTHER STEP	DIG 96	MECHANICAL REMOVAL ASSISTANT
DIG 49	WORK HARDENING WITH OTHER STEP	DIG 97	CUTTER ENGAGING CLEANER
DIG 50	CUTTING FLUID APPLICATION AND DEBRIS CONTROL	DIG 98	ROTATING, RECIPROCATING OR OSCILLATING CLEANER
DIG 51	POWER STOP CONTROL FOR MOVABLE ELEMENT	DIG 99	FLEXIBLE CONVEYOR
DIG 52	CHIP BREAKER	DIG 100	SCREW OR CAM CONVEYOR
DIG 53	WORKPIECE AND DEBRIS SEPARATOR	DIG 101	PAN, BED, OR TABLE
DIG 54	FLUID CONTROL INTERRELATED WITH MACHINE TOOL MECHANISM	DIG 102	DEBRIS CHUTE
DIG 55	WITH CUTTER DRIVE	DIG 104	TOOL OR WORK ATTACHED
DIG 56	WITH SHIELD OR HOOD MOVEMENTS	DIG 105	ASSEMBLY, MAGNETIC, OR INDICIA TOOL
DIG 57	WITH CUTTER FEED		
DIG 59	HOOD ACTUATED BY TOOL OR WORK APPROACH		
DIG 60	PROGRESSIVE DISPLACEMENT OF HOOD		
DIG 61	PLURAL-TYPE DEBRIS REMOVERS		
DIG 62	RUBBING TRANSFER OF SOLID COATING TO ROTATING ELEMENT		
DIG 63	FLUID CONVEYOR OR APPLICATOR		
DIG 64	AMBULATORY CUTTER WITH FLUENT CONDUIT		
DIG 65	CUTTER CONTAINED SUPPLY RESERVOIR		
DIG 66	FLUID FLOW TO CHANNELED CUTTER		
DIG 67	ROTATING CUTTER		
DIG 68	HOLLOW SPINDLE CONTAINS		
DIG 69	FLUID SPREADER CONTACTS CUTTER		
DIG 70	ROTARY OR OSCILLATING FLUID APPLICATOR		
DIG 71	COMPLETE IMMERSION OF CUTTER		
DIG 72	DIP OR SPLASH SUPPLY		
DIG 73	CHAIN OR BELT CONVEYOR		
DIG 74	PARTIAL IMMERSION OF CUTTER		
DIG 75	ADJUSTABLE LIQUID LEVEL		
DIG 76	MOVABLE LIQUID-CARRYING TROUGH		
DIG 77	WITH SEPARATOR OR FILTER		
DIG 78	AIR BLAST AND/OR VACUUM CONVEYOR		
DIG 79	REMOVABLE DEBRIS RECEPTACLE		

