B CPC COOPERATIVE PATENT CLASSIFICATION

B65B TRANSPORTING

B65 CONVEYING; PACKAGING; STORING; HANDLING THIN OR FILAMENTARY MATERIAL

B65B MACHINES, APPARATUS OR DEVICES FOR, OR METHODS OF, PACKAGING ARTICLES OR MATERIALS; UNPACKING (bundling and pressing devices for cigars A24C 1/44; devices for tensioning and securing binders adapted to be supported by the article or articles to be bound B25B 25/00; applying closure members to bottles, jars or similar containers B67B 1/00-B67B 6/00; concurrent cleaning, filling and closing of bottles B67C 7/00; emptying bottles, jars, cans, casks, barrels or similar containers B67C 9/00)

NOTE

The term "packaging" should be understood as including mainly the following operations:
- filling portable containers or receptacles with materials or small articles to form packages
- inserting articles, or groups of articles, into containers or receptacles
- closing filled containers or receptacles otherwise than by metal-, glass-, or wood-working operations
- enclosing, or partially enclosing, articles or quantities of material, in sheets, strips, blanks, webs, or tubes of thin flexible material, e.g. wrapping
- bundling articles, e.g. holding articles together in groups by applying string or wire
- attaching articles to cards, sheets, or webs

Operations of these types employed in the manufacture of articles other than packages are classified in other appropriate subclasses, e.g. making confectionery products by casting in moulds formed by wrappers A23G, filling ammunition cartridges E42B. Methods of packaging which are wholly characterised by the form of the package produced, or the form of the container or packaging-element utilised, are to be classified in B65D rather than in this subclass. In the following elaborations, the term "package" is used to mean the end product of a packaging operation, e.g. a filled and closed container, an article enclosed in a wrapper, a group of articles held together by string or wire, a crate of bottles. In the following elaborations, the term "materials" is to be understood as embracing matter, or masses of articles, which are to be packaged, as distinct from separate or individual articles. Machines, apparatus or methods of general application for packaging articles or materials

WARNINGS

1. The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups:
   B65B 51/09 covered by B65B 51/00
2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

Machines, apparatus or methods of general application for packaging articles or materials

1/00 Packaging fluent solid material, e.g. powders, granular or loose fibrous material, loose masses of small articles, in individual containers or receptacles, e.g. bags, sacks, boxes, cartons, cans, or jars
1/02 . . . Machines characterised by the incorporation of means for making the containers or receptacles (from flat, folded, or tubular webs of flexible sheet material B65B 9/00; making containers or receptacles of interest apart from this application, see the appropriate subclasses)
1/04 . . . Methods of, or means for, filling the material into the containers or receptacles
1/06 . . . by gravity flow

1/08 . . . by vibratory feeders
1/10 . . . by rotary feeders
1/12 . . . of screw type
1/14 . . . of centrifugal type
1/16 . . . by pneumatic means, e.g. by suction
1/18 . . . for filling valve-bags
1/20 . . . Reducing volume of filled material
1/22 . . . by vibration
1/24 . . . by mechanical compression
1/26 . . . by pneumatic means, e.g. suction
1/28 . . . Controlling escape of air or dust from containers or receptacles during filling
1/30 . . . Devices or methods for controlling or determining the quantity or quality or the material fed or filled
1/32 . . . by weighing (check-weighing of filled containers or receptacles B65B 1/46)
Machines, apparatus or methods of general application for packaging articles or materials

3/00 Packaging plastic material, semiliquids, liquids or mixed solids and liquids, in individual containers or receptacles, e.g. bags, sacks, boxes, cartons, cans, or jars

3/003... [Filling medical containers such as ampoules, vials, syringes or the like]

3/005... [Related operations, e.g. scoring ampoules]

3/02 Machines characterised by the incorporation of means for making the containers or receptacles (making container or receptacles of interest apart from this application, see appropriate subclasses)

3/022... [Making containers by moulding of a thermoplastic material]

3/025... [Making parallelepipedal containers from a single carton blank]

3/027... [Making containers from separate body and end-parts]

3/04 Methods of, or means for, filling the material into the containers or receptacles

3/045... [for filling flexible containers having a filling and dispensing spout, e.g. containers of the “bag-in-box”-type]

3/06... by gravity flow

3/08... by screw-type feeders

3/10... by application of pressure to material (by screw-type feeders B65B 3/08)

3/12... mechanically, e.g. by pistons or pumps

3/14... pneumatically

3/16... for filling collapsible tubes (for filling valve bags B65B 3/17)

3/17... for filling valve bags

3/18... controlling escape of air from containers or receptacles during filling

3/22... Defoaming liquids in connection with filling

3/24... Topping-up containers or receptacles to ensure complete filling

3/26... Methods or devices for controlling the quantity of the material fed or filled

3/28... by weighing

3/30... by volumetric measurement

3/305... [with measuring pockets moving in an endless path]

3/32... by pistons co-operating with measuring chambers

3/323... [with measuring chambers travelling in an endless path]

3/326... [for dosing several products to be mixed]

3/34... by timing of filling operations

3/36... and arresting flow by cut-off means

5/00 Packaging individual articles in containers or receptacles, e.g. bags, sacks, boxes, cartons, cans, jars

5/02... Machines characterised by incorporation of means for making the containers or receptacles (making container or receptacles of interest apart from this application, see the appropriate subclasses)

5/022... [for making bags]

5/024... [for making containers from preformed blanks]

5/026... [for making trays]

5/028... [for making containers from two or more blanks (B65B 5/026 takes precedence)]

5/04... Packaging single articles

5/045... [in bags]

5/05... Packaging groups of articles, the groups being treated as single articles

5/051... [Filled bags]

5/062... [Confectionery]

5/064... [Potato chips]

5/065... [Gable-topped container]

5/067... [in bags (B65B 5/061 - B65B 5/065 take precedence)]

5/068... [in trays (B65B 5/061 - B65B 5/065 take precedence)]

5/08... Packaging groups of articles, the articles being individually gripped or guided for transfer to the containers or receptacles

5/10... Filling containers or receptacles progressively or in stages by introducing successive articles, or layers of articles

5/101... [by gravity (B65B 5/12 and B65B 5/108 take precedence)]

5/103... [for packaging pills or tablets]

5/105... [by grippers (B65B 5/12 and B65B 5/108 take precedence)]

5/106... [by pushers (B65B 5/12 and B65B 5/108 take precedence)]

5/108... [Article support means temporarily arranged in the container]

5/12... Introducing successive articles, e.g. confectionery products, of different shape or size in predetermined positions

7/00 Closing containers or receptacles after filling

7/01... Machines characterised by incorporation of means for making the closures before applying (making closures, of interest apart from this application, see the relevant subclass)

7/02... Closing containers or receptacles deformed by, or taking-up shape, of, contents, e.g. bags, sacks

7/025... [Closing valve bags]

7/04... by tucking-in mouth portion to form two flaps and subsequently folding-down

7/06... by collapsing mouth portion, e.g. to form a single flap

7/08... and folding

7/10... and rolling-in

7/12... and twisting

7/14... Closing collapsible or resilient tubes, e.g. for tooth paste, for lighter fuel

7/16... Closing semi-rigid or rigid containers or receptacles not deformed by, or not taking-up shape of, contents, e.g. boxes or cartons
Machines, apparatus or methods of general application for packaging articles or materials

7/161 . . . [Sealing filled ampoules]
7/162 . . . [by feeding web material to securing means]
7/164 . . . [Securing by heat-sealing]
7/165 . . . [Securing by deformation of the web material]
7/167 . . . [Securing by heat-shrinking]
7/168 . . . [by applying and securing double closures]
7/18 . . . by collapsing mouth portion and subsequently folding-down or securing flaps
7/20 . . . by folding-down preformed flaps
7/22 . . . and inserting flap portions between contents and wall
7/24 . . . and interengaging tongue and slot closures
7/26 . . . by closing hinged lids
7/28 . . . by applying separate preformed closures, e.g. lids, covers
7/2807 . . . [Feeding closures]
7/2814 . . . [the closures being interconnected]
7/2821 . . . [applying plugs or threadless stoppers (for bottles or jars B67B 1/04)]
7/2828 . . . [inserting and rotating screw stoppers (for bottles or jars B67B 1/06)]
7/2835 . . . [applying and rotating preformed threaded caps (for bottles or jars B67B 3/20)]
7/2842 . . . [Securing closures on containers (in general B65B 51/00)]
7/285 . . . [by deformation of the closure]
7/2857 . . . . . . [and the container rim]
7/2864 . . . [by adhesive tape]
7/2871 . . . [by gluing]
7/2878 . . . [by heat-sealing]
7/2885 . . . [by heat-shrinking (in general B65B 53/02)]
7/2892 . . . [by deformation of the container rim]
9/00 Enclosing successive articles, or quantities of material, e.g. liquids or semiliquids, in flat, folded, or tubular webs of flexible sheet material; Subdividing filled flexible tubes to form packages
9/02 . . . Enclosing successive articles, or quantities of material between opposed webs
9/023 . . . [Packaging fluent material (B65B 9/04 takes precedence)]
9/026 . . . [the webs forming a curtain]
9/04 . . . one or both webs being formed with pockets for the reception of the articles, or of the quantities of material
9/042 . . . [for fluent material]
9/045 . . . [for single articles, e.g. tablets]
2009/047 . . . [Rotary pocket formers]
9/06 . . . Enclosing successive articles, or quantities of material, in a longitudinally-folded web, or in a web folded into a tube about the articles or quantities of material placed upon it

NOTE

If an invention involves both continuous and intermittent web motion, it is classified in both groups B65B 9/087 and B65B 9/093.

9/087 . . . the web advancing continuously
9/093 . . . the web having intermittent motion
9/10 . . . Enclosing successive articles, or quantities of material, in preformed tubular webs, or in webs formed into tubes around filling nozzles, e.g. extruded tubular webs
9/12 . . . Subdividing filled tubes to form two or more packages by sealing or securing involving displacement of contents
9/13 . . . the preformed tubular webs being supplied in a flattened state
9/135 . . . . . . [for palletised loads]
9/14 . . . . . . . Devices for distending tubes supplied in the flattened state
9/15 . . . the preformed tubular webs being stored on filling nozzles
9/18 . . . . . . . Devices for storing tubular webs
9/20 . . . . . . . the webs being formed into tubes in situ around the filling nozzles

NOTE

If an invention involves both continuous and intermittent web motion, it is classified in both groups B65B 9/207 and B65B 9/213.

9/2007 . . . [Means for stripping or squeezing filled tubes prior to sealing to remove air or products from sealing area]
9/2014 . . . . . . [Tube advancing means]
9/2021 . . . . . . [combined with longitudinal welding devices]
9/2028 . . . . . . . [Rollers or belts]
9/2035 . . . . . . . [Tube guiding means]
9/2042 . . . . . . . . . [Means for altering the cross-section of the tube filling opening prior to transversal sealing, e.g. tube spreading devices (subdividing filled tubes to form two or more packages by sealing involving displacement of contents B65B 9/12)]
9/2049 . . . . . . . . . . . [Package shaping devices acting on filled tubes prior to sealing the filling opening (shaping or reshaping completed packages B65B 61/24)]
9/2056 . . . . . . . . . . . [Machines for packages of special type or form]
9/2063 . . . . . . . . . . . [The webs being spirally wound around the filling nozzle]
9/207 . . . . . . . the web advancing continuously (B65B 9/22 takes precedence)
9/213 . . . . . . . the web having intermittent motion (B65B 9/22 takes precedence)
9/22 . . . . . . . Forming shoulders; Tube formers
9/24 . . . . . . . the tubes being formed in situ by extrusion

CPC - 2020.01
Wrapping, e.g. partially or wholly enclosing, articles or quantities of material, in strips, sheets or blanks, of flexible material (bundling articles by applying narrow strips or bands of flexible material) B65B 13/00

2011/002

[Prestretching mechanism in wrapping machines]

11/04 . . . . [in blanks, e.g. sheets precut and creased for folding]

11/06 . . . . [Helical strip wrapping combined with roping]

11/08 . . . . [by webs revolving around articles moved along the axis of revolution]

11/02 . . . . Wrapping articles or quantities of material, without changing their position during the wrapping operation, e.g. in moulds with hinged folders (by doubling a wrapper and securing its opposed free margins to enclose contents B65B 11/48; by disposing contents between two sheets and securing their opposed free margins B65B 11/50)

11/025 . . . . [by webs revolving around stationary articles]

11/04 . . . . the articles being rotated

11/045 . . . . [by rotating platforms supporting the articles]

11/06 . . . . Wrapping articles, or quantities of material, by conveying wrapper and contents in [common] defined paths

11/08 . . . . in a single straight path

11/10 . . . . . . to fold the wrappers in tubular form about contents

11/105 . . . . . . [the axis of the tube being parallel to the conveying direction]

11/12 . . . . . . and then to form closing folds of similar form at opposite ends of the tube

11/14 . . . . . . the ends of the tube being subsequently twisted

11/16 . . . . . . to fold the wrappers in channel form about contents and then to close the ends of the channel by folding and finally the mouth of the channel by folding or twisting

11/18 . . . . . . in two or more straight paths

11/20 . . . . . . to fold the wrappers in tubular form about contents

11/22 . . . . . . and then to form closing folds of similar form at opposite ends of the tube

11/24 . . . . . . the ends of the tube being subsequently twisted

11/26 . . . . . . to fold the wrappers in channel form about contents and then to close the ends of the channel by folding and finally the mouth of the channel by folding or twisting

11/28 . . . . . . in a curved path, e.g. on rotary tables or turrets

11/30 . . . . . . to fold the wrappers in tubular form about contents

11/32 . . . . . . and then to form closing folds of similar form at opposite ends of the tube

11/34 . . . . . . the ends of the tube being subsequently twisted

11/36 . . . . . . to fold the wrappers in channel form about contents and then to close the ends of the channel by folding and finally the mouth of the channel by folding or twisting

11/38 . . . . . . in a combination of straight and curved paths

11/40 . . . . . . to fold the wrappers in tubular form about contents

11/42 . . . . . . and then to form closing folds of similar form at opposite ends of the tube

11/44 . . . . . . the ends of the tube being subsequently twisted

11/46 . . . . . . to fold the wrappers in channel form about contents and then to close the ends of the channel by folding and finally the mouth of the channel by folding or twisting

11/48 . . . . Enclosing articles, or quantities of material, by folding a wrapper, e.g. a pocketed wrapper, and securing its opposed free margins to enclose contents

11/50 . . . . Enclosing articles, or quantities of material, by disposing contents between two sheets, e.g. pocketed sheets, and securing their opposed free margins (apparatus or devices for forming pockets in or from sheets, blanks or webs B65B 47/00)

11/52 . . . . . . one sheet being rendered plastic, e.g. by heating, and forced by fluid pressure, e.g. vacuum, into engagement with the other sheet and contents, e.g. skin- {, blister-, or bubble-} packaging

WARNING

Group B65B 11/52 is incomplete pending reclassification of documents from group B65B 33/00.

Groups B65B 33/00 and B65B 11/52 should be considered in order to perform a complete search.

11/54 . . . . Wrapping by causing the wrapper to embrace one end and all sides of the contents, and closing the wrapper onto the opposite end by forming regular or irregular pleats

11/56 . . . . Rolling articles with wrappers along a supporting surface

11/58 . . . . Applying two or more wrappers, e.g. in succession

11/585 . . . . . . to stacked articles, e.g. palletised loads)

13/00 Bundling articles

13/02 . . . . Applying and securing binding material around articles or groups of articles, e.g. using strings, wires, strips, bands or tapes

13/022 . . . . [Applying preformed bands of continuous-ring form, e.g. elastic]

13/025 . . . . [Hand-held tools]

13/027 . . . . . . [for applying straps having preformed connecting means, e.g. cable ties]

13/04 . . . . with means for guiding the binding material around the articles prior to severing from supply

13/06 . . . . Stationary ducts or channels

13/08 . . . . Single guide or carrier for the free end of material movable part-away around articles from one side only

13/10 . . . . Carriers travelling completely around the articles while holding the free end of material

13/12 . . . . . . attached to rotating rings

13/14 . . . . Pairs of carriers or guides movable around opposite sides of the articles

13/16 . . . . with means for severing the binding material from supply and then applying it around the articles

13/18 . . . . Details of, or auxiliary devices used in, bundling machines [or bundling tools]

13/181 . . . . [applying edge protecting members during bundling]

13/182 . . . . [Affixing labels during bundling]

13/183 . . . . [Load orienting means]
19/16 . . . . into boxes with two pockets
19/18 . . . . into drawer-and-shell type boxes or cartons
19/20 . . . . into boxes with hinged lids
19/22 . . . Wrapping the cigarettes; Packaging the cigarettes in containers formed by folding wrapping material around formers
19/221 . . . . [in one or more straight paths (B65B 19/24 takes precedence)]
19/223 . . . . [in a curved path; in a combination of straight and curved paths, e.g. on rotary tables or other endless conveyors (B65B 19/24 takes precedence)]
19/225 . . . . [the conveyors having continuous movement]
19/226 . . . . [using endless conveyors having pockets, each pocket being provided with separate members, e.g. folders (B65B 19/225 takes precedence)]
19/228 . . . . [Preparing and feeding blanks]
19/24 . . . using hollow mandrels through which groups of cigarettes are fed
19/245 . . . . . [carried by continuously driven endless conveyors]
19/26 . . . Machines specially adapted for packaging cigars
19/28 . . . Control devices for cigarette or cigar packaging machines
19/30 . . . responsive to presence of faulty articles, e.g. incorrectly filled cigarettes
19/32 . . . responsive to incorrect grouping of articles or to incorrect filling of packages
19/34 . . . Packaging other rod-shaped articles, e.g. sausages, macaroni, spaghetti, drinking straws, welding electrodes

21/200 Packaging or unpacking of bottles (bundling bottles B65B 27/04)
21/02 . . . in or from preformed containers, e.g. crates
21/025 . . . . [the bottles being arranged in a head-to-bottom formation]
21/04 . . . Arranging, assembling, feeding, or orientating the bottles prior to introduction into, or after removal from, containers ((B65B 21/025 takes precedence))
21/06 . . . . Forming groups of bottles
21/08 . . . Introducing or removing single bottles, or groups of bottles, e.g. for progressive filling or emptying of containers
21/10 . . . using gravity flow
21/12 . . . using grippers engaging bottles, e.g. bottle necks
21/14 . . . Introducing or removing groups of bottles, for filling or emptying containers in one operation
21/16 . . . using gravity flow
21/18 . . . using grippers engaging bottles, e.g. bottle necks
21/183 . . . . . [the grippers moving in an endless path]
21/186 . . . . . [Inflatable grippers]
21/20 . . . . . [with means for varying spacing of bottles]
21/22 . . . by inverting and raising or lowering the container relative to bottles
21/24 . . . Enclosing bottles in wrappers
21/242 . . . . . [in collapsed carton sleeves]
21/245 . . . . . [in flexible wrappers, e.g. foils (B65B 21/26 takes precedence)]
25/141 . . . [packaging flat articles in boxes]
25/143 . . . [by introducing successive articles]
25/145 . . . [packaging folded articles]
25/146 . . . [packaging rolled-up articles]
25/148 . . . [Jumbo paper rolls]
25/16 . . . Packaging bread or like bakery products, e.g. unsliced loaves
25/18 . . . Wrapping sliced bread
25/20 . . . Packaging garments, e.g. socks, stockings, shirts
25/22 . . . Packaging articles of food, e.g. fish fillets, intended to be cooked in the package
25/24 . . . Packaging annular articles, e.g. tyres

27/00 Bundling particular articles presenting special problems using string, wire, or narrow tape or band; Baling fibrous material, e.g. peat, not otherwise provided for

27/02 . . . Bundling bricks or other building blocks
27/04 . . . Bundling groups of cans or bottles
27/06 . . . Bundling coils of wire or like annular objects
27/08 . . . Bundling paper sheets, envelopes, bags, newspapers, or other thin flat articles
27/083 . . . [Storage receptacles therefor]
27/086 . . . [using more than one tie, e.g. cross-ties]
27/10 . . . Bundling rods, sticks, or like elongated objects
27/105 . . . [by means of adhesive tape]
27/12 . . . Baling or bundling compressible fibrous material, e.g. peat
27/125 . . . [and wrapping or bagging]

29/00 Packaging of materials presenting special problems

29/02 . . . Packaging of substances, e.g. tea, which are intended to be infused in the package

WARNING

Group B65B 29/02 is impacted by reclassification into groups B65B 29/022, B65B 29/025, and B65B 29/028.

Groups B65B 29/02 and B65B 29/022, B65B 29/025 and B65B 29/028 should be considered in order to perform a complete search.

29/022 . . . [packaging infusion material into capsules]

WARNING

Group B65B 29/022 is incomplete pending reclassification of documents from group B65B 29/02.

Groups B65B 29/02 and B65B 29/022 should be considered in order to perform a complete search.

29/025 . . . [packaging infusion material into pods]

WARNING

Group B65B 29/025 is incomplete pending reclassification of documents from group B65B 29/02.

Groups B65B 29/02 and B65B 29/025 should be considered in order to perform a complete search.
Machines, apparatus or methods adapted for packaging articles or materials presenting special problems, or for...

29/028 . . . [packaging infusion material into filter bags]

**WARNING**

Group B65B 29/028 is incomplete pending reclassification of documents from group B65B 29/02.

Groups B65B 29/02 and B65B 29/028 should be considered in order to perform a complete search.

29/04 . . . Attaching, or forming and attaching, string handles or tags to tea bags

29/06 . . . Packaging of substances to which a further ingredient, e.g. water, is to be added in the package by the user for mixing prior to dispensing

29/08 . . . Packaging of edible materials intended to be cooked in the package (infusible substances B65B 29/02)

29/10 . . . Packaging two or more different substances isolated from one another in the package but capable of being mixed without opening the package, e.g. forming packages containing a resin and hardener isolated by a frangible partition

31/00 Packaging articles or materials under special atmospheric or gaseous conditions; Adding propellants to aerosol containers

31/003 . . . [Adding propellants in fluid form to aerosol containers (in solid form B65B 31/10)]

31/006 . . . [Adding fluids for preventing deformation of filled and closed containers or wrappers]

31/02 . . . Filling, closing, or filling and closing, containers (or wrappers) in chambers maintained under vacuum or superatmospheric pressure or containing a special atmosphere, e.g. of inert gas

31/021 . . . [the containers or wrappers being interconnected]

31/022 . . . [the chambers moving in an endless path]

31/024 . . . [specially adapted for wrappers or bags (B65B 31/021, B65B 31/022 take precedence)]

31/025 . . . [specially adapted for rigid or semi-rigid containers (B65B 31/021, B65B 31/022 take precedence)]

31/027 . . . [closed by a stopper]

31/028 . . . [closed by a lid sealed to the upper rim of the container, e.g. tray-like container]

31/04 . . . Evacuating, pressurising or gasifying filled containers or wrappers by means of nozzles through which air or other gas, e.g. an inert gas, is withdrawn or supplied

31/041 . . . [the nozzles acting from above on containers or wrappers open at their top (B65B 31/044 take precedence)]

31/042 . . . [the nozzles being arranged for insertion into, and withdrawal from, the container or wrapper]

31/043 . . . [the nozzles acting horizontally between an upper and a lower part of the container or wrapper, e.g. between container and lid]

31/044 . . . [the nozzles being combined with a filling device (B65B 31/043 takes precedence)]

31/045 . . . [of Vertical Form-Fill-Seal (VFFS) machines]

31/046 . . . [the nozzles co-operating, or being combined, with a device for opening or closing the container or wrapper (B65B 31/06 takes precedence)]

31/047 . . . [the nozzles co-operating with a check valve in the opening of the container or wrapper]

31/048 . . . [specially adapted for wrappers or bags]

31/06 . . . the nozzle being arranged for insertion into, and withdrawal from, the mouth of a filled container and operating in conjunction with means for sealing the container mouth

31/08 . . . the nozzle being adapted to pierce the container or wrapper

31/10 . . . Adding propellants in solid form to aerosol containers

33/00 Packaging articles by applying removable, e.g. strippable, coatings (B65B 11/52 takes precedence)

**WARNING**

Group B65B 33/00 is impacted by reclassification into group B65B 11/52.

Groups B65B 33/00 and B65B 11/52 should be considered in order to perform a complete search.

33/02 . . . Packaging small articles, e.g. spare parts for machines or engines

33/04 . . . Packaging large articles, e.g. complete machines, aircraft

33/06 . . . the coating being applied to a supporting layer or framework of sheets or strips of thin flexible material, e.g. cocoon packaging

**Details of auxiliary devices applied to, or auxiliary measures taken in, machines, apparatus, or methods, not otherwise provided for**

35/00 Supplying, feeding, arranging or orientating articles to be packaged

35/02 . . . Supply magazines

35/04 . . . with buffer storage devices

35/06 . . . Separating single articles from loose masses of articles

35/08 . . . using pocketed conveyors

35/10 . . . Feeding, e.g. conveying, single articles

35/12 . . . by gravity

35/14 . . . by agitators or vibrators

35/16 . . . by grippers

35/18 . . . by suction-operated grippers

35/20 . . . by reciprocating or oscillatory pushers

35/205 . . . [linked to endless conveyors]

35/22 . . . by roller-ways

35/24 . . . by endless belts or chains { (B65B 35/205 takes precedence) }

35/243 . . . [using cooperating conveyors engaging the articles simultaneously]

35/246 . . . [using extensible or retractable conveyors]

35/26 . . . by rotary conveyors

35/28 . . . by pneumatic conveyors

35/30 . . . Arranging and feeding articles in groups

35/32 . . . by gravity

35/34 . . . by agitators or vibrators

35/36 . . . by grippers

35/38 . . . by suction-operated grippers

35/40 . . . by reciprocating or oscillatory pushers

35/405 . . . [linked to endless conveyors]

35/42 . . . by roller-ways

35/44 . . . by endless belts or chains { (B65B 35/405 takes precedence) }

35/46 . . . by rotary conveyors

35/48 . . . by pneumatic conveyors
35/50 . . . Stacking one article, or group of articles, upon another before packaging
35/52 . . . building-up the stack from the bottom
35/54 . . . Feeding articles along multiple paths to a single packaging position
35/56 . . . Orientating, i.e. changing the attitude of, articles, e.g. of non-uniform cross-section
35/58 . . . Turning articles by positively-acting means, e.g. to present labelled portions in uppermost position

37/00 Suppling or feeding fluent-solid, plastic, or liquid material, or loose masses of small articles, to be packaged (methods of, or means for, filling individual containers with such materials or articles B65B 1/04, B65B 3/04)
37/005 . . . [by endless belts or chains]
37/02 . . . by gravity flow
37/04 . . . by vibratory feeders
37/06 . . . by pistons or pumps
37/08 . . . by rotary feeders
37/10 . . . of screw type
37/12 . . . of centrifugal type
37/14 . . . by pneumatic feeders
37/16 . . . Separating measured quantities from supply (in container-filling machines B65B 1/03, B65B 3/26)
37/18 . . . by weighing [(devices or methods for controlling the quantity of material or liquid fed or filled into a container by weighing B65B 1/12, B65B 3/26)]
37/20 . . . by volume measurement

39/00 Nozzles, funnels or guides for introducing articles or materials into containers or wrappers
39/001 . . . [with flow cut-off means, e.g. valves]
39/002 . . . (Pivoting plates)
39/003 . . . (Rotating means)
39/004 . . . (moving linearly)
39/005 . . . [transverse to flow direction]
39/006 . . . [Grids for introducing bottles into cases]
39/007 . . . [Guides or funnels for introducing articles into containers or wrappers]
2039/008 . . . [Strainer means]
2039/009 . . . [Multiple outlets]
39/02 . . . Expansible or contractible nozzles, funnels, or guides
39/04 . . . having air-escape, or air-withdrawal, passages
39/06 . . . adapted to support containers or wrappers
39/08 . . . by means of clamps
39/10 . . . operating automatically
39/12 . . . movable towards or away from container or wrapper during filling or depositing
39/14 . . . movable with a moving container or wrapper during filling or depositing
39/145 . . . [in an endless path]

41/00 Suppling or feeding container-forming sheets or wrapping material
41/02 . . . Feeding sheets or wrapper blanks
41/04 . . . by grippers
41/06 . . . by suction-operated grippers
41/08 . . . by reciprocating or oscillating pushers
41/10 . . . by rollers
41/12 . . . Feeding webs from rolls
41/14 . . . by grippers
41/16 . . . by rollers
41/18 . . . Registering sheets, blanks, or webs

43/00 Forming, feeding, opening or setting-up containers or receptacles in association with packaging (forming pockets in sheets, blanks or webs, by pressing the material into forming dies or moving it through folding dies B65B 47/00)
43/02 . . . Forming flat bags from individual sheets or blanks
43/04 . . . Forming flat bags from webs
43/06 . . . from more than one web
43/08 . . . Forming three-dimensional containers from sheet material
43/10 . . . by folding the material
43/12 . . . Feeding flexible bags or carton blanks in flat or collapsed state; Feeding flat bags connected to form a series or chain
43/123 . . . [Feeding flat bags connected to form a series or chain]
43/126 . . . [Feeding carton blanks in flat or collapsed state]
43/14 . . . Feeding individual bags or carton blanks from piles or magazines
43/145 . . . [Feeding carton blanks from piles or magazines]
43/16 . . . by grippers
43/165 . . . [specially adapted for carton blanks]
43/18 . . . by suction-operated grippers
43/185 . . . [specially adapted for carton blanks]
43/20 . . . by reciprocating or oscillating pushers
43/205 . . . [specially adapted for carton blanks]
43/22 . . . by rollers
43/225 . . . [specially adapted for carton blanks]
43/24 . . . Breaking creases to facilitate setting-up cartons
43/26 . . . Opening or distending bags; Opening, erecting, or setting-up boxes, cartons, or carton blanks
43/262 . . . [opening of valve bags]
43/265 . . . [Opening, erecting or setting-up boxes, cartons or carton blanks]
43/267 . . . [Opening of bags interconnected in a web]
43/28 . . . by grippers co-operating with fixed supports
43/285 . . . [specially adapted for boxes, cartons or carton blanks]
43/30 . . . by grippers engaging opposed walls, e.g. suction-operated
43/305 . . . [specially adapted for boxes, cartons or carton blanks]
43/32 . . . by external pressure diagonally applied
43/325 . . . [to boxes, cartons or carton blanks]
43/34 . . . by internal pressure
43/345 . . . [applied to boxes, cartons or carton blanks]
43/36 . . . applied pneumatically
43/365 . . . [to boxes, cartons or carton blanks]
43/38 . . . Opening hinged lids
43/39 . . . Opening-out closure flaps clear of bag, box, or carton mouth
43/40 . . . Removing separate lids
43/41 . . . Opening drawer-and-shell cartons
43/42 . . . Feeding or positioning bags, boxes, or cartons in the distended, opened, or set-up state; Feeding preformed rigid containers, e.g. tins, capsules, glass tubes, glasses, to the packaging position; Locating containers or receptacles at the filling position (by means of filling-nozzles B65B 39/00); Supporting containers or receptacles during the filling operation (by filling-nozzles B65B 39/00)
Details of, auxiliary devices applied to, or auxiliary measures taken in, machines, apparatus, or methods, not...
Details of, auxiliary devices applied to, or auxiliary measures taken in, machines, apparatus, or methods, not...

55/103 . . . . [Sterilising flat or tubular webs]
55/106 . . . . [Sterilising connected bags]
55/12 . . . Sterilising contents prior to, or during, packaging
55/14 . . . by heat
55/16 . . . by irradiation
55/18 . . . by liquids or gases (B65B 55/14 takes precedence)
55/19 . . . by adding materials intended to remove free oxygen or to develop inhibitor gases, e.g. vapour phase inhibitors
55/20 . Embossing contents in shock-absorbing media, e.g. plastic foam, granular material
55/22 . Immersing contents in protective liquids
55/24 . Cleaning of, or removing dust from, containers, wrappers, or packaging (Preventing of fouling)

57/00 Automatic control, checking, warning, or safety devices (registering wrapping or container-forming material fed from rolls B65B 41/18)
57/005 . Safety-devices (B65B 57/18 takes precedence)
57/02 . responsive to absence, presence, abnormal feed, or misplacement of binding or wrapping material, containers, or packages
57/04 . . . and operating to control, or to stop, the feed of such material, containers, or packages
57/06 . . . and operating to control, or to stop, the feed of articles or material to be packaged
57/08 . . . and operating to stop, or to control the speed of, the machine as a whole
57/10 . . . responsive to absence, presence, abnormal feed, or misplacement of articles or materials to be packaged
57/12 . . . and operating to control, or stop, the feed of wrapping materials, containers, or packages
57/14 . . . and operating to control, or stop, the feed of articles or material to be packaged
57/145 . . . [for fluent material]
57/16 . . . and causing operation of audible or visible alarm signals
57/18 . . . Applications of counting devices for controlling the feed of articles (other applications B65B 65/08)
57/20 . . . Arrangements to enable adjustments related to the product to be packaged

59/00 Arrangements to enable machines to handle articles of different sizes, to produce packages of different sizes, to vary the contents of packages, to handle different types of packaging material, or to give access for cleaning or maintenance purposes

NOTE

In all subgroups of this main group multi-aspect classification is applied, so that aspects of subject matter that are covered by more than one of its subgroups should be classified in each of those subgroups.

WARNING

Group B65B 59/00 is impacted by reclassification of documents from groups B65B 59/00, B65B 59/003, and B65B 59/02.

All groups listed in this Warning should be considered in order to perform a complete search.

59/003 . . . [Arrangements to enable adjustments related to the packaging material]

WARNING

Group B65B 59/003 is incomplete pending reclassification of documents from groups B65B 59/00, B65B 59/005, and B65B 59/02.

All groups listed in this Warning should be considered in order to perform a complete search.

59/005 . . . [Adjustable conveying means]

WARNING

Group B65B 59/005 is incomplete pending reclassification of documents from group B65B 59/02.

Group B65B 59/005 is also impacted by reclassification into groups B65B 59/001 and B65B 59/003.

All groups listed in this Warning should be considered in order to perform a complete search.

59/02 . Arrangements to enable adjustments to be made while the machine is running

WARNING

Group B65B 59/02 is impacted by reclassification into groups B65B 59/001, B65B 59/003, and B65B 59/005.

All groups listed in this Warning should be considered in order to perform a complete search.

59/04 . Machines constructed with readily-detachable units or assemblies, e.g. to facilitate maintenance

61/00 Auxiliary devices, not otherwise provided for, for operating on sheets, blanks, webs, binding material, containers or packages

61/002 . [for drying glued or sealed packages]
61/005 . [for removing material by cutting]
61/007 . [Perforating strips of completed packages]
61/02 . for perforating, scoring (slitting, or applying code or date marks on material prior to packaging (scoring ampoules B65B 3/006)]
61/025 . . . [for applying, e.g. printing, code or date marks on material prior to packaging]
61/04 . for severing webs, or for separating joined packages
61/06 . . . by cutting
61/065 . . . [by punching out]
61/08 . . . using rotary cutters
61/10 . . . using heated wires or cutters
61/12 . . . by tearing along perforations or lines of weakness

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Details of, auxiliary devices applied to, or auxiliary measures taken in, machines, apparatus, or methods, not...

67/04 . Devices facilitating the insertion of articles or materials into bags, e.g. guides or chutes (sack holders B65B 67/12)
67/06 . Manually-operable devices for closing bag necks, by applying and securing lengths of string, wire or tape
67/08 . Wrapping of articles
67/085 . [using hand-held dispensers for stretch films]
67/10 . Wrapping-tables
67/12 . Sack holders, i.e. stands or frames with means for supporting sacks in the open condition to facilitate filling with articles or materials (nozzles, funnels or guides adapted to support sacks B65B 39/06)
67/1205 . [collapsible or foldable (B65B 67/1216, B65B 67/1244, B65B 67/1255 take precedence)]
67/1211 . [characterised by mechanisms for moving, e.g. pivoting, lids or frame parts, e.g. pedal-operated (B65B 67/1216 takes precedence; pedal-operated mechanisms for opening or closing container lids B65D 43/26)]
67/1216 . [co-operating with the door of a cabinet or the like]
67/1222 . [characterised by means for suspending sacks, e.g. pedal-operated]
67/1227 . [only by a part of the periphery, e.g. by single points or handles, or by one side or two opposite sides only (B65B 67/1244 takes precedence)]
67/1233 . [Clamping or holding means]
67/1238 . [Inserts or external supports, e.g. baskets, for stiffening sacks in the open condition]
67/1244 . [characterised by mechanisms for temporarily closing the mouth of the sack, e.g. pedal-operated (B65B 67/1211, B65B 67/1255 take precedence; final closing or sealing of sacks B65B 7/02, B65B 51/00)]
67/125 . [comprising resilient closing elements, e.g. inserts, cooperating with the mouth of the sack]
67/1255 . [characterised by positively acting means for stretching the mouth of the sack into the open condition, e.g. using springs]
2067/1261 . [Holders with lids]
2067/1266 . [specially adapted for storing or dispensing sacks from a supply]
2067/1272 . [the sacks being rolled-up]
2067/1277 . [for dispensing flexible tubular material gathered up in the shape of a ring]
2067/1283 . [Means for gathering, closing or sealing the sacks]
2067/1288 . [Inflatable parts]
2067/1294 . [Holders for multiple sacks]

69/00 Unpacking of articles or materials, not otherwise provided for
69/0008 . [Opening and emptying bags]
69/0016 . [for urine bags or medical drainage bags]
69/0025 . [Removing or cutting binding material, e.g. straps or bands]
69/0033 . [by cutting (B65B 69/0008-B65B 69/0025 take precedence)]
69/0041 . [by puncturing]
69/005 . [by expelling contents, e.g. by squeezing the container]
69/0058 . [Solid contents]
### Specific aspects of the packaging machine

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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<tbody>
<tr>
<td>2210/00</td>
<td>Specific aspects of the packaging machine</td>
</tr>
<tr>
<td>2210/02</td>
<td>Plurality of alternative input or output lines or plurality of alternative packaging units on the same packaging line for improving machine flexibility</td>
</tr>
<tr>
<td>2210/04</td>
<td>Customised on demand packaging by determining a specific characteristic, e.g. shape or height, of articles or material to be packaged and selecting, creating or adapting a packaging accordingly, e.g. making a carton starting from web material</td>
</tr>
<tr>
<td>2210/06</td>
<td>Sterilising or cleaning machinery or conduits (cleaning machinery in general B08B)</td>
</tr>
<tr>
<td>2210/08</td>
<td>Cleaning nozzles, funnels or guides through which articles are introduced into containers or wrappers</td>
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<tr>
<td>2210/10</td>
<td>Means for removing bridges formed by the material or article, e.g. anti-clogging devices</td>
</tr>
<tr>
<td>2210/12</td>
<td>Means for automatically detecting and removing jammed straps in strapping machines, e.g. jam clearing devices</td>
</tr>
<tr>
<td>2210/14</td>
<td>Details of wrapping machines with web dispensers for application of a continuous web in layers onto the articles</td>
</tr>
<tr>
<td>2210/16</td>
<td>the web dispenser travelling around the article along a non-rotating ring</td>
</tr>
<tr>
<td>2210/18</td>
<td>the web dispenser being mounted on a rotary ring</td>
</tr>
<tr>
<td>2210/20</td>
<td>the web dispenser being mounted on a rotary arm</td>
</tr>
</tbody>
</table>

### Specific aspects of the packaging operation

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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<tbody>
<tr>
<td>2220/00</td>
<td>Specific aspects of the packaging operation</td>
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<tr>
<td>2220/02</td>
<td>Erecting a carton by pushing a blank into a form</td>
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<tr>
<td>2220/04</td>
<td>Means for, or method of collapsing containers with walls hinged together or detachably connected (such containers per se B65D 11/18)</td>
</tr>
<tr>
<td>2220/06</td>
<td>Cutting webs along their longitudinal direction</td>
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<tr>
<td>2220/08</td>
<td>Creating fin seals as the longitudinal seal on horizontal or vertical form fill seal [FFS] machines</td>
</tr>
<tr>
<td>2220/10</td>
<td>Creating an off-center longitudinal seal on horizontal or vertical form fill seal [FFS] machines</td>
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<tr>
<td>2220/12</td>
<td>Creating additional longitudinal welds on horizontal or vertical form fill seal [FFS] machines for stiffening packages or for creating package edges</td>
</tr>
<tr>
<td>2220/14</td>
<td>Adding more than one type of material or article to the same package</td>
</tr>
<tr>
<td>2220/16</td>
<td>Packaging contents into primary and secondary packaging</td>
</tr>
<tr>
<td>2220/18</td>
<td>the primary packaging being bags the subsequent secondary packaging being rigid containers, e.g. cardboard box</td>
</tr>
<tr>
<td>2220/20</td>
<td>the primary packaging being bags, the secondary packaging being further bags, the primary bags being either finished or formed concurrently with the secondary bags</td>
</tr>
</tbody>
</table>

### Aspects of the final package

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>2230/00</td>
<td>Aspects of the final package</td>
</tr>
<tr>
<td>2230/02</td>
<td>Containers having separate compartments isolated from one another (B65B 29/10 and B65B 2220/16 take precedence)</td>
</tr>
<tr>
<td>2230/04</td>
<td>Cigarette packages having a hinged lid</td>
</tr>
</tbody>
</table>