# **B28B**

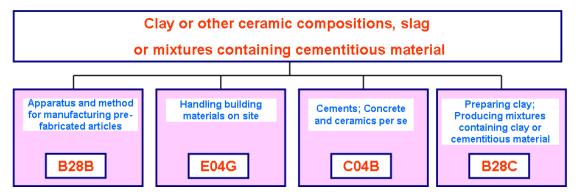
SHAPING CLAY OR OTHER CERAMIC COMPOSITIONS; SHAPING SLAG; SHAPING MIXTURES CONTAINING CEMENTITIOUS MATERIAL, e.g. PLASTER (foundry moulding <u>B22C</u>; working stone or stone-like material <u>B28D</u>; shaping of substances in a plastic state, in general <u>B29C</u>; making layered products not composed wholly of these substances <u>B32B</u>)

## **Definition statement**

This place covers:

The methods and apparatuses covered manufacture of the shaped article at a location remote from its intended use, i.e. a pre-fabricated article.

## **Relationships with other classification places**



The preceding image includes references to <u>B28B</u>, <u>E04G</u>, <u>C04B</u>, <u>B28C</u>.

# **Glossary of terms**

In this place, the following terms or expressions are used with the meaning indicated:

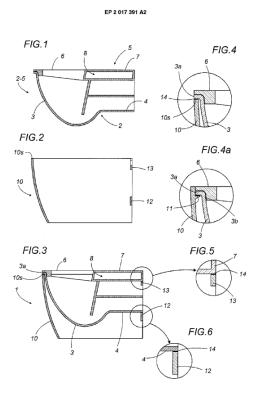
The material	(a) clay or other ceramic compositions (b) slag (c) mixtures with
	water-setting properties given by clay, cementitious material, or
	slag.

# {assembled from preformed elements}

# **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### **Limiting references**

This place does not cover:

To tiles, bricks or the like	<u>B28B 19/0053</u>
By building-up from preformed elements	<u>B28B 21/70</u>
Assembled from preformed parts	<u>B28B 23/22</u>

# **Special rules of classification**

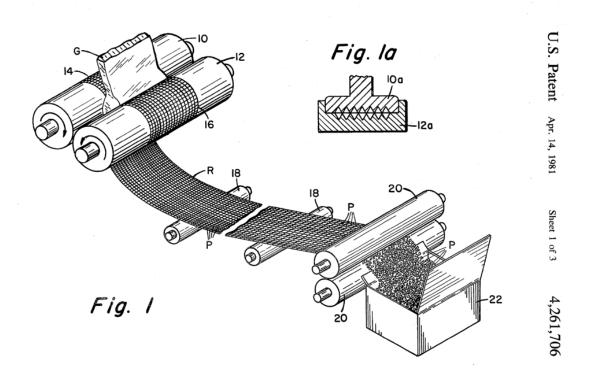
"The material" used to hold the assembled preformed elements together is as defined in the subclass.

{Devices for shaping artificial aggregates from ceramic mixtures or from mixtures containing hydraulic binder (from slag <u>C04B 5/00</u>; composition of artificial aggregates <u>C04B 18/02</u>)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

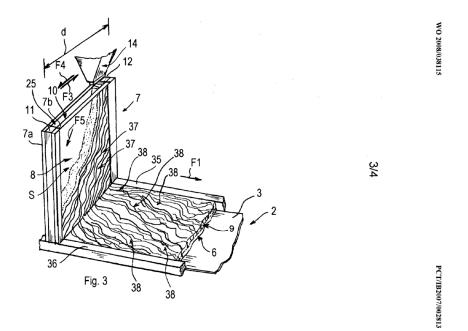


{Devices or processes for obtaining articles having a marble appearance (producing decorative effects <u>B44C</u>; design of stone surfaces, e.g. marble, <u>B44F 9/04</u>)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# **Special rules of classification**

Characteristic features concerning the feeding of the material should be classified in <u>B28B 13/02</u>.

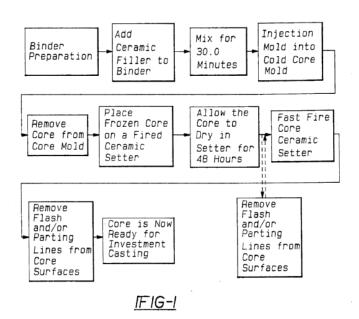
# {by freezing the material}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent	June 30, 1992	Sheet 1 of 2	5,126,082
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## References

## **Limiting references**

This place does not cover:

Manufacture of workpieces or articles from metallic powder characterised by the manner of compacting or sintering	<u>B22F 3/00</u>
B freeze-casting or in a supercritical fluid	B22F 3/222

#### References out of a residual place

Examples of places in relation to which this place is residual:

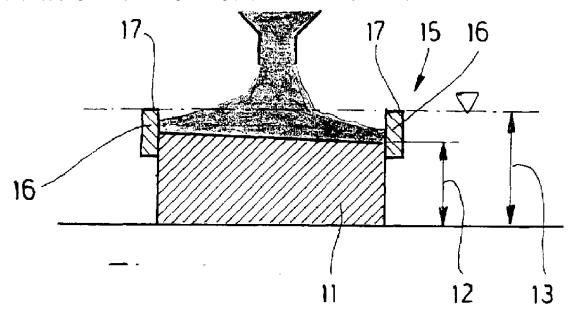
Forming processes; Processing powders of inorganic compounds	C04B 35/622
preparatory to the manufacturing of ceramic products	

{made from two or more materials having different characteristics or properties (casting for producing layered articles <u>B28B 1/16</u>; feeding several succesive layers, optionally of different materials <u>B28B 13/022</u>; coating <u>B28B 11/04</u>; applying material to surfaces to form a permanent layer thereon <u>B28B 19/00</u>)}

### **Definition statement**

#### This place covers:

Making a base body (11) in a conventional manner with at least one external dimension (12), smaller than a corresponding desired dimension (13), applying a compensating coating (14) to the base body or its top.

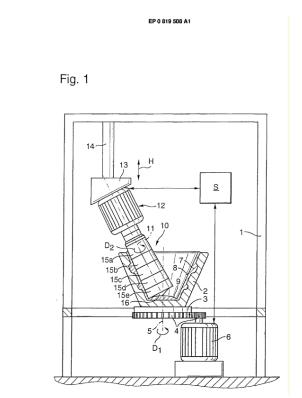


# by turning or jiggering {in moulds or moulding surfaces on rotatable supports}

# **Definition statement**

This place covers:

Potter's wheel and handtools associated with such a device.



# References

## Limiting references

This place does not cover:

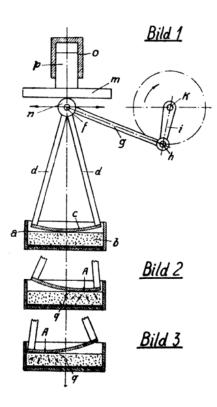
Methods or machines specially adapted for the production of tubular	B28B 21/00
articles	

# by tamping or ramming (followed by pressing **B28B 3/02**)

# **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

## Limiting references

This place does not cover:

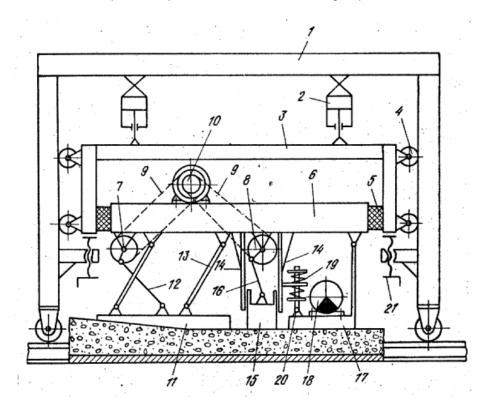
Tamping or ramming the material or the mould elements to produce	B28B 21/12
tunular articles	

# {combined with vibrating or jolting}

# **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# by vibrating or jolting {(of moulding sand <u>B22C 15/10</u>; of concrete in general <u>E04G 21/063</u>)}

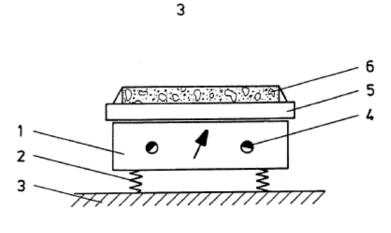
### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

#### WO85/05590

#### PCT/DK85/00051





#### References

#### **Limiting references**

This place does not cover:

Operating with systems involving rotary unbalanced masses	<u>B06B 1/16</u>
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#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Vibrating for the prodcution of tubular articles	<u>B28B 21/14</u>
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#### Informative references

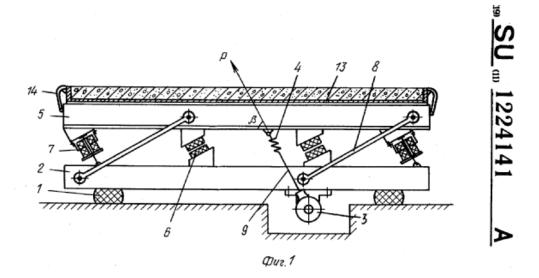
Of concrete in general E04	04G 21/063
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# {Vibration-absorbing means}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



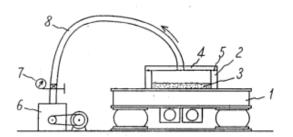
# B28B 1/082

{combined with a vacuum, e.g. for moisture extraction (in general E04G 21/061)}

## **Definition statement**

This place covers:

Illustrative example of subject matter matter classified in this group:



## References

#### Informative references

For humidifying or dehumidifying	<u>B28B 7/46</u>
By vibrating the composition before or during moulding	<u>B29C 67/244</u>

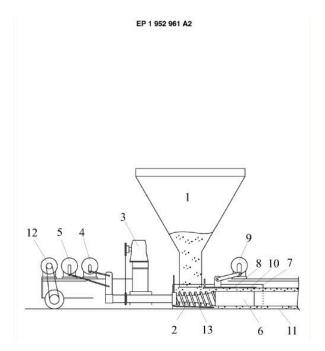
For moisture extraction in general	E04G 21/061

{the vibrating moulds or cores being moved horizontally for making strands of moulded articles}

# **Definition statement**

This place covers:

Slipform casting process having an extruder screw.



Slipformer technique:

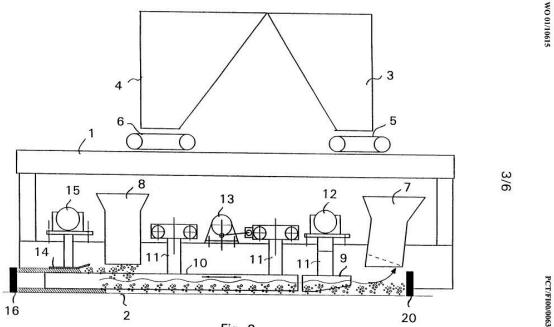


Fig. 3

PCT/F100/00632

## References

#### Limiting references

This place does not cover:

Apparatus designed for railless operation	E01C 19/4893
The pipes being made in situ	<u>F16L 1/038</u>

# **Special rules of classification**

Slipform casting process having an extruder screw also to be classified in B28B 3/224 "self-propelled screw extruders" TBC.

# B28B 1/087

# by means acting on the mould {; Fixation thereof to the mould}

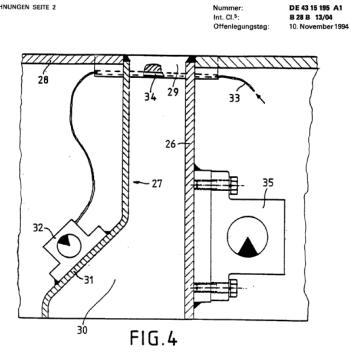
Nummer

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

ZEICHNUNGEN SEITE 2

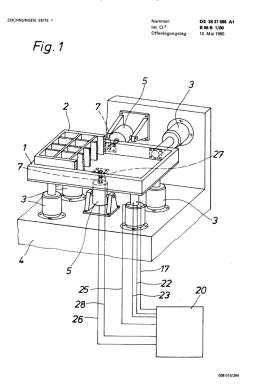


# {the mould being placed on vibrating or jolting supports, e.g. moulding tables}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



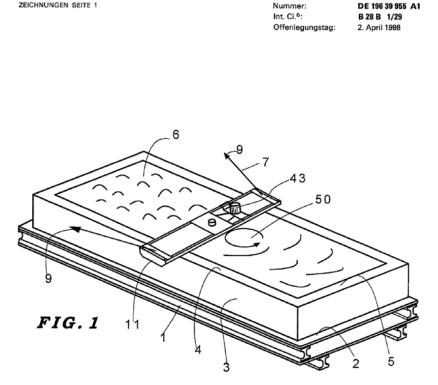
by means directly acting on the material, e.g. by cores wholly or partly immersed in the material {or elements acting on the upper surface of the material} ({B28B 1/084 takes precedence; } internal vibrators for compacting concrete in situ E04G 21/08)

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

ZEICHNUNGEN SEITE 1



#### References

#### Limiting references

This place does not cover:

The vibrating moulds or cores being moved horizontally for making strands of moulded articles	<u>B28B 1/084</u>
Adapted to impart a smooth finish to the paving, e.g. tamping or vibrating finishers	<u>E01C 19/40</u>
Making use of vibrating or jolting tools acting upon the surface of the concrete, whether or not provided with parts penetrating the concrete	E04G 21/066

## **Special rules of classification**

By cores wholly or partly immersed in the material is to be classified in <u>B28B 1/0935</u>.

# {using only elements wholly or partly immersed in the material, e.g. cores}

## **Definition statement**

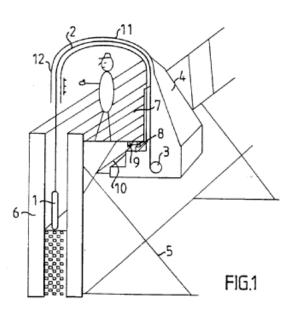
This place covers:

Illustrative example of subject matter classified in this group:

#### WO 94/00281

#### PCT/SE93/00560

1/1

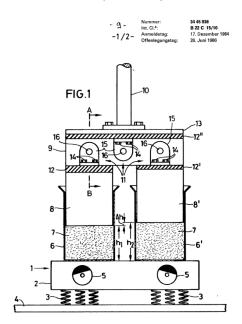


# and applying pressure otherwise than by the use of presses

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# References

#### Limiting references

This place does not cover:

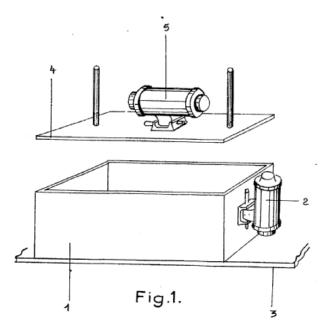
Wherein a ram exerts pressure on the material in a moulding space;	B28B 3/022
combined with vibrating or jolting	

# {this load also being actively vibrated or jolted}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



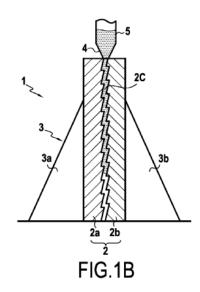
# B28B 1/14

by simple casting, the material being neither forcibly fed nor positively compacted (for molten material <u>B28B 1/54</u>)

## **Definition statement**

This place covers:

Illustrative example fo subject matter classified in this group:

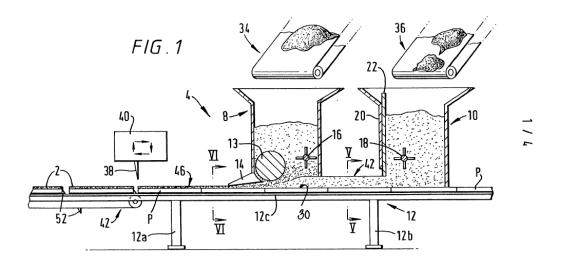


# for producing layered articles (coating <u>B28B 11/04</u>)

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# **Special rules of classification**

Layered products essentially comprising a water-setting substance,	<u>B32B 13/00</u>
e.g. concrete, plaster, asbestos cement, or like builders' material	

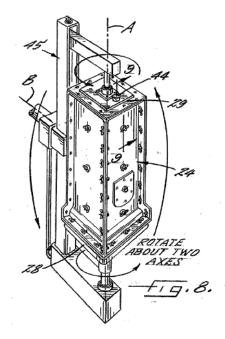
# by centrifugal or rotational casting (slip-casting involving rotation of the mould <u>B28B 1/28</u>; for molten material <u>B28B 1/54</u>)

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

Patent Application Publication Feb. 10, 2011 Sheet 3 of 14 US 2011/0030292 A1



#### References

#### **Limiting references**

This place does not cover:

Manufacture of workpieces or articles from metallic powder by centrifugal forces	<u>B22F 3/06</u>
Shaping glass by centrifuging	<u>C03B 19/04</u>

## **Special rules of classification**

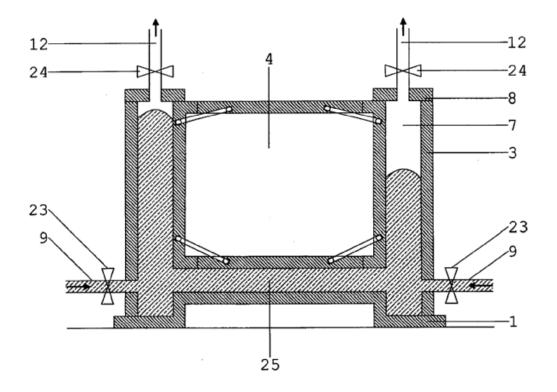
- <u>B28B 21/00</u> centrifugal or rotational casting with methods or machines specially adapted for the production of tubular articles
- <u>B28B 23/20</u> centrifugal or rotational casting wherein the elements are reinforcing members

by injection moulding {(injection moulding of ceramic slips <u>B28B 1/265;</u> of tubular articles <u>B28B 21/38</u>)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Informative references

Manufacture of workpieces or articles from metallic powder by injection	<u>B22F 3/22</u>
moulding	

by slip-casting, i.e. by casting a suspension or dispersion of the material in a liquid-absorbent or porous mould, the liquid being allowed to soak into or pass through the walls of the mould; Moulds therefor (B28B 1/52 takes precedence) {; specially for manufacturing articles starting from a ceramic slip; Moulds therefor (of tubular articles B28B 21/08)}

## References

#### **Limiting references**

This place does not cover:

Specially adapted for producing articles from mixtures containing fibres	<u>B28B 1/52</u>
Slip casting of tubular articles	<u>B28B 21/08</u>

# **Special rules of classification**

For chemical aspects see: <u>C04B 33/28</u> slipcasting of clay-wares.

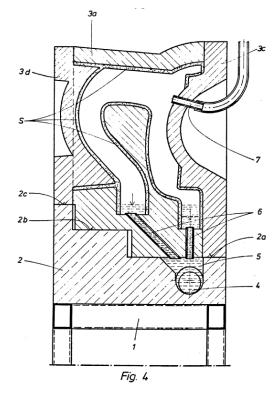
For manufacturing of workpieces or articles from metallic powder see: <u>B22F 3/22</u> for producing castings from a slip.

# B28B 1/261

## {Moulds therefor (absorbent moulds in general <u>B28B 7/344</u>)}

## **Definition statement**

This place covers:



## References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Absorbent moulds in general	B28B 7/344
-	

# B28B 1/266

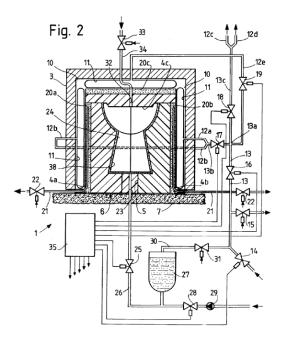
{Means for counteracting the pressure being applied on the slip or on the moulded article in the mould, e.g. means for clamping the moulds parts together in a frame-like structure}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 0 689 912 A1



## References

#### Informative references

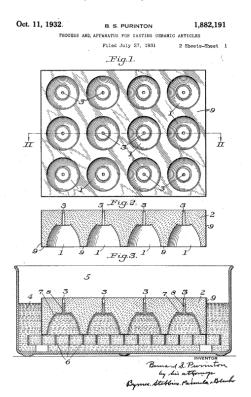
Fastening means, clamping means for mould parts in general	B28B 2007/005

# {by dipping moulding surfaces in the slip (in general <u>B28B 1/38</u>)}

# **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Informative references

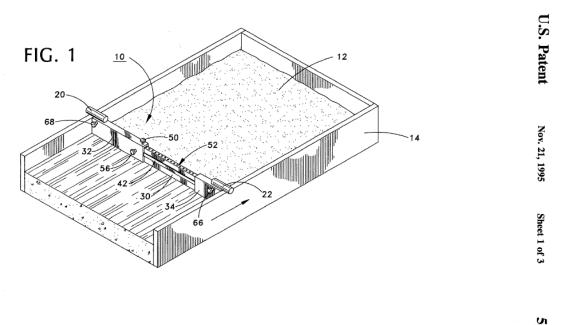
Dipping moulding surfaces in the slip in general	<u>B28B 1/38</u>
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by profiling or strickling the material in open moulds or on moulding surfaces {(in rotary moulds <u>B28B 1/02;</u> by means of profiled rollers <u>B28B 3/12,</u> B28B 3/123)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



5,468,095

## **Special rules of classification**

Profiling or strickling in situ: <u>E01C 19/00</u> machines, tools or auxiliary devices for preparing or distributing paving materials.

# B28B 1/32

### by projecting, e.g. spraying (spraying in general **B05B**, **B05D**)

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

	Producing tubular articles by projecting, e.g. spraying	<u>B28B 21/44</u>
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#### Informative references

Spraying in general	<u>B05B</u>

by centrifugal force {(centrifugally acting implements for applying plaster or the like to walls E04F 21/10)}

## References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Producing tubular articles by centrifugal moulding	<u>B28B 21/30</u>
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# B28B 1/38

# by dipping (in general **B05C**, **B05D** {; shaping from synthetic resin **B29C 41/14**})

## References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Producing tubular articles by alphing	Producing tubular articles by dipping	<u>B28B 21/46</u>
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#### Informative references

Attention is drawn to the following places, which may be of interest for search:

By dipping in general	<u>B05C</u>
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# B28B 1/40

#### by wrapping, e.g. winding

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

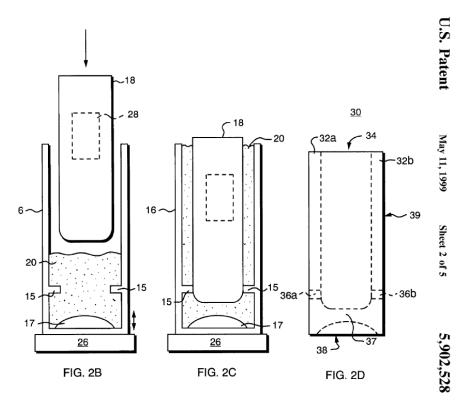
Producing tubular articles by wrapping, e.g. winding	Producing tubular articles by wrapping, e.g. winding	<u>B28B 21/48</u>
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# by forcing cores into filled moulds for forming hollow articles

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

## **Limiting references**

This place does not cover:

Removing the material from the filled mould	B28B 1/48, B28B 11/12
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# **Special rules of classification**

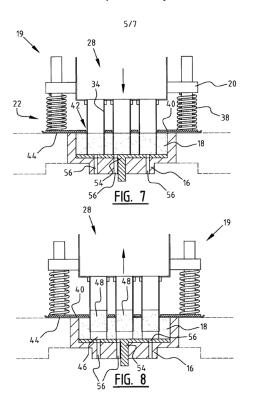
The cores being forced into the filled moulds displace the material inside the filled moulds.

# by removing material from solid section preforms for forming hollow articles, e.g. by punching or boring

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

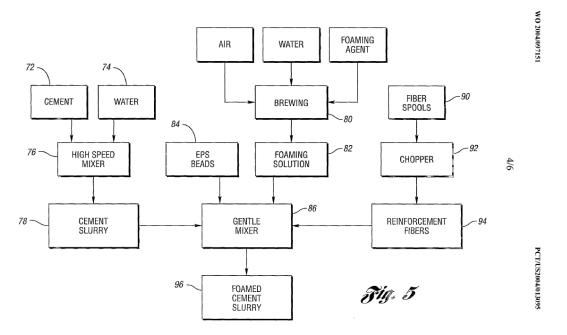


# specially adapted for producing articles of expanded material, e.g. cellular concrete (chemical aspects {or making expanded aggregate} <u>C04B</u>)

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# **Special rules of classification**

Mixers for producing cellular concrete:

- <u>B28C 5/1269</u>
- <u>B28C 5/381</u>
- <u>B01F</u>

## **Synonyms and Keywords**

In patent documents, the following abbreviations are often used:

ALC	Autoclaved lightweight concrete
PC	Porous concrete

In patent documents, the following words/expressions are often used as synonyms:

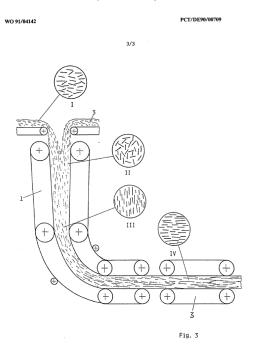
- "porous concrete",
- "(autoclaved) lightweight concrete",
- "cellular concrete",
- "foam(ed) concrete" and
- "aerated concrete".

# {by delivering the materials on a conveyor of the endless-belt type}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

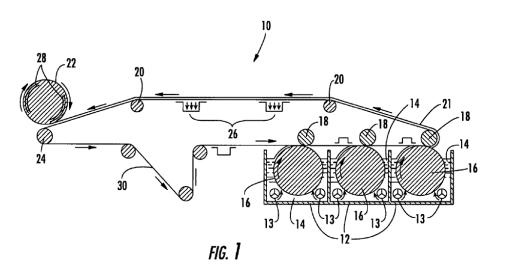


{by delivering the materials on a rotating drum, e.g. a sieve drum, from which the materials are picked up by a felt}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



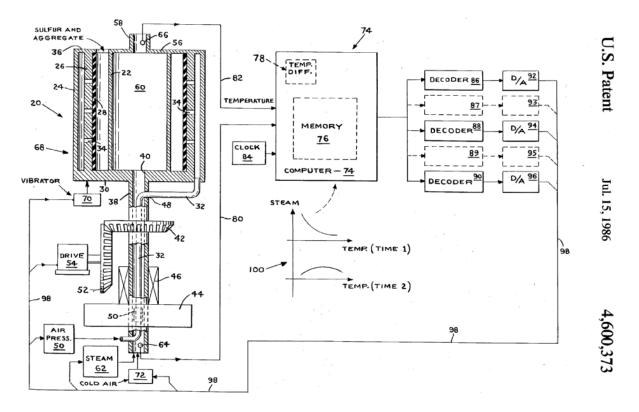
Apr. 21, 2005 Sheet 1 of 9 US 2005/0085148 A1

specially adapted for producing articles from molten material, e.g. slag {refractory ceramic materials} (chemical aspects <u>C04B</u> {; from molten bituminous material <u>B29C</u>})

## **Definition statement**

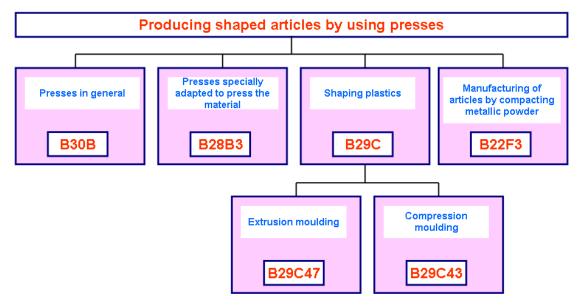
This place covers:

E.g. sulfur/sulphur concrete



Producing shaped articles from the material by using presses (shaping on moving conveyors <u>B28B 5/00</u>); Presses specially adapted therefor (presses in general <u>B30B</u>)

## **Relationships with other classification places**



The preceding image includes references to <u>B30B</u>, **B28B/00**, <u>B29C</u>, **B22F/00**, **B29C/00**.

#### References

#### Limiting references

This place does not cover:

Drive systems for presses	B30B
Drive systems for presses	<u>D30D</u>

#### Informative references

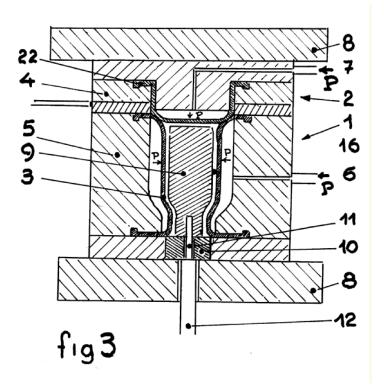
Manufacture of workpieces or articles from metallic powder characterised by the manner of compacting or sintering	<u>B22F 3/00</u>
Extrusion moulding of plastics	<u>B29C 48/00</u>
Aspects related to presses in general	<u>B30B</u>

{Pressing by means acting upon the material via flexible mould wall parts, e.g. by means of inflatable cores, isostatic presses (isostatic presses in general B30B 5/02)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Limiting references**

This place does not cover:

Flexible or resilient parts on a press ram, i.e. foamed or rubber parts.	<u>B28B 3/024</u>
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#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Isostatic presses in general	B30B 5/02

## **Special rules of classification**

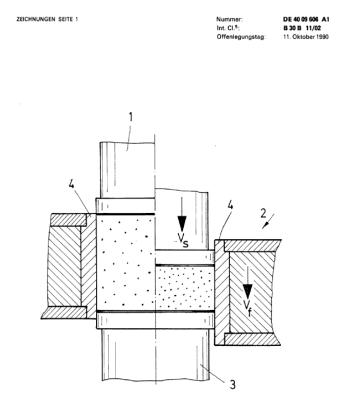
The flexible mould wall parts change shape due to an externally generated pressure (air, oil etc.) other than the reaction force caused by the pressing of a ram head.

wherein a ram exerts pressure on the material in a moulding space; Ram heads of special form

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Informative references

Using a ram exerting pressure on the material in a moulding space	B30B 11/02
comig a ram exercise proceed o en are material in a modialing opace	<u></u>

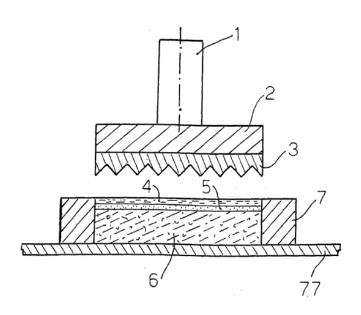
# {Ram heads of special form}

# **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 1 541 308 A2



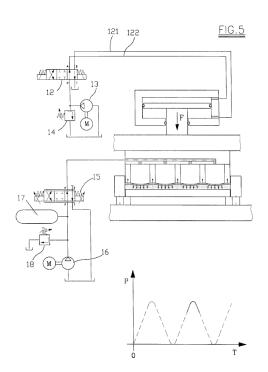
## {combined with vibrating or jolting}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent Oct. 30, 2001 Sheet 5 of 8 US 6,309,206 B1



#### References

#### Limiting references

This place does not cover:

Vibrating or jolting by means acting on the mould, i.e. vibrating tables	<u>B28B 1/087</u>
--	-------------------

#### Informative references

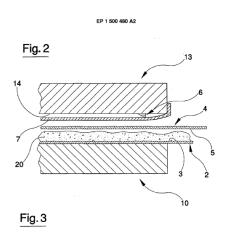
Attention is drawn to the following places, which may be of interest for search:

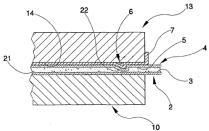
Using a ram exerting pressure on the material in a moulding space,	B30B 11/022
whereby the material is subjected to vibrations	

{the pressure on the material being transmitted through flexible or resilient wall parts, e.g. flexible cushions on the ramming surface, resilient wall parts pressing as a result of deformation caused by ram pressure}

## **Definition statement**

This place covers:



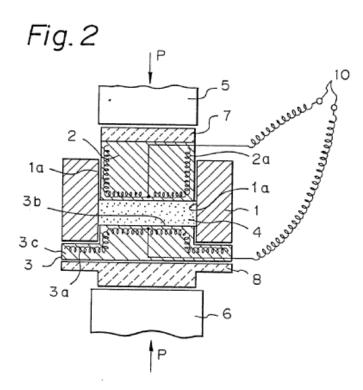


## {Hot pressing, e.g. of ceramic materials}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Limiting references

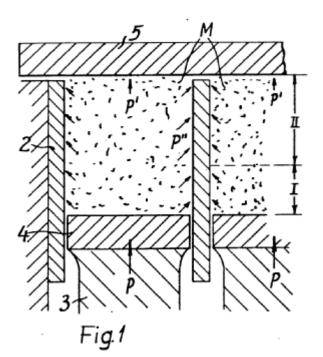
This place does not cover:

Simultaneously compacting and sintering of workpieces or articles from metallic powder	<u>B22F 3/14</u>
Pressure sintering	<u>C04B 35/645</u>

## {using a bottom press ram actuated upwardly towards mould covers}

## **Definition statement**

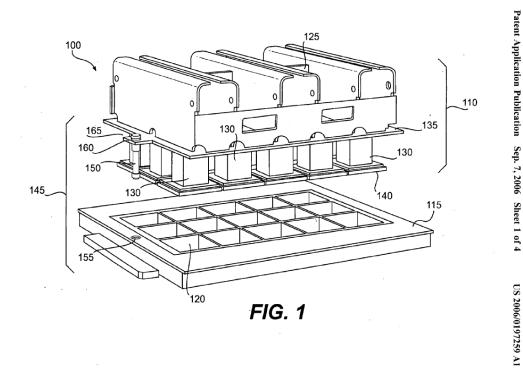
This place covers:



## with two or more ram and mould sets

## **Definition statement**

This place covers:



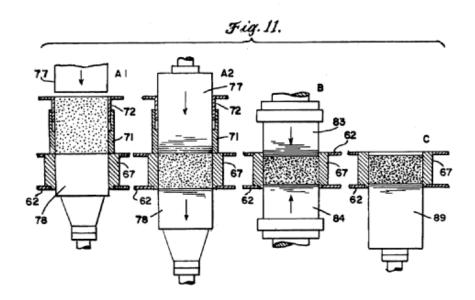
## with two or more rams per mould

# **Definition statement**

This place covers:

Wherein the ram heads work in opposite directions:

U.S. Patent	Aug. 14, 1979	Sheet 5 of 13	4,164,537
	Mug. 14, 1979	Sheet 5 of 15	



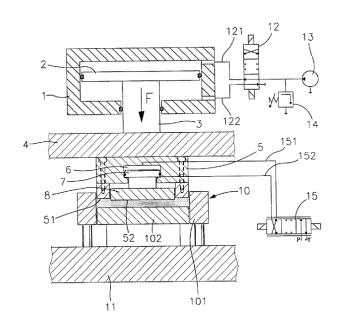
## {The juxtaposed rams working in the same direction}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent Jul. 29, 2003 Sheet 2 of 9 US 6,599,114 B1

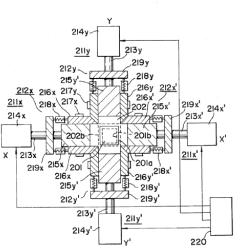


## {The rams working in different directions}

#### **Definition statement**

#### This place covers:

U.S. Patent Nov. 8, 1983 Sheet 3 of 4 4,414,028





## each charge of material being compressed against previously formed body

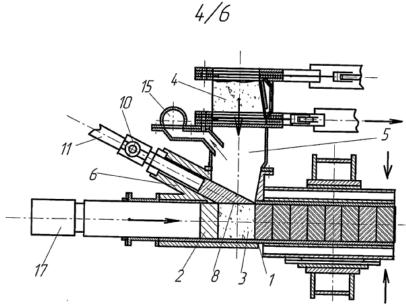
#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

WO 2007/049992

PCT/RU2006/000556

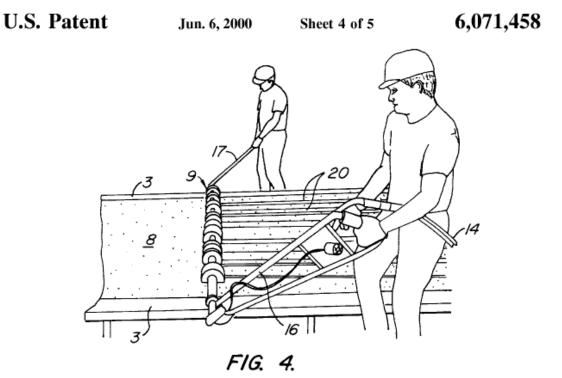




## wherein one or more rollers exert pressure on the material

#### **Definition statement**

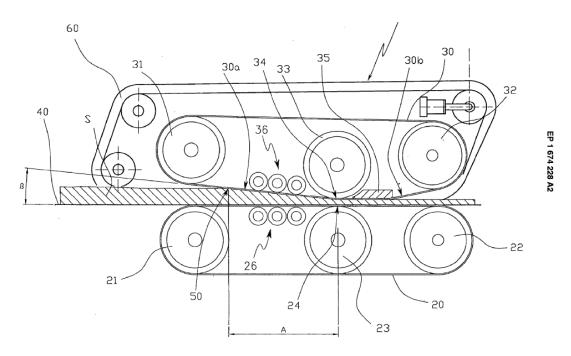
This place covers:



{on material in moulds or on moulding surfaces moving continuously underneath or between the rollers, e.g. on an endless belt}

#### **Definition statement**

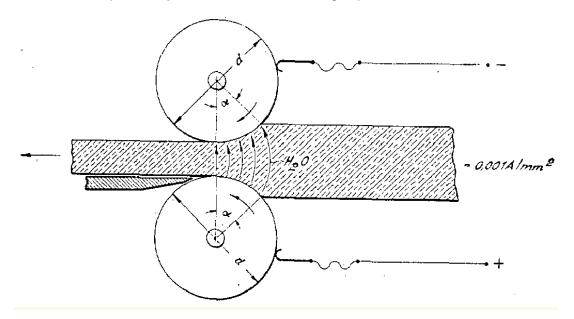
This place covers:



## {on material passing directly between the co-operating rollers}

## **Definition statement**

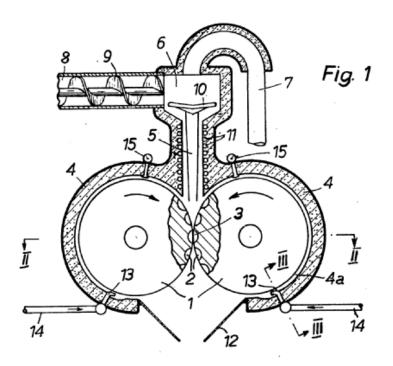
#### This place covers:



## with co-operating pocketed rollers

## **Definition statement**

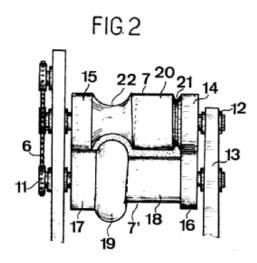
This place covers:



# with co-operating profiled rollers

# **Definition statement**

This place covers:

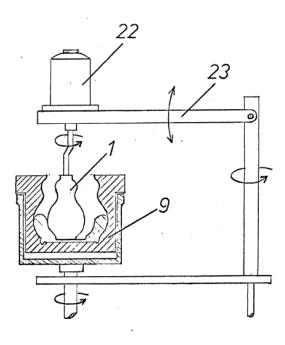


## Roller-and-ring machines, i.e. with roller disposed within a ring and cooperating with the inner surface of the ring

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## B28B 3/20

## wherein the material is extruded {(extrusion moulding of plastics <u>B29C 48/00</u>)}

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

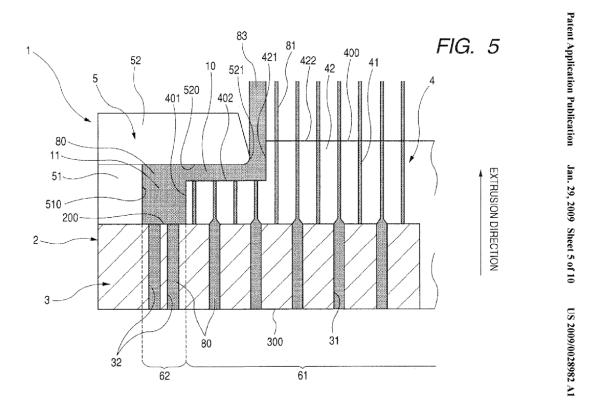
Producing tubular articles by extruding	B28B 21/52
, , , , , , , , , , , , , , , , , , ,	

# B28B 2003/203

## {for multi-channelled structures, e.g. honeycomb structures}

#### **Definition statement**

This place covers:



## References

#### **Limiting references**

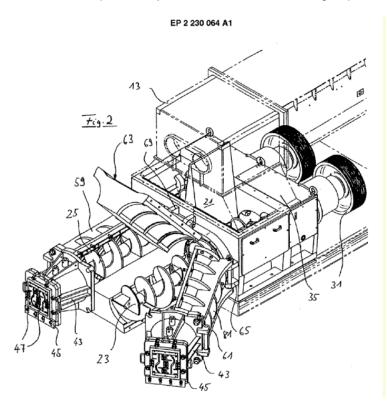
This place does not cover:

Extrusion dies for hollow (clay) bricks B28B 3/20	
---	--

## by screw or worm

#### **Definition statement**

#### This place covers:



## {Screw or worm constructions}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

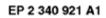
ZEICHNUNGEN SEITE 5 Nummer: DE 101 22 937 A1 Int. Cl.7: B 28 B 3/22 Offenlegungstag: 15. November 2001 Fig.6 3 ( 63 52 53 51 R 530 510 69 12 515 5

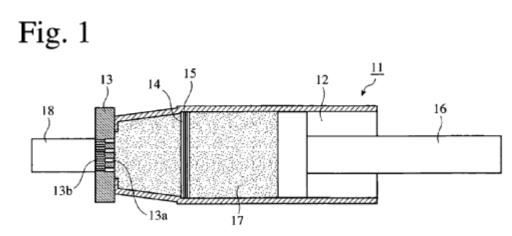
# B28B 3/24

## by reciprocating plunger

## **Definition statement**

*This place covers:* Illustrative example of subject matter classified in this group:





## **Extrusion dies**

#### References

#### Limiting references

This place does not cover:

Extrusion dies for multi-channelled structures <u>B28B 2003/203</u>	trusion dies for multi-channelled structures	B28B 2003/203
---	--	---------------

# B28B 3/2618

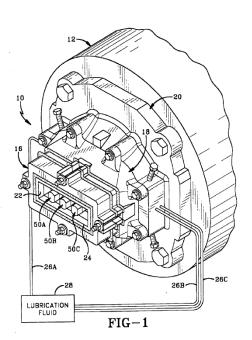
## {using lubricating means}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

Patent Application Publication Feb. 26, 2009 Sheet 1 of 9 US 2009/0051074 A1



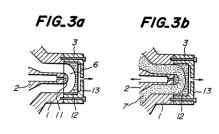
{using means for making hollow objects with transverse walls, e.g. hollow objects closed on all sides}

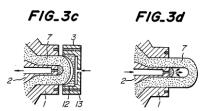
#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 0 331 388 A1





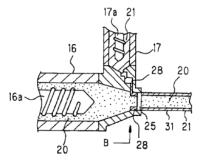
## {using means for co-extruding different materials}

#### **Definition statement**

This place covers:

EP 1 415 779 A1

FIG.19(a)



## B28B 3/2645

## {using means for inserting reinforcing members}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 1 217 142 A2

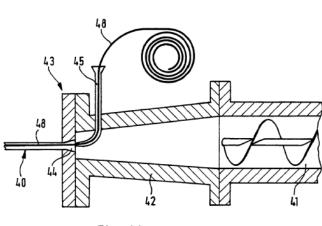


Fig. 4b

Producing shaped articles from the material in moulds or on moulding surfaces, carried or formed by, in or on conveyors irrespective of the manner of shaping

#### **Definition statement**

#### This place covers:

The moulds or moulding surfaces are transported along several station of activity, for example, first a mould is transported to a cleaning station followed by a casting station and finally by a demoulding station.

#### References

#### **Limiting references**

This place does not cover:

Machines or methods for applying the material to surfaces to form a	B28B 19/0092
permanent layer thereon, to webs, sheets or the like	

## B28B 5/02

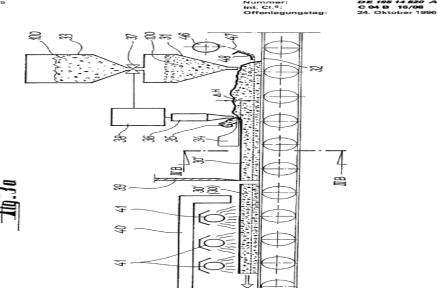
on conveyors of the endless-belt or chain type (in combination with pressing rollers <u>B28B 3/12</u>)

#### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

SEITE S



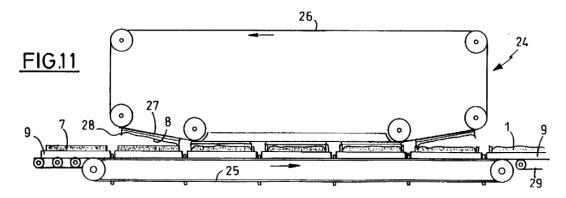
#### {the shaped articles being of definite length}

#### References

#### **Limiting references**

This place does not cover:

Illustrative example of subject matter classified in this group:

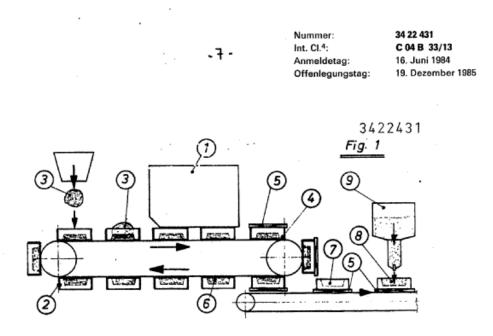


# B28B 5/022

{the moulds or the moulding surfaces being individual independant units and being discontinuously fed (feeding <u>B28B 13/0215</u> and sub-groups)}

#### **Definition statement**

This place covers:

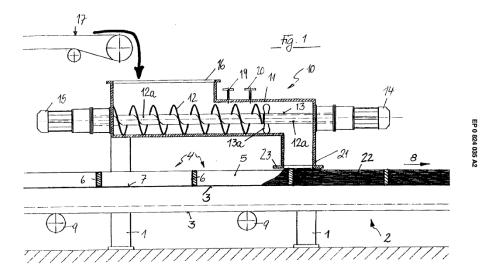


{the moulds or the moulding surfaces being divided by separating walls and being continuously fed (feeding <u>B28B 13/02</u>)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



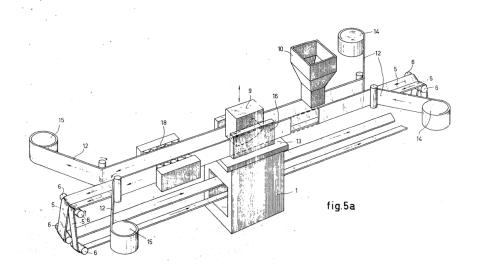
# B28B 5/026

{the shaped articles being of indefinite length}

## References

#### **Limiting references**

*This place does not cover:* Illustrative example of subject matter classified in this group:

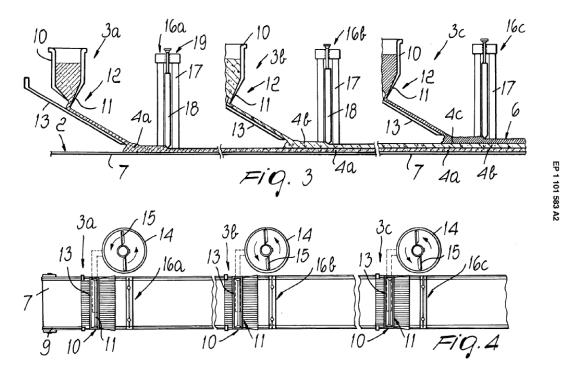


{the moulding surfaces being of the indefinite length type, e.g. belts, and being continuously fed (feeding <u>B28B 13/02</u>)}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

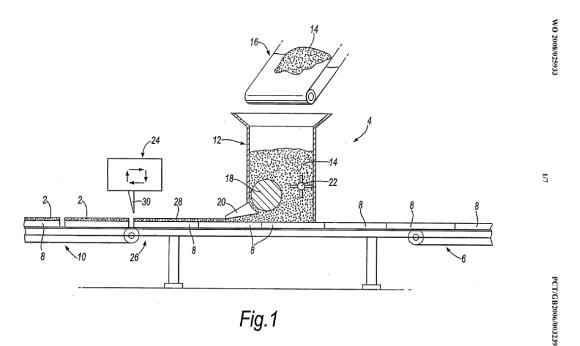


61

{the moulding surfaces being of definite length, e.g. succession of moving pallets, and being continuously fed (feeding <u>B28B 13/02</u>)}

#### **Definition statement**

This place covers:



in moulds moved in succession past one or more shaping stations (on turntables <u>B28B 5/06</u>)

#### References

U.S. Patent

#### **Limiting references**

This place does not cover:

Dec. 13, 2005

Illustrative example of subject matter classified in this group:

Sheet 7 of 10

US 6,974,317 B2

3 64 98 1 -FORM-ASSEMBLY STATION t 10 FORM 5 -FORM CURING OVEN FORM FORM CONVEYOR FORM 7b 7a ----FORM BLOCK 10Å пп 9 fork Lift Fig. 10

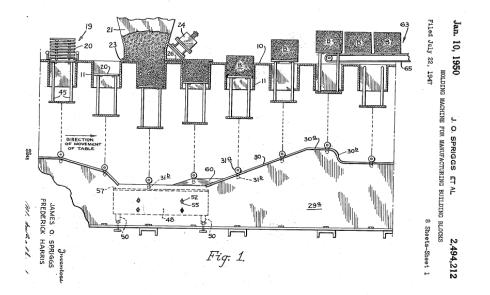
## in moulds on a turntable

#### References

#### Limiting references

This place does not cover:

Illustrative example of subject matter classified in this group:



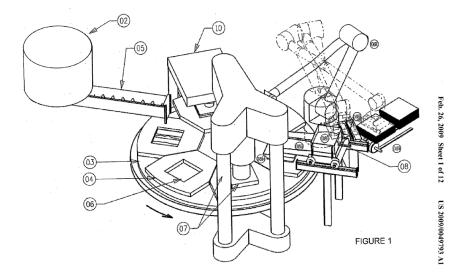
# B28B 5/08

## intermittently rotated

#### References

#### **Limiting references**

This place does not cover:

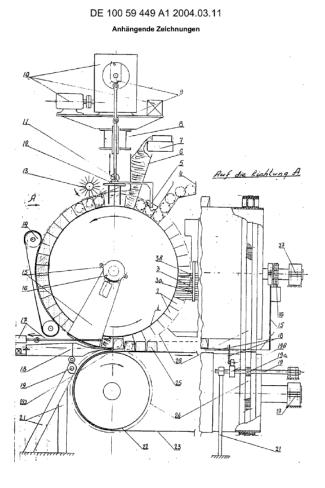


## in moulds carried on the circumference of a rotating drum

#### References

## Limiting references

This place does not cover:



## intermittently rotated

#### References

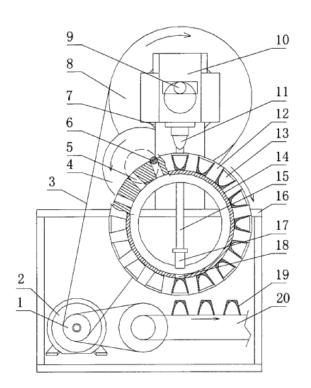
#### **Limiting references**

This place does not cover:

Illustrative example of subject matter classified in this group:

WO 2009/140852

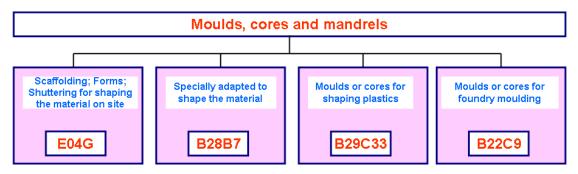
PCT/CN2009/000436



## B28B 7/00

Moulds; Cores; Mandrels (specially adapted for the production of the tubular articles <u>B28B 21/00</u>; {for casting metals <u>B22C 9/00</u>; moulds for plastic materials in general <u>B29C 33/00</u>; falsework, forms or shutterings for forming buildings or parts thereof in situ <u>E04G 9/00</u> - <u>E04G 15/00</u>})

#### **Relationships with other classification places**



The preceding image includes references to <u>E04G</u>, **B28B/00**, **B29C/00**, **B22C/00**.

#### References

#### **Limiting references**

This place does not cover:

Moulds or cores for casting metal	<u>B22C 9/00</u>

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

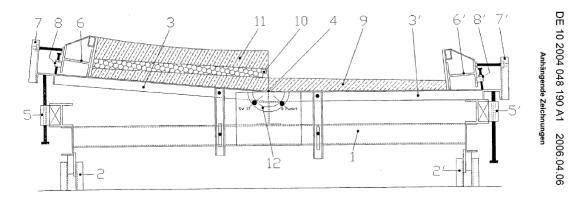
Moulds for plastic materials in general	<u>B29C 33/00</u>
Falsework, forms or shuttering for forming buildings or parts thereof in situ	<u>E04G 9/00</u> - <u>E04G 15/00</u>

# B28B 7/0032

## {Moulding tables or similar mainly horizontal moulding surfaces}

## **Definition statement**

This place covers:



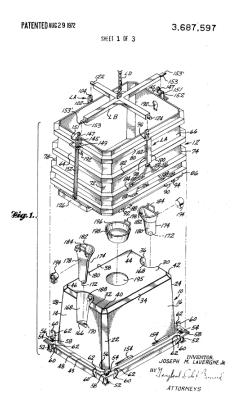
# B28B 7/0038

# {the sidewalls of mould and moulded article moving only past each other, e.g. box-shaped moulds which are lifted off from the moulding}

#### **Definition statement**

This place covers:

E.g. sliding movement of the mould walls past the cast article.

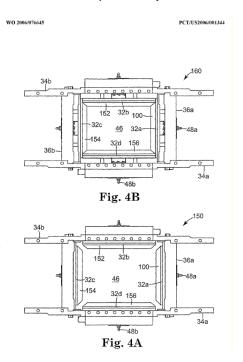


# B28B 7/0041

# {the sidewalls of the mould being moved only parallelly away from the sidewalls of the moulded article}

#### **Definition statement**

This place covers:



## B28B 7/0044

{the sidewalls of the mould being only tilted away from the sidewalls of the moulded article, e.g. moulds with hingedly mounted sidewalls}

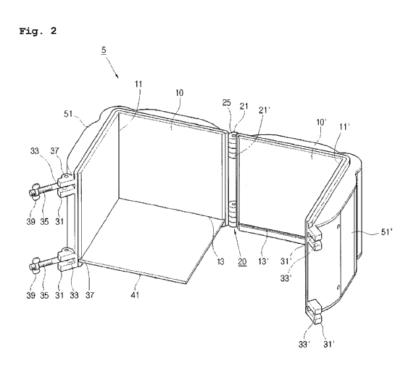
#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

WO 2006/126784

PCT/KR2006/001413

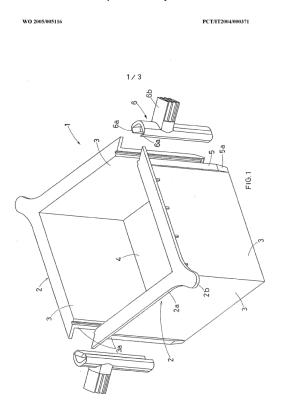


# B28B 2007/005

# {Fastening means for mould parts, e.g. for attaching mould walls on mould tables; Mould clamps}

#### **Definition statement**

This place covers:

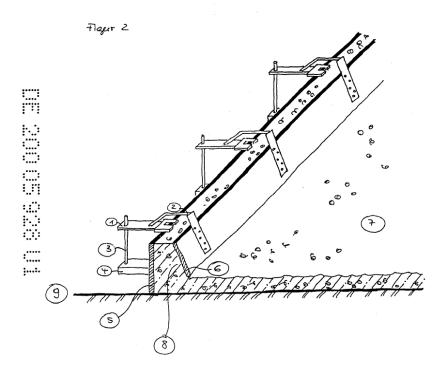


# B28B 2007/0052

## {for attaching mould walls on mould tables}

#### **Definition statement**

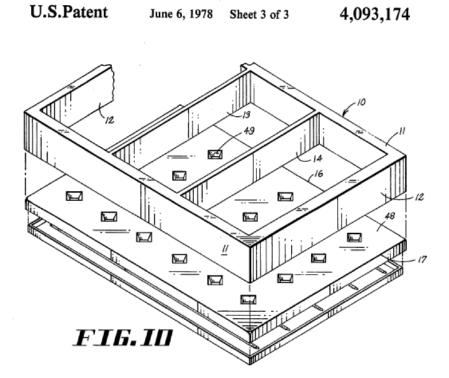
#### This place covers:



## {Mould pallets; Mould panels}

#### **Definition statement**

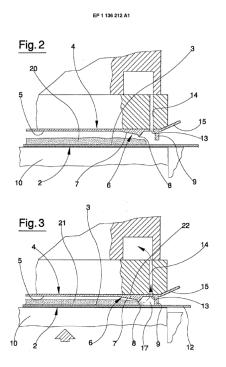
This place covers:



{Moulds, cores or mandrels with provisions concerning the elimination of superfluous material; Moulds with burr-removing means provided therein or carried thereby}

### **Definition statement**

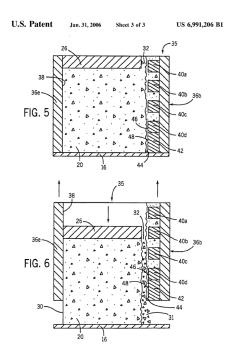
This place covers:



{Moulds, cores or mandrels specially adapted for mechanically working moulding surfaces during moulding or demoulding, e.g. smoothing by means of mould walls driven during moulding or of parts acting during demoulding}

### **Definition statement**

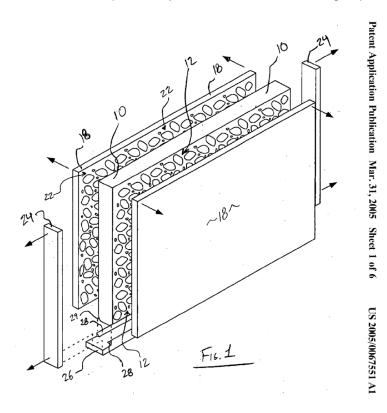
This place covers:



## {with moulding surfaces simulating natural effets, e.g. wood or stone}

#### **Definition statement**

#### This place covers:

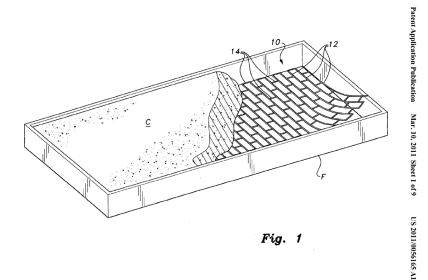


# {with moulding surfaces simulating assembled bricks or blocks with mortar joints (B28B 7/007 takes precedence)}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### Limiting references

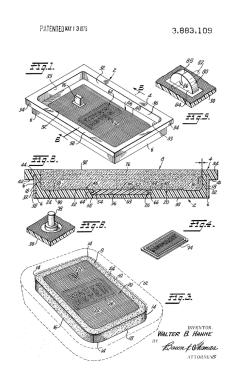
This place does not cover:

With moulding surfaces simulating natural effets	B28B 7/007

# {with surfaces for moulding letters or marks}

#### **Definition statement**

#### This place covers:



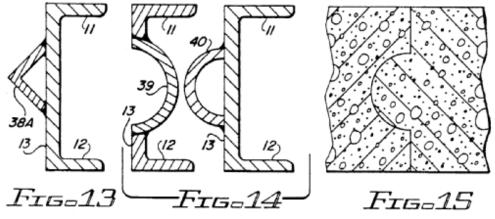
## {with surfaces for moulding interlocking means, e.g. grooves and ribs}

### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent Ju	ly 26, 1994	Sheet 3 of 3	5,332,191



# B28B 7/0082

{with surfaces for moulding parallel grooves or ribs (<u>B28B 7/0073</u>, <u>B28B 7/0079</u> takes precedence)}

#### References

#### Limiting references

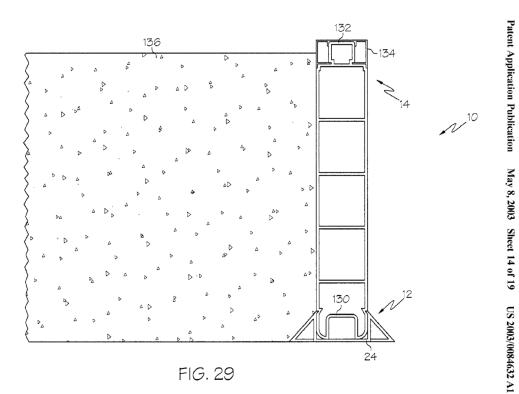
This place does not cover:

With moulding surfaces simulating assembled bricks or blocks with mortar joints	<u>B28B 7/0073</u>
With surfaces for moulding interlocking means	<u>B28B 7/0079</u>

# {with surfaces for moulding chamfers}

#### **Definition statement**

This place covers:

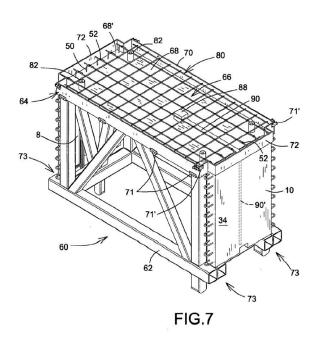


{Moulds in which at least one surface of the moulded article serves as mould surface, e.g. moulding articles on or against a previously shaped article, between previously shaped articles}

#### **Definition statement**

#### This place covers:

Wherein the surface of the moulded article which serves as a mould surface either becomes part of the final product or the two or more cast articles are seperated from each other e.g. flat concrete panel which serves as a moulding surface for the next flat concrete panel to be cast.

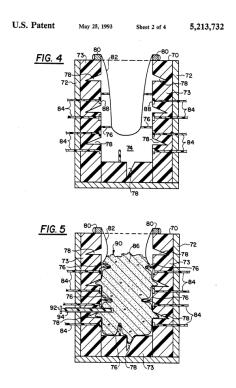


Patent Application Publication Feb. 3, 2011 Sheet 4 of 5 US 2011/0023383 A1

{Transformable moulds allowing the change of shape of an initial moulded preform by preform deformation or the change of its size by moulding on the preform}

### **Definition statement**

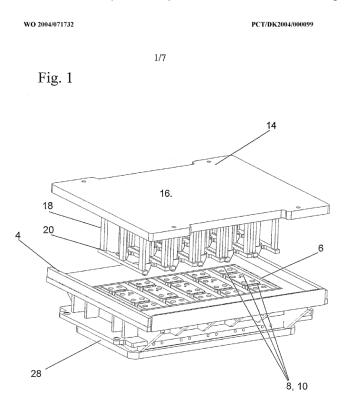
This place covers:



## {Press moulds; Press-mould and press-ram assemblies}

#### **Definition statement**

#### This place covers:

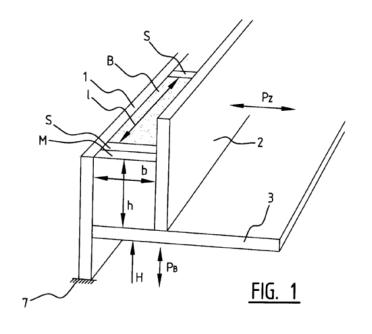


Moulds with adjustable parts {specially for modifying at will the dimensions or form of the moulded article}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



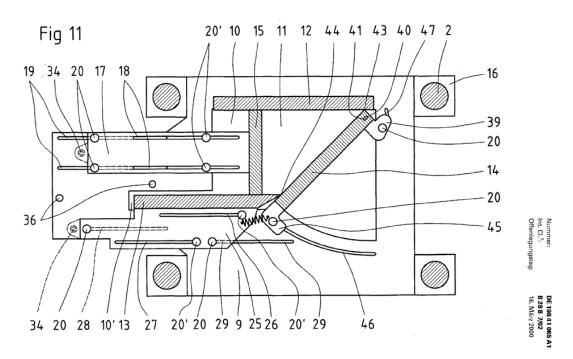
- 18-

BE-2008/0602

### one or more of the parts being pivotally mounted

#### **Definition statement**

This place covers:



# Moulds with flexible parts

#### **Definition statement**

This place covers:

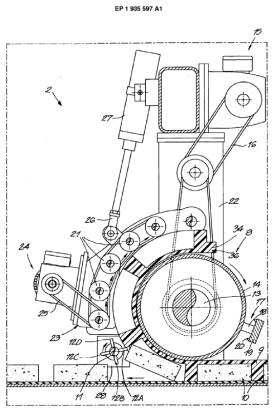


Fig.3

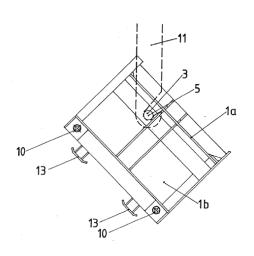
# Moulds provided with means for tilting or inverting

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

DE 20 2006 015 274 U1 2007.01.25



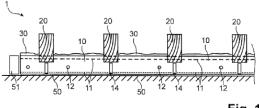
# {Tiltable moulding tables or similar moulding surfaces (specially for casting and erecting walls or parts thereof during construction work <u>E04G 11/32</u>)}

#### **Definition statement**

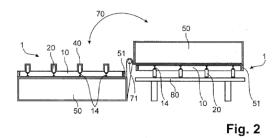
This place covers:

Illustrative example of subject matter classified in this group:

EP 1 555 098 A2



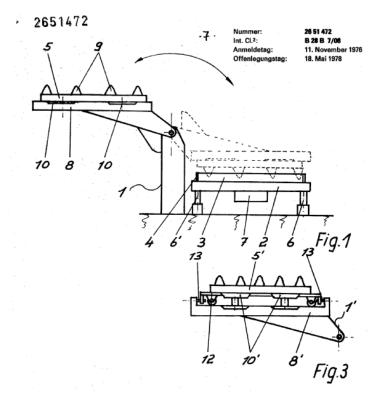




# {for making double wall panels}

#### **Definition statement**

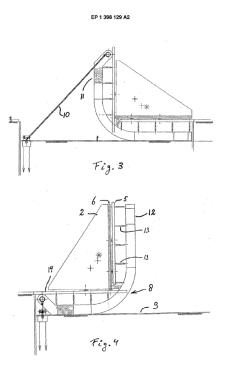
This place covers:



# {using rocker or rolling means}

## **Definition statement**

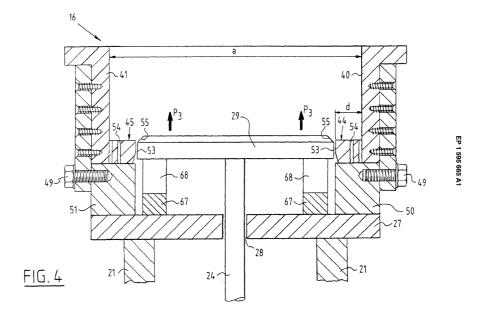
#### This place covers:



Moulds with means incorporated therein, or carried thereby, for ejecting {or detaching} the moulded article ({flexible moulds bent open for ejecting B28B 7/06; ejecting by tilting or inverting the mould B28B 7/08; } devices, not forming part of the mould, for ejecting the moulded article B28B 13/06)

#### **Definition statement**

This place covers:



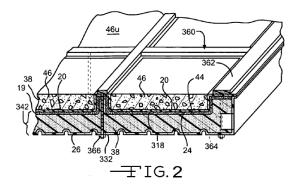
# by fluid pressure {, e.g. acting through flexible wall parts or linings of the moulds}

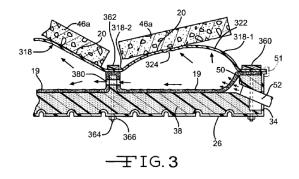
#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

Patent Application Publication Jun. 7, 2007 Sheet 4 of 7 US 2007/0126155 A1

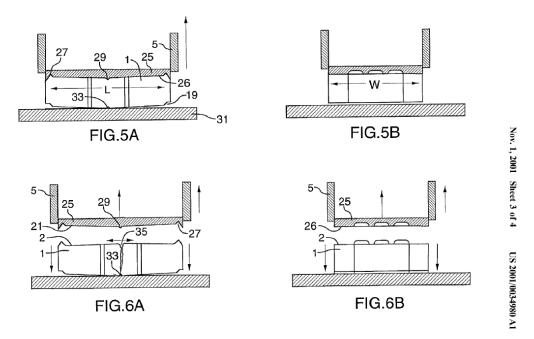




Moulds with means incorporated therein, or carried thereby, for cutting the moulded article into parts ({for expanded material <u>B28B 1/506</u>; } cutting means independent of the mould <u>B28B 11/14</u>)

#### **Definition statement**

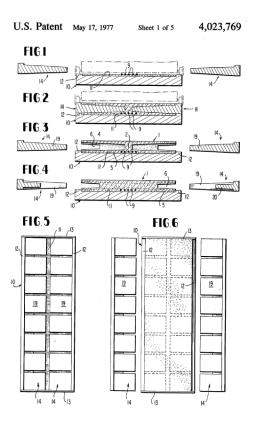
This place covers:



# Moulds for making shaped articles with cavities or holes open to the surface {, e.g. with blind holes}

#### **Definition statement**

This place covers:

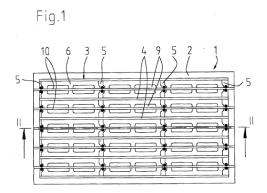


## {for building blocks or similar block-shaped articles}

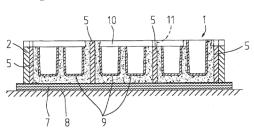
#### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:







# B28B 7/164

### {for plates, panels, or similar sheet- or disc-shaped articles}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

Patent Application Publication Jun. 24, 2004 Sheet 3 of 3 US 2004/0118070 A1

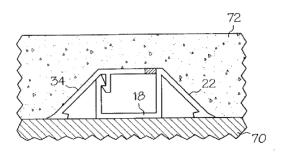


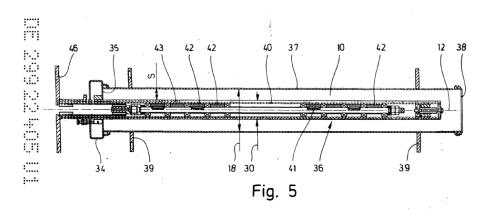
FIG. 4

# {for oblong articles, e.g. hollow masts}

#### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

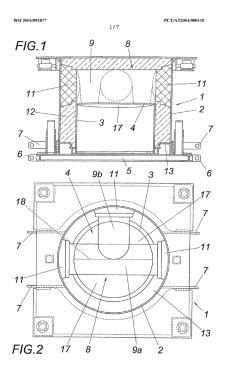


# B28B 7/168

#### {for holders or similar hollow articles, e.g. vaults, sewer pits}

#### **Definition statement**

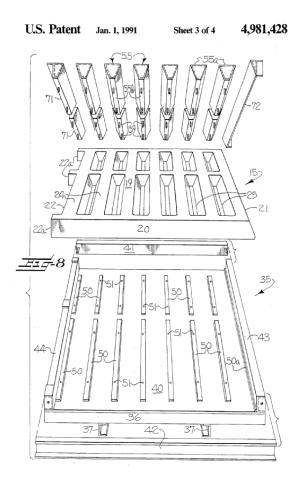
#### This place covers:



# the holes passing completely through the article

#### **Definition statement**

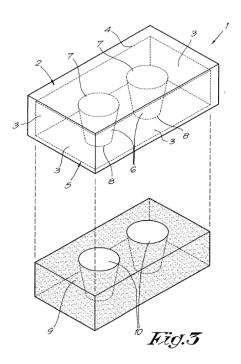
#### This place covers:



# {for building blocks or similar block-shaped objects}

#### **Definition statement**

This place covers:



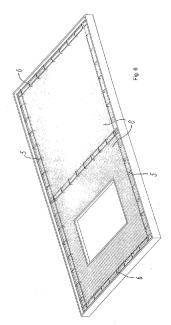
{for plates, panels or similar sheet- or disc-shaped objects, also flat oblong moulded articles with lateral openings, e.g. panels with openings for doors or windows, grated girders}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

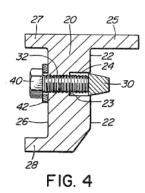
EP 2 224 071 A2

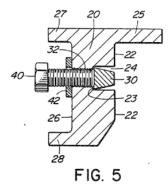


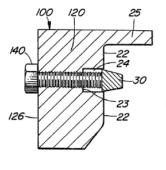
## Moulds for making shaped articles with undercut recesses, e.g. dovetails

#### **Definition statement**

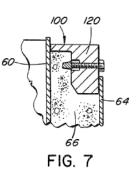
#### This place covers:







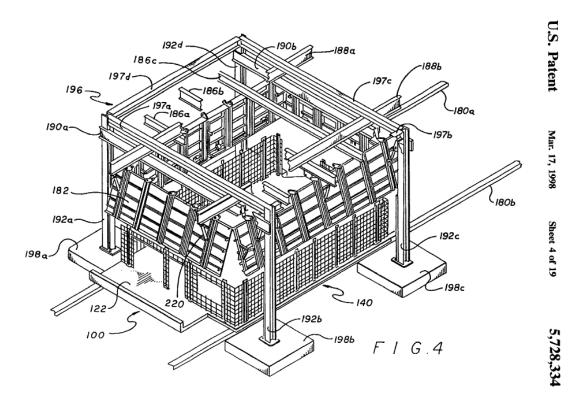




Moulds for making units for prefabricated buildings {, i.e. units each comprising an important section of at least two limiting planes of a room or space, e.g. cells (for making rooms or entire buildings in situ E04G 11/02)}; Moulds for making prefabricated stair units

#### **Definition statement**

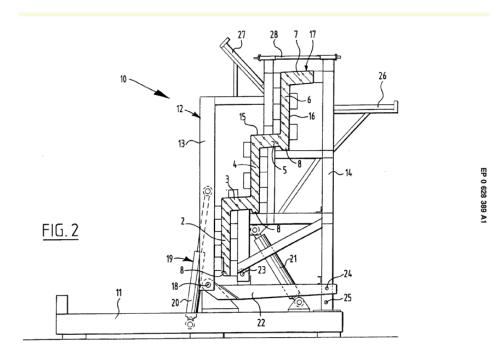
This place covers:



# {for making stairs or stair units comprising more than one step (in situ E04G 13/06)}

#### **Definition statement**

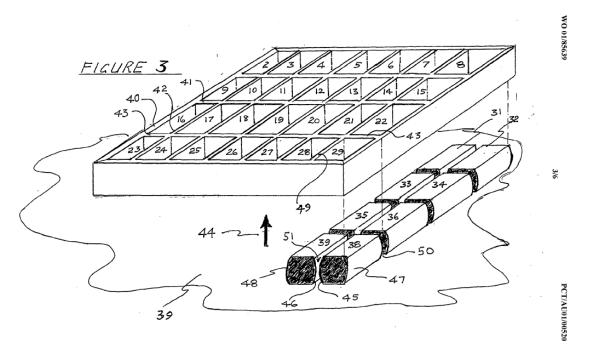
This place covers:



Unitary mould structures with a plurality of moulding spaces {, e.g. moulds divided into multiple moulding spaces by integratable partitions, mould part structures providing a number of moulding spaces in mutual co-operation (assemblies of individually complete moulds <u>B28B 7/26</u>)}

#### **Definition statement**

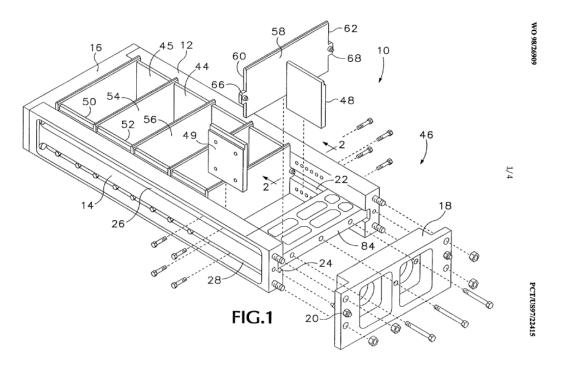
This place covers:



{Detachable assemblies of mould parts providing only in mutual co-operation a number of complete moulding spaces}

#### **Definition statement**

This place covers:



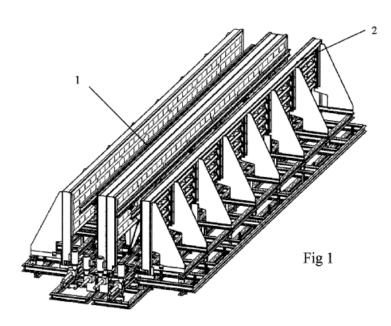
### {for making plates, panels or similar sheet- or disc-shaped objects}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

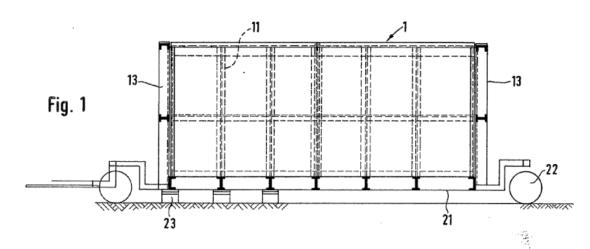
1/4

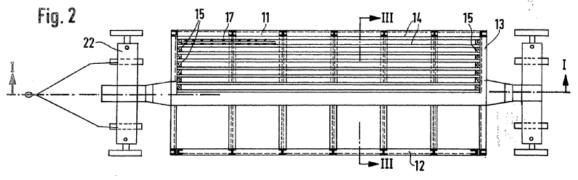


# {using transportable mould batteries}

# **Definition statement**

#### This place covers:





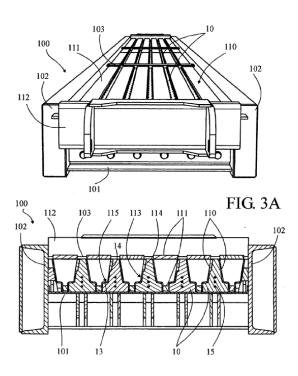
# {for making oblong objects, e.g. girders}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

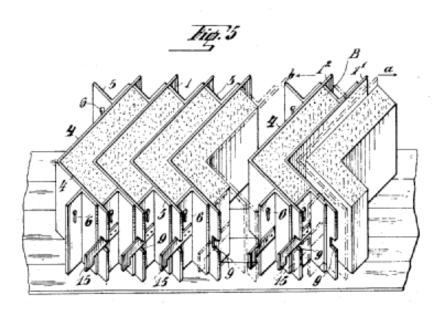
EP 1 918 081 A1



## {using angle-shaped mould parts, e.g. L-parts}

#### **Definition statement**

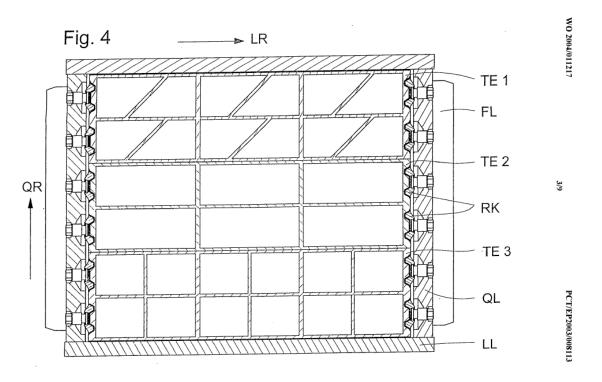
This place covers:



Assemblies of separate moulds {, i.e. of moulds or moulding space units, each forming a complete mould or moulding space unit independently from each other}

## **Definition statement**

This place covers:

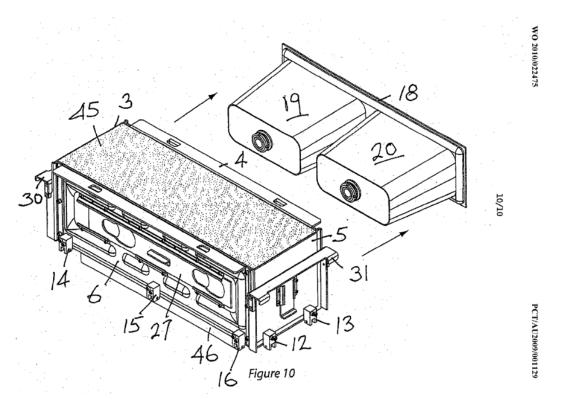


Cores; Mandrels {(<u>B28B 1/44</u> takes precedence; of special materials in general <u>B28B 7/34</u>; cores for making blind holes in situ <u>E04G 15/04</u>; for making recesses <u>E04G 15/06</u>)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### **Limiting references**

This place does not cover:

By forcing cores into filled moulds for forming hollow articles	<u>B28B 1/44</u>
Embedding lost cores, see	B28B 23/0068

#### Informative references

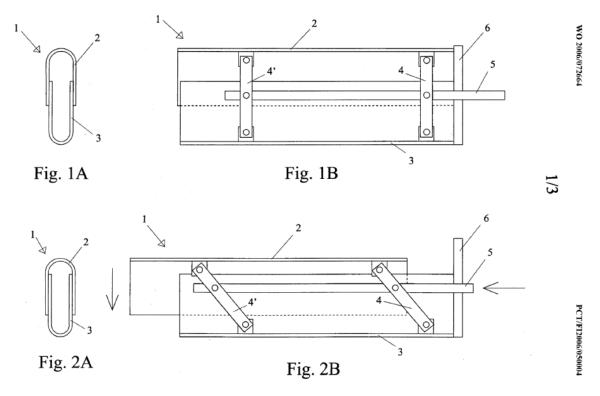
Of special materials in general	<u>B28B 7/34</u>	

# adjustable, collapsible, or expanding {(for making tubular objects B28B 21/88)}

# **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

## **Application-oriented references**

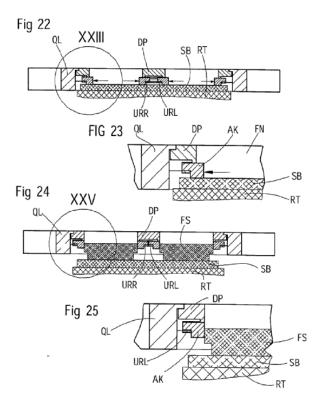
Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Adjustable, collapsible or expansible cores for the production of tubular	B28B 21/88
articles	

# {specially for making undercut recesses or continuous cavities the inner section of which is superior to the section of either of the mouths}

### **Definition statement**

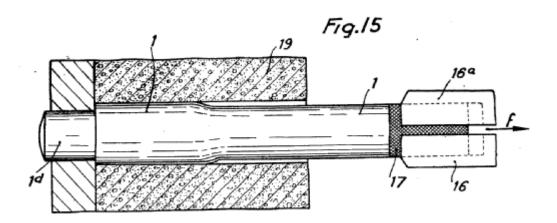
This place covers:



# {pliable or extensible}

## **Definition statement**

This place covers:



## inflatable {(connection of valves to inflatable elastic bodies B60C 29/00)}

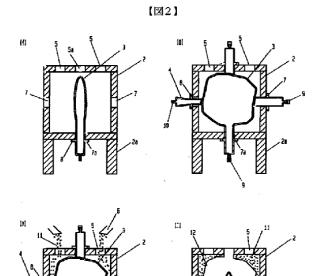
## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

(5)

特開平10-136829



#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Using inflatable cores for the production of tubular articles	<u>B28B 21/20</u>	
---	-------------------	--

# B28B 7/362

#### {specially for making moulded articles from concrete with exposed aggregate}

#### **Definition statement**

#### This place covers:

For example wax paper or a retarder directly applied to the surface moulding cavity.

**Patent Application Publication** 

Dec. 18, 2008 Sheet 1 of 11

US 2008/0307740 A1

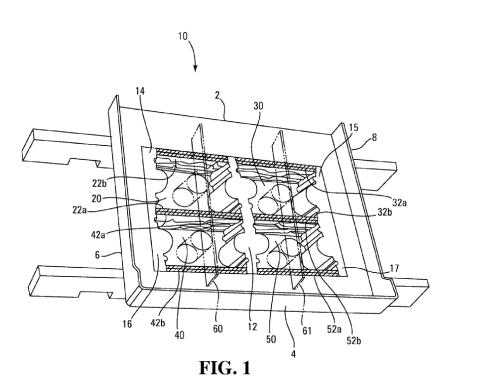
# B28B 7/366

## {Replaceable lining plates for press mould}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# B28B 7/388

## {with liquid material, e.g. lubricating}

#### References

#### Limiting references

This place does not cover:

Specially for making moulded articles from concrete with exposed	<u>B28B 7/342</u>
aggregate.	

# B28B 7/40

## characterised by means for modifying the properties of the moulding material

#### **Definition statement**

#### This place covers:

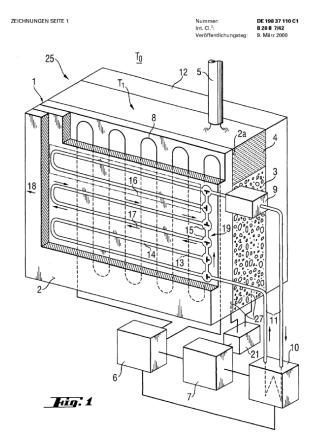
The properties of the moulding material are modified while the article is still in contact with the mould, core, mandrel.

for heating or cooling, e.g. steam jackets {, by means of treating agents acting directly on the moulding material}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Moulds with heating or cooling means for the production of tubular	B28B 21/78
articles	

for treating with gases or degassing, e.g. for de-aerating {(treating with hot gases or vapour <u>B28B 7/42</u>)}

#### References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

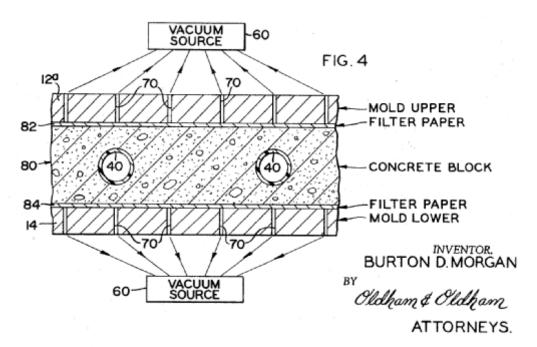
For chemical aspects of treating with gasses, for example treatment of	<u>C04B</u>
concrete with CO2-gas.	

## B28B 7/46

#### for humidifying or dehumidifying

#### **Definition statement**

This place covers:



# {Applying setting liquid to dry mixtures}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

WO 2009/037550 PCT/IB2008/002425 4/10 Fig.9 26 ⊗ 20 25 Ζ 2 16 13 24 23 5 6

## References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Rapid manufacturing and prototyping of 3D objects by using a	B29C 64/165
combination of solid and liquid materials	

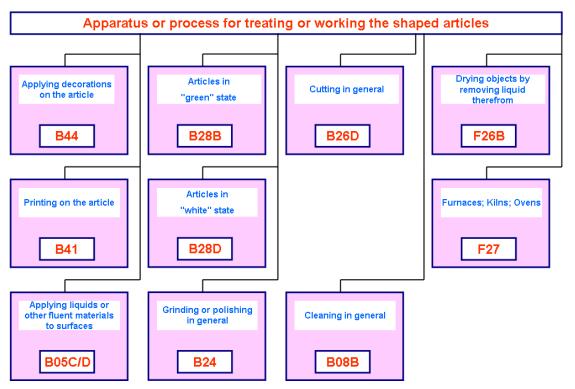
# B28B 11/00

Apparatus or processes for treating or working the shaped {or preshaped} articles (specially adapted for tubular articles <u>B28B 21/92</u>; decoration or surface treatment in general <u>B05</u>, <u>B44</u>; compacting concrete in situ in connection with building <u>E04G 21/06</u>; drying <u>F26</u>)

## **Definition statement**

#### This place covers:

The shaped articles being treated or worked are still in a green state.



# Relationships with other classification places

The preceding image includes references to <u>B44</u>, <u>B28B</u>, <u>B26D</u>, <u>F26B</u>, <u>B41</u>, <u>B28D</u>, <u>F27</u>, **B05C/D**, <u>B24</u>, <u>B08B</u>.

#### References

#### **Limiting references**

This place does not cover:

Places excluded by precedence rules:

B28D working stone or stone like materials

#### Informative references

Grinding; Polishing	<u>B24</u>
Decoration or surface treatment in general	<u>B44, B05</u>
Drying	<u>F26</u>
Furnaces; Kilns; Ovens; Retorts	<u>F27</u>

# {the shaping of preshaped articles, e.g. by bending (<u>B28B 11/08</u> takes precedence)}

### **Definition statement**

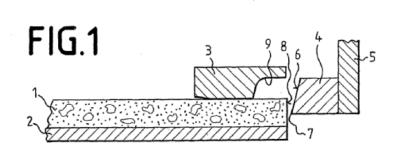
This place covers:

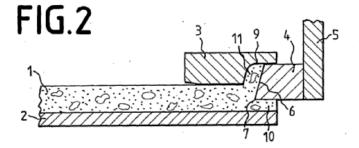
Illustrative example of subject matter classified in this group:

1/5

WO 2006/094759

PCT/EP2006/002079





#### References

#### **Limiting references**

This place does not cover:

For reshaping the surface	<u>B28B 11/08</u>

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Methods or apparatus for reshaping tubular articles	<u>B28B 21/98</u>
---	-------------------

# {Making hollow articles or partly closed articles}

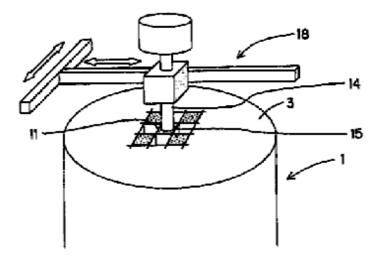
# **Definition statement**

*This place covers:* Plugging ceramic honeycomb filters.

(10)

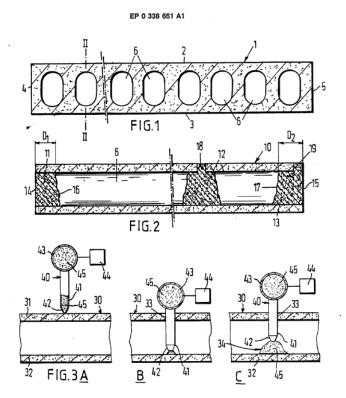
特開2006-116483(P2006-116483A)

(図2)



Definition statement

#### and other techniques



# References

## Informative references

Honeycombs characterised by the plugs	B01D 46/2422
······································	

## for attaching appendages, e.g. handles, spouts

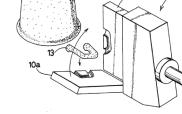
## **Definition statement**

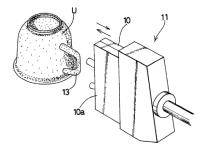
This place covers:

Illustrative example of subject matter classified in this group:

FIG. 6 (a)

EP 0 371 589 A1





# B28B 11/04

## for coating {or applying engobing layers} (glazing, engobing C04B)

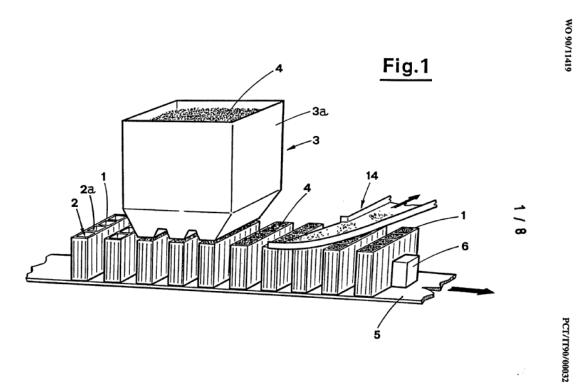
# **Relationships with other classification places**

In case the coating has a decorative purpose classify also in: B28B 11/001

# {with insulating material}

# **Definition statement**

This place covers:

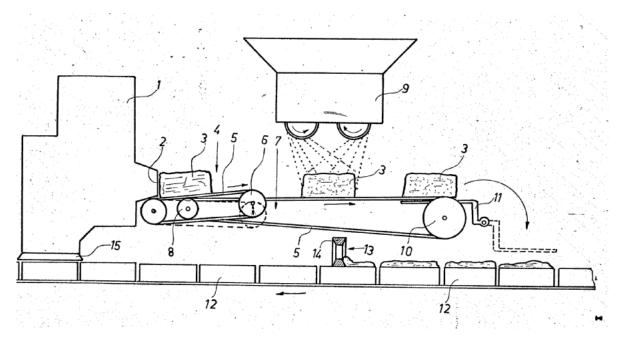


## with powdered or granular material {, e.g. sanding of shaped articles}

### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# B28B 11/08

for reshaping the surface, e.g. smoothing, roughening, corrugating, making screw-threads

#### **Definition statement**

#### This place covers:

Working the surface of a formed green article or intermediate product which can still be (partly) in the mould or which has been demoulded,

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Methods or apparatus for smoothing, roughening, corrugating of tubular	B28B 21/96
articles	

#### Informative references

General field for grinding and polishing	<u>B24</u>
--	------------

## {for profiling, e.g. making grooves}

## References

### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Profiling of plates such as asbestos cement sheets	B28B 11/0827
--	--------------

# B28B 11/12

## for removing parts of the articles by cutting

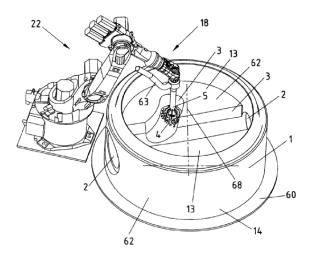
### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 2 230 058 A2

Fig.1



## References

## **Limiting references**

This place does not cover:

By removing material from solid section preforms for forming hollow	<u>B28B 1/48</u>
articles, e.g. by punching or boring	

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Cutting; details common to machines for severing	<u>B26D</u>
--	-------------

# B28B 11/125

## {Cutting-off protruding ridges, also profiled cutting}

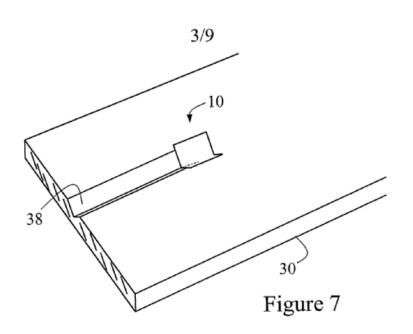
### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

WO 2005/011937

PCT/AU2004/000945



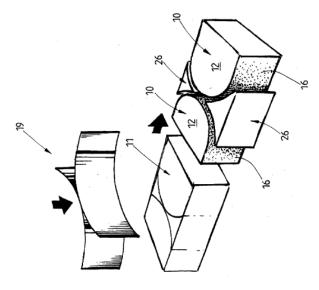
## for dividing shaped articles by cutting

## **Definition statement**

#### This place covers:

Dividing a pre-form by a cutting action in two or more products.

DE 10 2006 022 267 A1 2007.11.15



## References

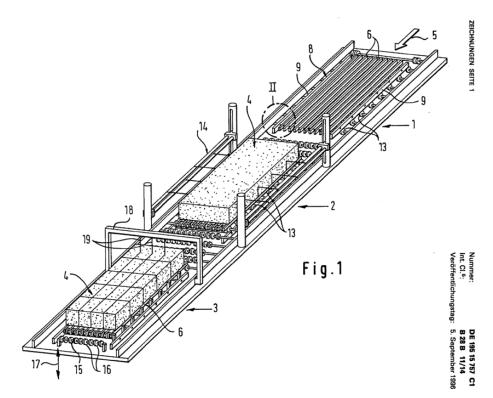
Informative references

Separating article from each other per se	<u>B28B 17/0018</u>
---	---------------------

# {for dividing block-shaped bodies of expanded materials, e.g. cellular concrete}

## **Definition statement**

This place covers:



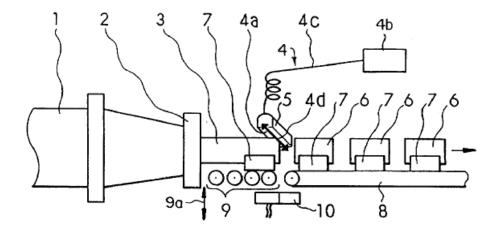
## for extrusion {or for materials supplied in long webs}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent	Sep. 23, 1997	Sheet 1 of 3	5,670,104
	FIG. 1	1A	



# B28B 11/18

## for removing burr {(combined with the mould <u>B28B 7/0058</u>)}

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Methods or apparatus for removing burr from tubular articles	<u>B28B 21/96</u>
--	-------------------

# B28B 11/22

## for cleaning

#### References

#### **Limiting references**

This place does not cover:

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Cleaning in general	<u>B08B</u>
---------------------	-------------

# B28B 11/24

for curing, setting or hardening (processes for influencing or modifying the setting or hardening ability of mortars, concrete or artificial stone compositions, in general <u>C04B 40/00</u>)

### References

#### Limiting references

This place does not cover:

Mould, cores and mandrels characterised by means for modifying the	<u>B28B 7/40</u>
properties of the moulding material	

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Pressure vessels, e.g. autoclaves	<u>B01J 3/04</u>
Processes for influencing or modifying the setting or hardening ability of mortars, concrete or artificial stone compositions, in general	<u>C04B 40/00</u>
Drying objects by removing liquid therefrom	<u>F26B</u>
Furnaces; Kilns; Ovens, Retorts	<u>F27</u>

# B28B 11/243

{Setting, e.g.	drying, o	dehydrating	or firing	ceramic	articles	( <mark>B28B</mark>	<u>11/242</u> t	akes
precedence)}	,							

## References

#### Limiting references

This place does not cover:

By passing an electric current through wires, rods or reinforcing members	<u>B28B 11/242</u>
incorporated in the article	

#### Informative references

Processing powders of inorganic compounds preparatory to the	C04B 35/00
manufacturing of ceramic products	

Feeding the unshaped material to moulds or apparatus for producing shaped articles; Discharging shaped articles from such moulds or apparatus

## References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Filling moulds with powder	B22F 3/004
Feeding material to presses	<u>B30B 15/30</u>

# B28B 13/02

Feeding the unshaped material to moulds or apparatus for producing shaped articles

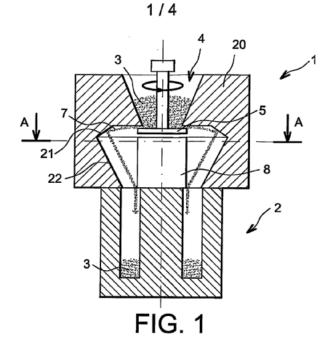
# **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

WO 2005/051576

PCT/FR2004/050618

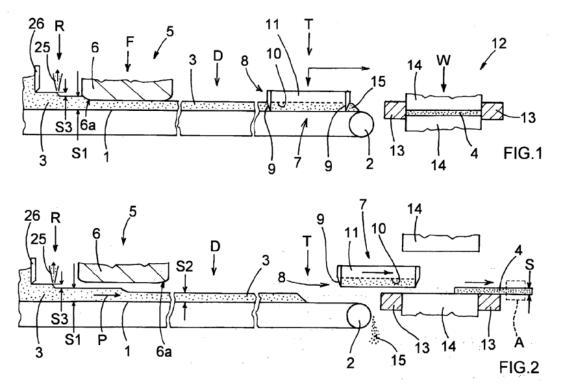


{supplied to the moulding device in form of a coherent mass of material, e.g. a lump or an already partially preshaped tablet, pastil or the like}

## **Definition statement**

#### This place covers:

The coherent mass of material has been pre-shaped, -formed, -compacted in a seperate apparatus



EP 1 447 190 A2

# {by fluid pressure acting directly on the material, e.g. using vacuum, air pressure}

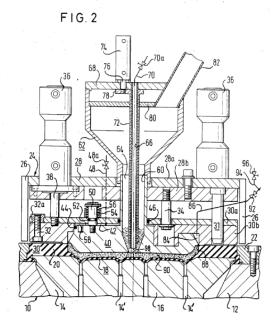
#### References

#### Limiting references

This place does not cover:

Illustrative example of subject matter not classified in this group:

U.S. Patent May 13, 1986 Sheet 2 of 3 4,588,368

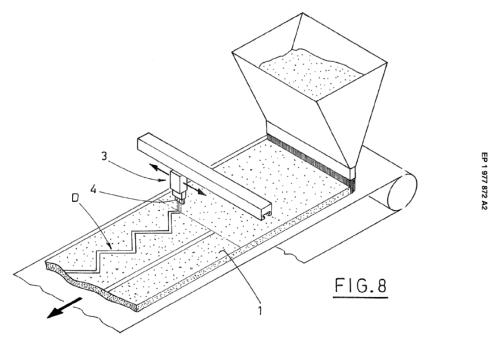


# {Feeding several successive layers, optionally of different materials}

# **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

## Limiting references

This place does not cover:

Deside a final de la constate de la final de la constate de	D00D 4/40
Producing layered article by simple casting	<u>B28B 1/16</u>

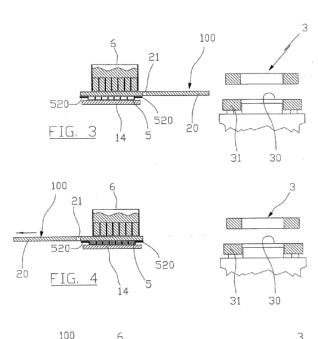
# {by using a feed box transferring the moulding material from a hopper to the moulding cavities}

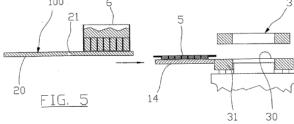
## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

#### EP 1 321 260 A2





### References

#### Informative references

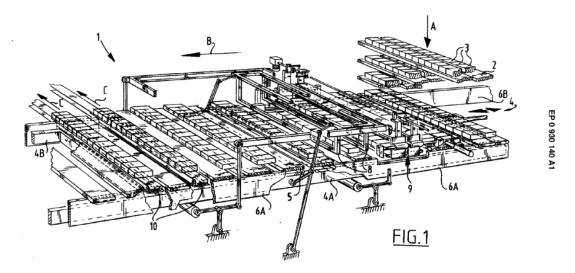
By using feed frames or shoes with relative movement	B30B 15/304	
--	-------------	--

Discharging the shaped articles ({discharging tubular articles after shaping <u>B28B 21/90;</u> } conveying systems for ceramic mouldings <u>B65G 49/08</u>)

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Application-oriented references**

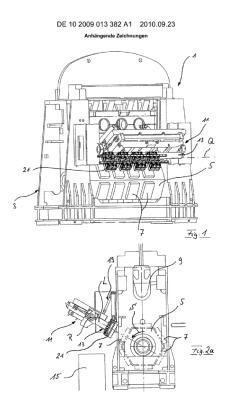
Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Methods or apparatus for discharging after shaping tubular articles	<u>B28B 21/90</u>
---	-------------------

Removing the shaped articles from moulds (by means incorporated in, or carried by, the moulds <u>B28B 7/10</u>)

## **Definition statement**

This place covers:



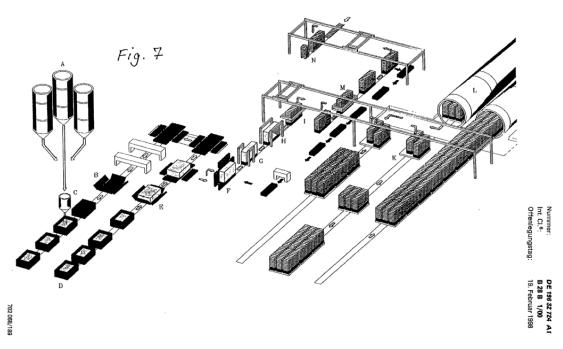
# B28B 15/00

# General arrangement or layout of plant {; Industrial outlines or plant installations}

#### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# B28B 15/002

## {Mobile plants, e.g. on vehicles or on boats}

## **Definition statement**

This place covers:

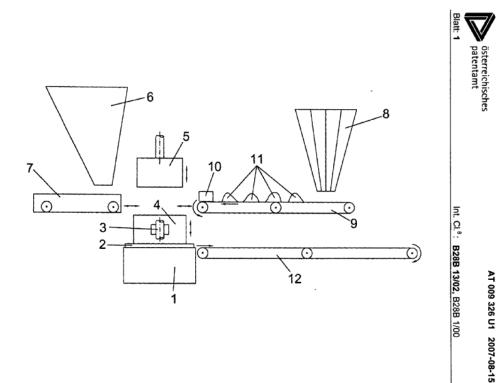
e.g. mobile plants that can be broken-down for transport.

# B28B 15/005

{Machines using pallets co-operating with a bottomless mould; Feeding or discharging means for pallets (feeding pallets for making a continuous moulding surface <u>B28B 5/025</u>, <u>B28B 5/028</u>)}

## **Definition statement**

This place covers:



WO 03/016009

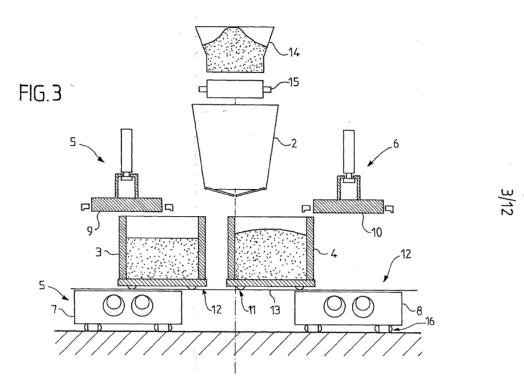
PCT/FR02/02858

# B28B 15/007

# {Plant with two or more identical shaping or moulding devices}

## **Definition statement**

#### This place covers:



# {Separating articles from each other}

# **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:

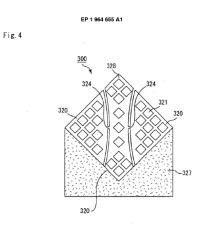
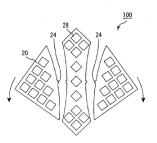


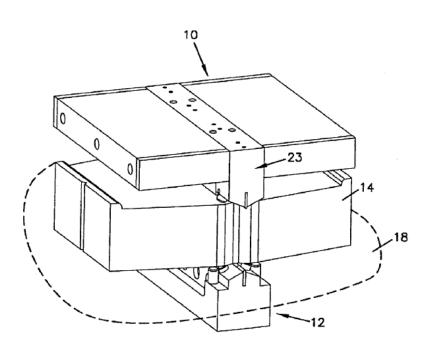
Fig. 5



# {Accessories for obtaining rubblestones}

## **Definition statement**

This place covers:



E.g. block splitting assembly

#### References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Cutting by pressing stone or stone-like materials	<u>B28D 1/222</u>
---	-------------------

# B28B 17/0036

#### {Cutting means, e.g. water jets}

#### **Definition statement**

This place covers:

This subgroup is complementary to <u>B28B 11/12</u>, <u>B28B 11/14</u> and subgroups.

#### References

#### Informative references

Cutting in general	B26D
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## {Tensioning devices for cutting means}

## References

### **Limiting references**

This place does not cover:

Tensioning means for cutters in general	<u>B26D 1/48</u>
---	------------------

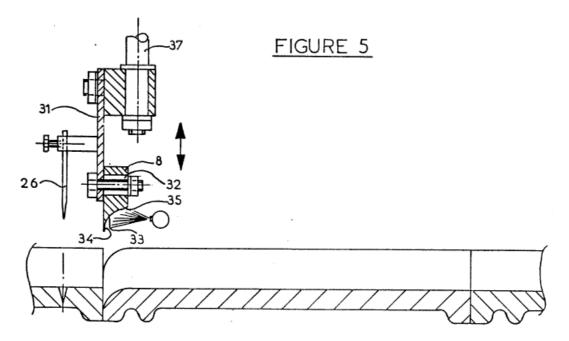
# B28B 17/0054

## {Cleaning devices for cutting means}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# B28B 17/0063

## {Control arrangements}

## **Definition statement**

This place covers:

Control arrangements for both product inspection and operating conditions.

## References

#### Informative references

Measuring; Testing	<u>G01</u>

Informative references

Controlling; Regulating	<u>G05</u>

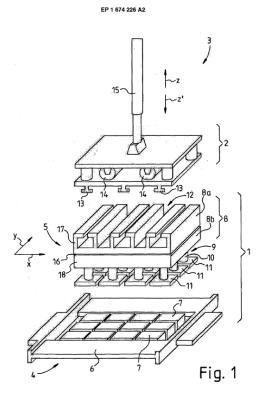
# B28B 17/009

## {Changing the forming elements, e.g. exchanging moulds, dies}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# References

## Informative references

Attention is drawn to the following places, which may be of interest for search:

Mounting of dies, platens or press rams	B30B 15/026
---	-------------

# B28B 17/02

Conditioning the material prior to shaping {(for mixtures containing clay or cement <u>B28C</u>)}

# References

#### Limiting references

This place does not cover:

Mixing per se

<u>B01F, B28C</u>

Machines or methods for applying the material to surfaces to form a permanent layer thereon (making shaped articles on mandrels <u>B28B 1/30</u>; applying liquids or other fluent materials to surfaces in general <u>B05C</u>; glazing or engobing <u>C04B</u>)

## References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Layered products essentially comprising a water-setting substance	<u>B32B 13/00</u>
---	-------------------

#### **Glossary of terms**

In this place, the following terms or expressions are used with the meaning indicated:

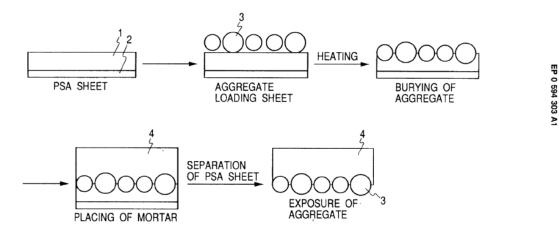
	(a) clay or other ceramic compositions; (b) slag;(c) mixtures with water-setting properties given by clay, cementitious material, or slag.
Surfaces	any kind of surface not restricted to any type of material

# B28B 19/0007

#### {for producing articles with exposed aggregate}

# **Definition statement**

This place covers:

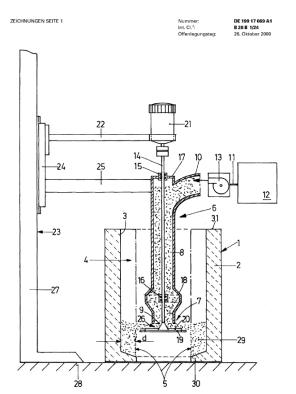


# {Lining the inner wall of hollow objects, e.g. pipes}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Limiting references**

This place does not cover:

Incorporating steel tubes in the production of tubular articles	<u>B28B 21/58</u>
---	-------------------

#### Informative references

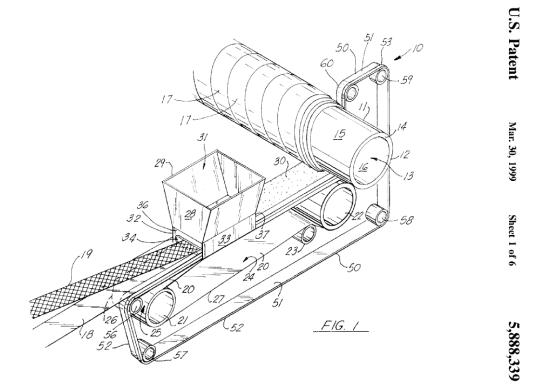
Devices or appurtenances for use in, or in connection with, pipes or pipe systems	<u>F16L 55/00</u>
Protection of pipes or pipe fittings against corrosion or incrustation	F16L 58/00

# {lining the outer wall of hollow objects, e.g. pipes}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

## Limiting references

This place does not cover:

Incorporating steel tubes in the production of tubular articles	<u>B28B 21/58</u>
---	-------------------

#### Informative references

Devices or appurtenances for use in, or in connection with, pipes or pipe systems	<u>F16L 55/00</u>
Protection of pipes or pipe fittings against corrosion or incrustation	F16L 58/00

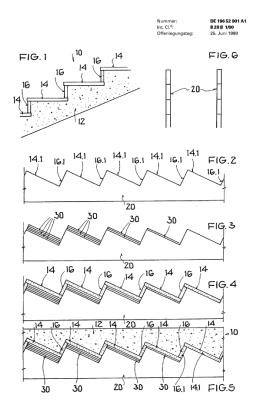
## {to tiles, bricks or the like}

#### **Definition statement**

This place covers:

Application to cladding elements.

Illustrative example of subject matter classified in this group:



## **Relationships with other classification places**

See also E04C 2/041.

#### References

#### **Limiting references**

This place does not cover:

Apparatus for handling the smaller elements or the hardenable material;	E04C 2/042
bricklaying machines for prefabricated panels	

#### Informative references

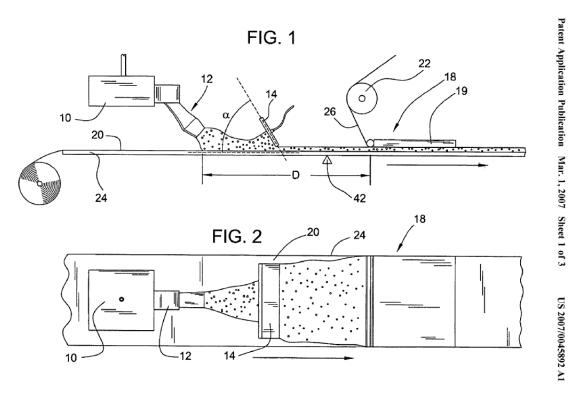
Bricklaying machines in general	E04G 21/22
---------------------------------	------------

## {to webs, sheets or the like, e.g. of paper, cardboard}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



#### **Relationships with other classification places**

In case the webs, sheets or the like are also reinforcing members, also classify in:

- <u>B28B 23/0006</u> The reinforcement consisting of aligned, non-metal reinforcing elements.
- <u>B28B 23/02</u> In case of reinforcements made of metal.

Final products per se: E04C 2/043 Building elements of plaster.

#### References

#### Informative references

Methods or apparatus for laminating	<u>B32B 37/00</u>

## Methods or machines specially adapted for the production of tubular articles

#### References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Pipes Joints or fittings for pipes	<u>F16L</u>
------------------------------------	-------------

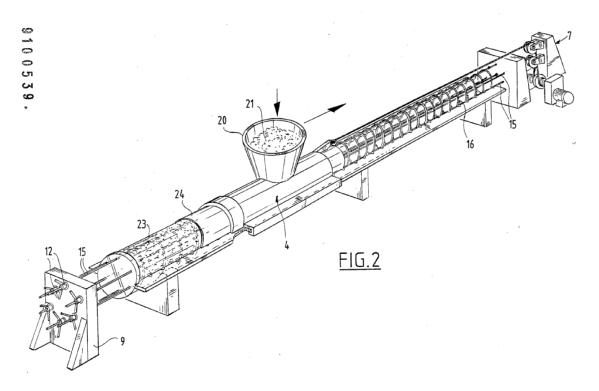
# B28B 21/06

into moulds having sliding parts (B28B 21/26 takes precedence; forms, shutterings, or falsework for making rooms as a whole, whole stories, or whole buildings in situ E04G 11/02)

#### **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### Limiting references

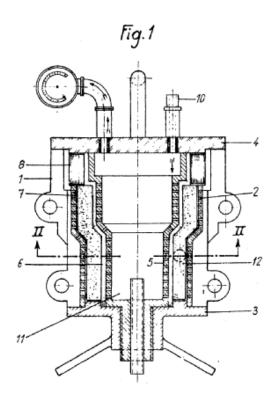
This place does not cover:

With a packer head serving as a sliding mould or provided with guiding	B28B 21/26
means for feeding the material	

# by slip-casting; Moulds therefor

# **Definition statement**

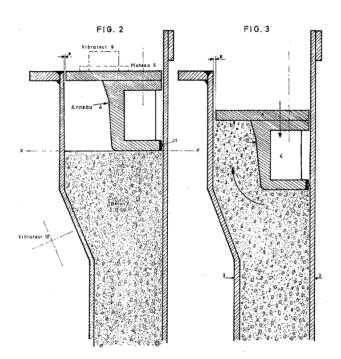
#### This place covers:



# using compacting means

# **Definition statement**

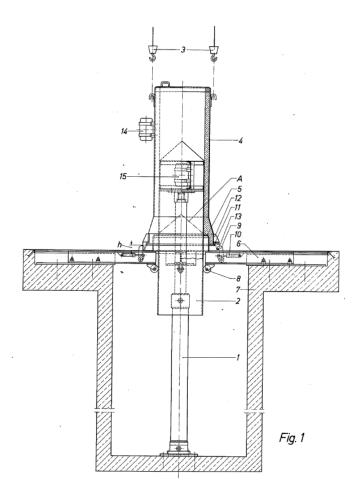
This place covers:



## one or more mould elements

## **Definition statement**

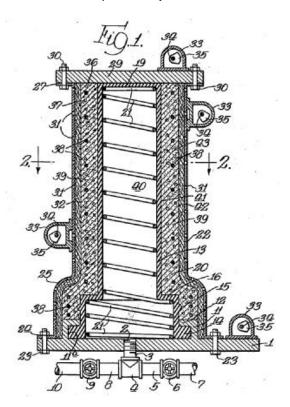
This place covers:



using inflatable cores, e.g. having a frame inside the inflatable part of the core (connection of valves to inflatable elastic bodies <u>B60C 29/00</u>)

#### **Definition statement**

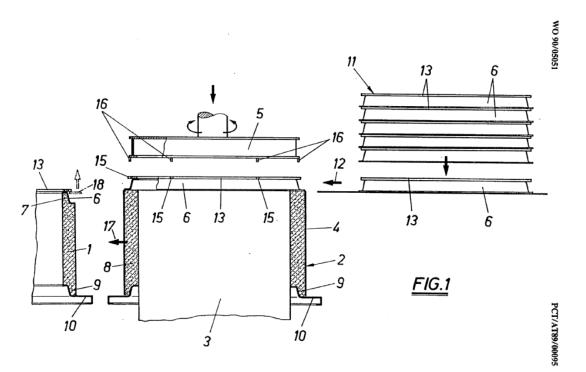
This place covers:



# using rotatable mould or core parts

# **Definition statement**

#### This place covers:



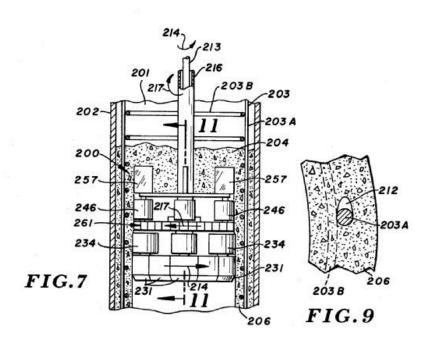
## using compacting heads, rollers, or the like

#### **Definition statement**

This place covers:

Compacting heads, rollers, or the like when driven and suspended from above

U.S. Patent Oct. 4, 1983 Sheet 5 of 7 4,407,648



## **Special rules of classification**

Compacting heads, rollers, or the like driven from beneath or followed by a sliding mould with particular inventive emphasis classify in:

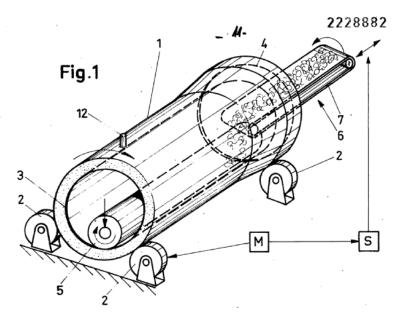
<u>B28B 21/26</u> With a packer head serving as a sliding mould or provided with guiding means for feeding the material.

## {using a horizontal compacting roller in a horizontally rotatable mould}

## **Definition statement**

## This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Limiting references

This place does not cover:

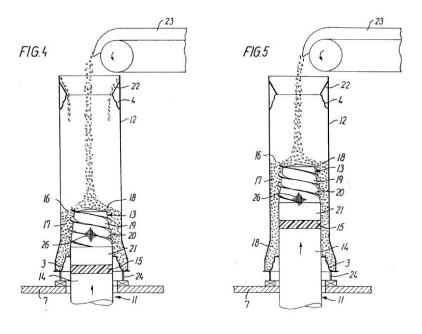
Centrifugal moulding for the production of tubular articles

B28B 21/30

with a packer head serving as a sliding mould or provided with guiding means for feeding the material

#### **Definition statement**

This place covers:

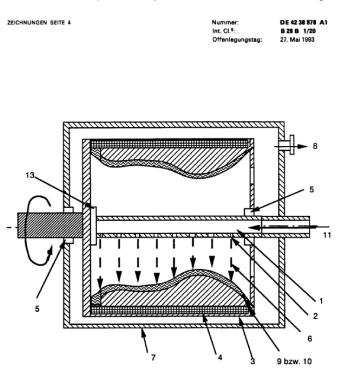


# **Centrifugal moulding**

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

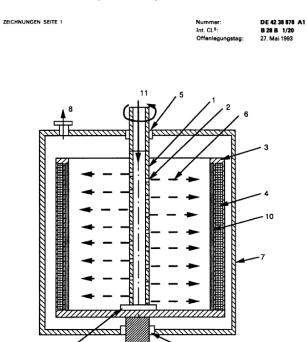
Incorporating reinforcements and applying centrifugal forces	B28B 21/68	
--	------------	--

# {Moulding machines with vertical rotation axis}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# B28B 21/44

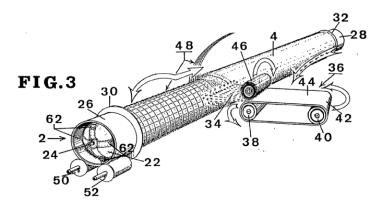
13

# by projecting, e.g. spraying

## **Definition statement**

12

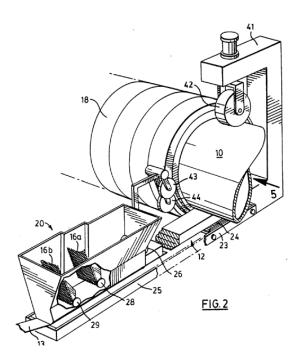
This place covers:



# by wrapping, e.g. winding

# **Definition statement**

This place covers:



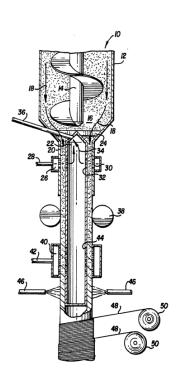
## by extruding

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

U.S. Patent Aug. 11, 1987 4,685,873



# B28B 21/56

# incorporating reinforcements {or inserts}

## **Definition statement**

This place covers:

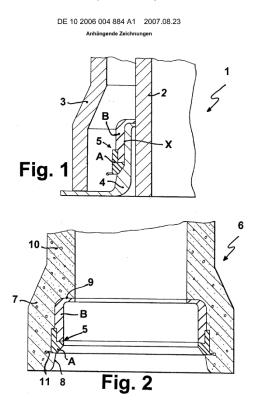
Incorporating inserts and/or reinforcing members.

# {Gaskets}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### Informative references

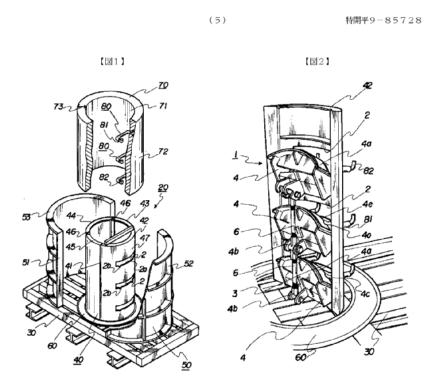
With elastic sealing rings between pipe and socket, placed on the socket	F16L 21/03
before connection.	

## {Climbing elements}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



#### References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Climbing irons or the like	E06C 9/04

# B28B 21/64

Winding arrangements

#### References

#### Informative references

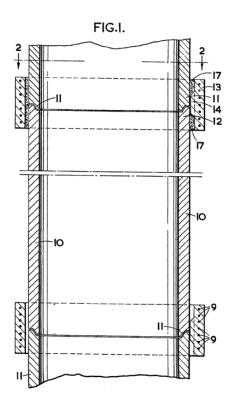
Methods, apparatus, or devices for covering or wrapping cores by	<u>B65H 81/00</u>
winding webs, tapes, or filamentary material	

# by building-up from preformed elements

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# B28B 21/72

# **Producing multilayer tubes**

## **Definition statement**

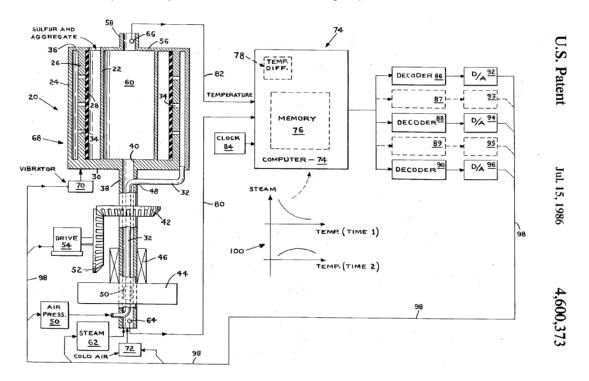
This place covers:

The preformed elements for producing multilayer tubes can be manufactured of any material.

# with heating or cooling means, e.g. steam jackets

## **Definition statement**

#### This place covers:

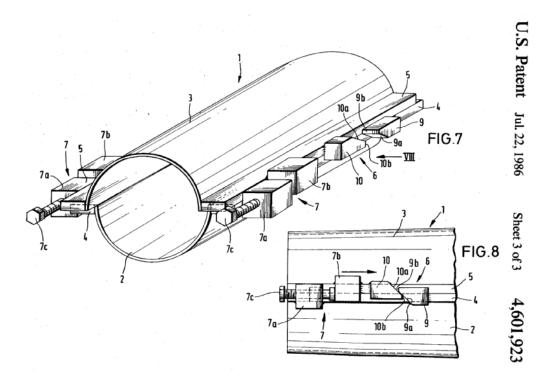


# adapted to centrifugal or rotational moulding

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# References

#### Limiting references

This place does not cover:

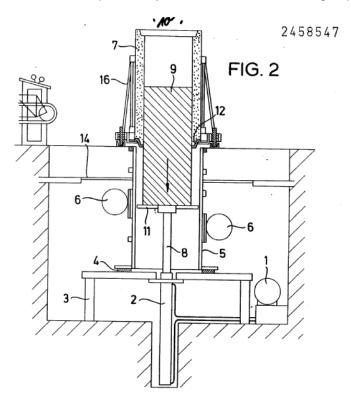
Centrifugal moulding using compacting heads, rollers, or the like	B28B 21/30
---	------------

# Cores (in general **B28B 7/00**)

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Informative references

Cores in general	<u>B28B 7/00</u>

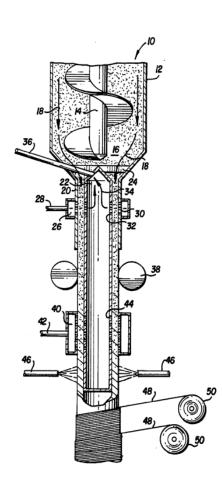
# {for wrapping}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

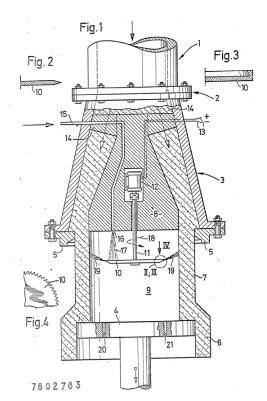
U.S. Patent Aug. 11, 1987 4,685,873



# for impregnating or coating by applying liquids or semi-liquids

## **Definition statement**

#### This place covers:

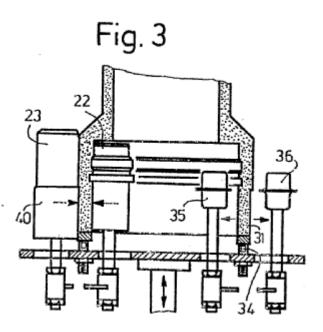


# {for grooving or corrugating}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# B28B 23/00

Arrangements specially adapted for the production of shaped articles with elements wholly or partly embedded in the moulding material; {Production of reinforced objects} (<u>B28B 21/00</u> takes precedence; in units for prefabricated buildings <u>B28B 7/22</u>)

#### **Definition statement**

This place covers:

Wherein the element which is wholly or partly embedded in the moulding material can be a reinforcing member, insert, moulding material component, gaskets, or the like; not being restricted by the choice of material.

## References

#### **Limiting references**

This place does not cover:

Methods or machines specially adapted for the production of tubular	<u>B28B 21/00</u>	
articles		

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

	Reinforcing elements in general	<u>E04C 5/00</u>
--	---------------------------------	------------------

# **Special rules of classification**

Machines or methods for applying the material to surfaces to form a permanent layer thereon should be classified in <u>B28B 19/00</u>.

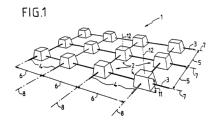
# B28B 23/0012

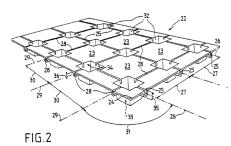
#### {Producing brick netting}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:





## References

#### Informative references

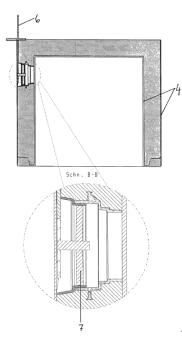
Pavings made of prefabricated single units	E01C 5/00
--	-----------

# {with gaskets or sealing elements, e.g. for tunnelings or man holes (<u>B28B 21/563</u> takes precedence)}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



# References Limiting references

This place does not cover:

Gaskets

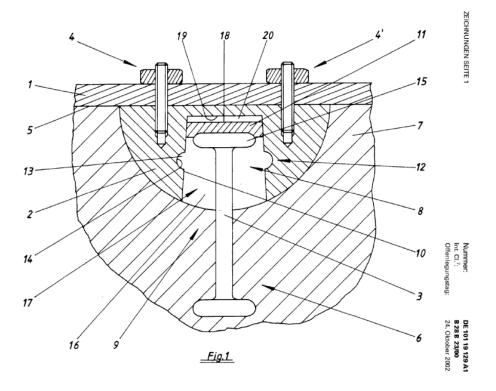
B28B 21/563

# {with anchoring or fastening elements for the shaped articles}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



#### **Relationships with other classification places**

Anchoring or fastening elements in combination with means for supporting them in the mould, also classify in <u>B28B 23/0056</u>.

#### References

#### Informative references

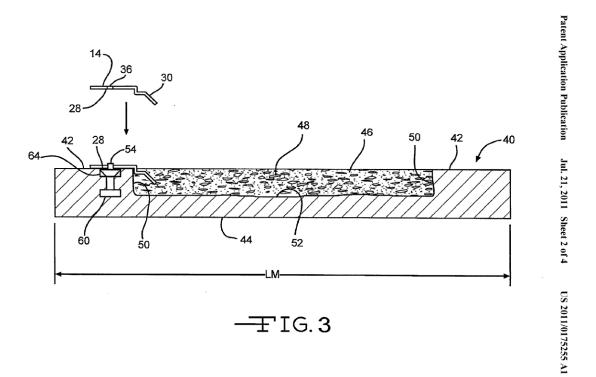
Connecting devices specially adapted for embedding in concrete	<u>E04B 1/41</u>
Means in or on the elements for connecting same to handling apparatus	E04G 21/142

# {Means for inserting the elements into the mould or supporting them in the mould (<u>B28B 23/022</u> takes precedence)}

#### **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:



## References

#### **Limiting references**

This place does not cover:

Means for inserting reinforcing members into the mould or for supporting	B28B 23/022
them in the mould	

#### Informative references

Cores for anchor holes or the like	E05G15/04
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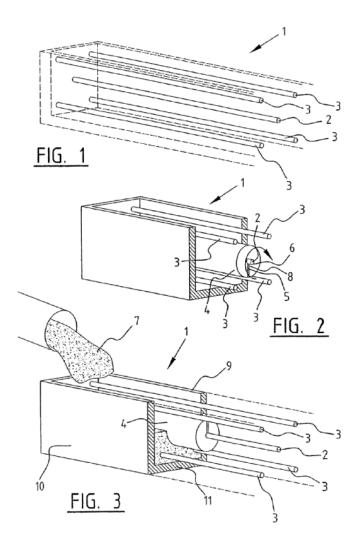
# {Embedding lost cores}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

EP 1 741 838 A2



# References

#### Informative references

Non-reusable forms	E04G 15/061

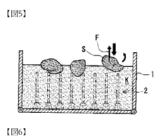
# {for decorative purposes}

# **Definition statement**

#### This place covers:

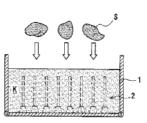
Illustrative example of subject matter classified in this group:

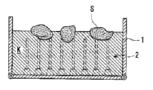
(8)



特開2006-231663(P2006-231663A)

【図4】





# References

#### Limiting references

This place does not cover:

Coating with powdered or granular material	<u>B28B 11/06</u>
Applying the material to tiles, bricks, or the like to form a permanent layer thereon	<u>B28B 19/0053</u>

# B28B 23/0081

## {Embedding aggregates to obtain particular properties}

## **Definition statement**

This place covers:

Wherein the aggregates themselves contain particular properties.

## References

#### **Limiting references**

This place does not cover:

Embedding aggregates which cause a chemical reaction to obtain	<u>C04B</u>
particular properties	

# wherein the elements are reinforcing members {(<u>B28B 23/0006</u> takes precedence)}

#### References

#### **Limiting references**

This place does not cover:

Specially adapted for producing articles from mixtures containing fibres	<u>B28B 1/52</u>
The reinforcement consisting of aligned, non-metal reinforcing elements	<u>B28B 23/0006</u>

# B28B 23/022

{Means for inserting reinforcing members into the mould or for supporting them in the mould (inserting during extrusion <u>B28B 3/2645</u>)}

#### References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Mounting of reinforcing inserts	E04G 21/12
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# B28B 23/026

{Mould partitionning elements acting as supporting means in moulds, e.g. for elongated articles}

## **Definition statement**

This place covers:

Illustrative example of subject matter classified in this group:

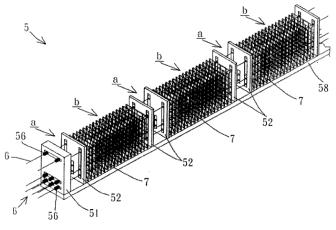


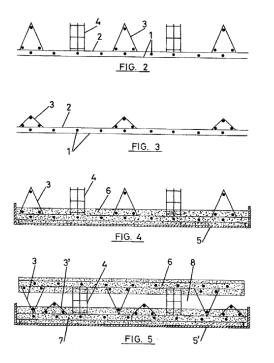
图 7

## {for double - wall articles}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



## References

#### Informative references

Attention is drawn to the following places, which may be of interest for search:

Moulds provided with means for tilting or inverting for making double wall	<u>B28B 7/085</u>
panels	

# B28B 23/04

#### the elements being stressed

#### References

#### **Application-oriented references**

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Prestressed reinforcements in the production of tubular articles	<u>B28B 21/60</u>	
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#### Informative references

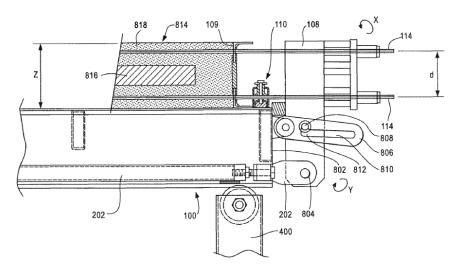
Mounting of reinforcing inserts; Prestressing	E04G 21/12
---	------------

## {Wire anchoring or tensioning means for the reinforcements}

## **Definition statement**

#### This place covers:

Illustrative example of subject matter classified in this group:



# B28B 23/046

## {Post treatment to obtain pre-stressed articles}

## **Definition statement**

#### This place covers:

e.g. reinforcing members are stressed after the hardening of the element; Reinforcing members are introduced through (a) continuous opening(s) of the hardened element, are stressed and connected to the hardened element.

# B28B 23/18

#### for the production of elongated articles (B28B 23/06 takes precedence)

#### References

#### **Limiting references**

This place does not cover:

The elements being stressed

B28B 23/06