

B68G**METHODS, EQUIPMENT, OR MACHINES FOR USE IN UPHOLSTERING;
UPHOLSTERY NOT OTHERWISE PROVIDED FOR****Definition statement***This place covers:*

Methods, equipments or machines for manufacturing cushions or supports with soft, elastic fillings (often with springs and cover) also for use in chairs, sofas, couches or mattresses.

References**Limiting references***This place does not cover:*

Platforms for supporting wrists	A47B 21/0371
Beds, Mattresses, Sofas	A47C
Handling or processing wire fabrics or the like	B21F 33/00
Making upholstery from plastics:	B29D 99/0092
Upholstery for vehicles	B60N 2/70
Packaging	B65B 9/00
Springs	F16F 1/00
Mouse pads	G06F 3/0395

B68G 1/00**Loose filling materials for upholstery (manufacture of the materials, see the relevant classes)****Definition statement***This place covers:*

Loose filling material e.g. loose particles, fibres, down etc. used for filling upholstery.

Special rules of classification

For pillows or duvets: [B68G 2001/005](#)

B68G 3/00**Treating materials to adapt them specially as upholstery filling****Definition statement***This place covers:*

Preparing/manufacturing of upholstery materials or elements (e.g. filling fibres, feathers etc.).

B68G 3/10

Cleaning or conditioning of bed feathers ([B68G 3/02](#) takes precedence)

Definition statement

This place covers:

Processing, washing down or feather used for filling upholstery.

References**Limiting references**

This place does not cover:

Cleaning, conditioning	B68G 3/02
Washing machines in general	D06G

B68G 5/00

Resilient upholstery pads (finished upholstery [B68G 11/00](#){; making upholstery from plastics [B29D 99/0092](#)}; waddings, fleeces, mats, or like products of fibrous structure, see the relevant classes)

Definition statement

This place covers:

Resilient cushions, cushioning elements, pads etc. meant to be or to make part of an upholstery.

References**Limiting references**

This place does not cover:

Finished upholstery	B68G 11/00
Platforms for supporting wrists	A47B 21/0371
Making upholstery from plastics	B29D 99/0092

B68G 7/00

Making upholstery (manufacturing upholstered panels [B68G 13/00](#){; from plastics [B29D 99/0092](#)}; sewing-machines [D05B](#))

Definition statement

This place covers:

Manufacturing processes of upholstery.

References**Limiting references**

This place does not cover:

With integrated springs	B68G 11/06
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Manufacturing upholstered panels	B68G 13/00
By moulding in situ, see first	B29C
Making upholstery from plastics	B29D 99/0092
Carding machines or accessories	D01G 15/00
Sewing machines	D05B

B68G 7/02

Making upholstery from waddings, fleeces, mats, or the like (filling methods [B68G 7/06](#))

Definition statement

This place covers:

Manufacturing upholstery using mainly fibrous materials.

References

Limiting references

This place does not cover:

Filling methods	B68G 7/06
Carding machines or accessories	D01G 15/00

B68G 7/05

Covering or enveloping cores of pads {(in plastics material using a matching die [B29C 63/025](#))}

Definition statement

This place covers:

Processes or methods related to upholstery covers (e.g. manufacturing).

References

Limiting references

This place does not cover:

Removable covers	A47C 31/10
In plastics material using a matching die	B29C 63/025
Turning inside out flexible tubular or other hollow articles	D06G 3/00

B68G 7/051

{Mattress-filling devices, i.e. sliding a tick or preformed cover over a cushion or sliding a cushion into a tick or preformed cover, e.g. by means of a press or of a depression table}

Definition statement

This place covers:

Devices for filling or encasing mattresses or other upholstery elements.

References**Limiting references**

This place does not cover:

Auxiliary devices for compressing or compacting materials and articles prior to wrapping or insertion into containers	B65B 63/02
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B68G 7/06

Filling of cushions, mattresses, or the like

Definition statement

This place covers:

I.e. filling with bulk materials

References**Limiting references**

This place does not cover:

Presses	B68G 7/051
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B68G 7/08

Quilting (tools [B68G 15/00](#)); Elements therefor

Definition statement

This place covers:

E.g. placing quilting buttons

E.g. quilting tables

References**Limiting references**

This place does not cover:

Tools	B68G 15/00
Tables compressing locally for facilitating and localising the placing of quilting buttons	B68G 15/005
Other upholstery attaching means	A47C 31/02

Upholstery buttons	A47C 31/026
Affixing tags using paddle-shaped plastic pins	B65C 7/003
Machines for sewing quilts or mattresses	D05B 11/00

B68G 7/10

Finishing of edges

Definition statement

This place covers:

E.g. device

E.g. fixed tables presenting a device for the finishing of edge movable around the table

References

Limiting references

This place does not cover:

Edges per se, armed or not	B68G 7/105
Movable tables, i.e. with at least one movable part	B68G 15/005
Machines for sewing quilts or mattresses	D05B 11/00
Machines for sewing the edges of mattresses	D05B 11/005

B68G 7/105

{Edge welts}

Definition statement

This place covers:

E.g. wedge making machines

References

Limiting references

This place does not cover:

Decorative or ornamental welts	D04D 9/00
Welt sewing machines, e.g. for shoes	D05B 15/06
Wedges for tarpaulins or similar covers	E04H 15/642

B68G 7/12

Other elements specially adapted for fastening, fixing, or finishing, in upholstery work

Definition statement

This place covers:

Methods/processes for attaching or fastening upholstery in general, if not otherwise provided for:

- e.g. covers to upholstery or their frame;
- e.g. fixing handles on mattresses;
- e.g. placing attaching means, e.g. "Velcro" bands, during the moulding;
- e.g. fixing median bands on mattresses

References

Limiting references

This place does not cover:

Upholstery attaching means	A47C 31/02
Handles per se	A47C 31/08
Arrangements of fasteners and clips specially adapted for attaching inner vehicle liners or mouldings	B60R 13/0206
Affixing tags using paddle-shaped plastic pins	B65C 7/003

B68G 9/00

Placing upholstery springs in pockets; Fitting springs in upholstery

Definition statement

This place covers:

Methods for placing upholstery springs in pockets for manufacturing pocket-spring mattresses.

References

Limiting references

This place does not cover:

Spring inlays for mattresses	A47C 27/06
Mounting of mattress innersprings on border frames	B21F 33/025
Connecting ends of helical springs for mattresses	B21F 33/04
Hand tools for positioning or withdrawing coil springs	B25B 27/302
Springs per se	F16F 1/00

Special rules of classification

Turning springs inside the pockets should be given Indexing Code [B68G 2009/005](#)

B68G 11/00

Finished upholstery not provided for in other classes {(making upholstery from plastics [B29D 99/0092](#))}

Definition statement

This place covers:

Upholstery structures in general.

References

Limiting references

This place does not cover:

Platforms for supporting wrists	A47B 21/0371
Making upholstery from plastics	B29D 99/0092

B68G 13/00

Upholstered panels ({making upholstery from plastics [B29D 99/0092](#)}; specially adapted for sound-absorption [E04B](#), [G10K](#){, e.g. [G10K 11/00](#)})

Definition statement

This place covers:

Manufacturing panel-like upholstered elements e.g. for furniture.

References

Limiting references

This place does not cover:

Making upholstery from plastics	B29D 99/0092
Specially adapted for sound-absorption	E04B , G10K , G10K 11/00

B68G 15/00

Auxiliary devices and tools specially for upholstery

Definition statement

This place covers:

Tools and devices related to manufacturing/recycling upholstery not otherwise provided for.

E.g. upholstery material removing machine

E.g. strap tensioning devices;

E.g. devices facilitating mattress-filling;

E.g. devices for turning over covers

References

Limiting references

This place does not cover:

Quilting needles	B68G 7/085
Devices for beating mattresses	B68G 15/005
Devices for handling mattresses	B68G 15/005
Portable tools for affixing tags using paddle-shaped plastic pins	B65C 7/005

B68G 15/005

{Worktables or workframes}

Definition statement

This place covers:

Workframe: manufacturing machine carrying out a plurality of work steps.

- e.g. movable tables for handling mattresses or maintaining the mattress during the finishing of the edges;
- e.g. supporting machines for beating mattresses;
- e.g. frames for turning over or moving mattresses;
- e.g. tables compressing locally for facilitating and localising the placing of quilting buttons

References

Limiting references

This place does not cover:

Needle tables	B68G 7/08
FIXED tables with guidance of the device for the finishing of edges	B68G 7/10
Machines for sewing quilts or mattresses	D05B 11/00
Sewing-machine elements for feeding, positioning, handling or treating the work	D05B 27/00 - D05B 41/00