CPC COOPERATIVE PATENT CLASSIFICATION

A HUMAN NECESSITIES

FOODSTUFFS; TOBACCO

A24 TOBACCO; CIGARS; CIGARETTES; SIMULATED SMOKING DEVICES; SMOKERS' REQUISITES (NOTE omitted)

A24C MACHINES FOR MAKING CIGARS OR CIGARETTES

WARNING

In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

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. Making cigarettes for simulated smoking devices

Making cigars

1/00	Elements of sizer menufacture (combinations	5/02	 Cigarette-filling machines
1/00	Elements of cigar manufacture (combinations	5/04	• with continuous rod (A24C 5/14 takes
	of two or more elements of cigar manufacture <u>A24C 3/00</u> ; attaching or incorporating filters or		precedence)
	mouthpieces <u>A24C 5/47</u> , <u>A24C 5/52</u> ; cutting	5/06	• • with pressing-chamber
	machines in general <u>B26D</u>)	5/08	• Machines with aprons and tables for wrapping
1/02	• Tobacco-feeding devices with or without means for	5/10	• Machines with wrapping rollers
1/02	dividing the tobacco into measured quantities	5/12	• Cutting the ends of filled and rolled cigarettes
1/04	 Devices for cutting cigar binders or wrappers 	5/14	• Machines of the continuous-rod type (tobacco
1/04	 Safety devices therefor} 		feeding devices A24C 5/39)
1/045	 Making tobacco bunches 	5/18	• • Forming the rod
	-	5/1807	• • • {with compressing means, e.g. garniture}
1/10	• Bunch-making machines with aprons and tables	5/1814	• • • {containing parts of different densities, e.g.
1/10	for wrapping		dense ends}
1/12	• Bunch-making machines with wrapping rollers	5/1821	• • • {containing different tobacco mixtures, e.g.
1/14	• Bunch-making machines with grippers		composite rods}
1/16	• Treating bunches	5/1828	• • {by cutting tobacco sheet material}
1/18	• Moulds or presses for cigar bunches	5/1835	• • {Multiple rod making devices}
1/20	Rotating moulds for cigar bunches	5/1842	• • {Trimming devices}
1/22	Rolling formed bunches	5/185	• • {Separating devices, e.g. winnowing, removing
1/24	• • Cutting bunches to length	5/105	impurities}
1/26	• Applying the wrapper	5/1857	• • {Belt construction or driving means}
1/28	• • Wrapper transferring mechanisms	5/1864	• • {Conditioning means, e.g. drying}
1/30	. Devices for applying the wrapper to the bunch	5/1871	 . {Devices for regulating the tobacco quantity}
1/32	• • Devices for forming the tips of cigars (filter-tips,	5/1878	 {for oval cigarettes}
	mouthpieces A24D 3/00)	5/1885	 {for cigarettes with an axial air duct}
1/34	Adhesive-applying means	5/1892	 . {vith additives, e.g. binding agent, flavorants}
1/36	• • Cutting wrapped bunches to length	5/1892 5/20	
1/38	• Final treatment of cigars, e.g. sorting		• Reels; Supports for bobbins; Other accessories
1/383	• • {Final drying of cigars}	5/22	• Creasing the paper seam
1/386	• • {Perforating cigars}	5/24	• Pasting the seam
1/40	• Delustering or powdering cigars	5/26	. Drying the seam
1/42	• Marking, printing, or decorating cigars	5/28	Cutting-off the tobacco rod
1/44	• • Bundling and pressing devices for cigars	5/30	Machines combined with devices for grinding the knives
3/00	Complete manufacture of cigars; Combinations of	5/31	• • with special arrangements coming into operation
	two or more elements of cigar manufacture		during starting, slowing-down or breakdown of
5/00	N. 1. 1		the machine, e.g. for diverting or breaking the
5/00	Making cigarettes; Making tipping materials for,		continuous rod
	or attaching filters or mouthpieces to, cigars or cigarettes	5/32	 Separating, ordering, counting or examining
5/000	-		cigarettes (in relation to packaging <u>B65B 19/00</u>);
5/002	• {Feeding arrangements for individual paper		Regulating the feeding of tobacco according to rod
5/005	wrappers}		or cigarette condition
5/005	• {Treatment of cigarette paper}	5/321	• • {Counting means}
5/007	• • {Perforating}		

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. Machines combined with printing devices

to rod or cigarette condition $\underline{A24C 5/34}$)

. . {with arrangements in the hopper, e.g. for

• • {with separating means, e.g. winnowing,

. Hand-driven apparatus for making cigarettes

. . . {for obtaining cigarettes of various lengths}

. Making paper tubes for cigarettes (making paper

. . {the paper tubes partially containing a filter

• Attaching filters or mouthpieces to cigars or cigarettes, e.g. inserting filters into cigarettes or their mouthpieces (A24C 5/52 takes precedence)

• • {Applying adhesives to the connecting band}

• {by means of a connecting band}

• • • {Cutting the connecting band}

• • {with means for regulating the tobacco quantity}

. . {Component parts or details, e.g. feed roller, feed

• • {feeding pneumatically}

spreading, tamping}

removing impurities}

• {Driving arrangements}

. . Pocket cigarette-fillers

. . Pocket cigarette-rollers

tubes in general **B31C**)

element}

belt}

{with a vibrating conveyor} {with an auxiliary feed unit}

. Tobacco feeding devices (regulating feed according

. . {feeding to several cigarette making machines}

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• {Transporting cigarettes during manufacturing}	5/474	• • {by inserting filters into cigarettes or their
• • {pneumatically}		mouthpieces}
• • {from a hopper}	5/475	• • {adapted for composite filters}
• • {with lateral transferring means}	5/476	• • {adapted for cigars or cigarettes with a hollow
• • {Construction details of the cigarette transport		mouthpiece, e.g. recess filter cigarettes}
drum}	5/477	• • • {with a mouthpiece made from plastic, wood or
• • {Controlling means}		the like}
Catching or ordering devices	5/478	• • {Transport means for filter- or cigarette-rods in
• • {for combining several rows into one}		view of their assembling}
• • {Turning means}	5/52	. Incorporating filters or mouthpieces into a cigarette
• Examining cigarettes or the rod, e.g. for		rod or a tobacco rod
regulating the feeding of tobacco; Removing	5/54	• Folding the ends of cigarette paper tubes after filling
defective cigarettes		them with tobacco
• • {Controlling cigarette combustion}	5/56	• Making tipping materials, e.g. sheet cork for
• • {by means of light, radiation or electrostatic		mouthpieces of cigars or cigarettes, by mechanical
fields (A24C 5/3406 takes precedence)}		means
• {by pneumatic means (<u>A24C 5/3406</u> takes	5/565	• • {by treating the tipping material with a liquid or
precedence)}		viscous solution, e.g. paraffine (final treatment
• • {by weighing (<u>A24C 5/3406</u> takes	5 (50)	<u>A24C 5/608</u>)}
precedence)}	5/58	• Applying the tipping materials
• • by mechanical means, e.g. feelers	5/583	• • • {to a continuous web of cigarette paper}
• Removing defective cigarettes (A24C 5/31	5/586	• • • {to a cigarette}
takes precedence)	5/60	• Final treatment of cigarettes, e.g. marking, printing,
Adaptations of conveying apparatus for transporting	- 1 - 0 - 1	branding, decorating
cigarettes from making machine to packaging	5/601	• • {Marking, printing or decorating cigarettes}
machine	5/602	{Bronzing}
• using containers, i.e. boats	5/603	• • {Final drying of cigarettes}
• • Filling the boats at the making machine	5/605	• • {Pressing of cigarettes, e.g. for obtaining an oval
• • Emptying the boats into the hopper of the		form}
packaging machine (hopper construction	5/606	• • {Perforating cigarettes}
<u>B65B 19/04</u>)	5/607	{by mechanical means}
Boat constructions	5/608	• • {Treating cigarettes with a liquid or viscous
Removing papers or other parts from defective		solution}
cigarettes		