U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

CLASSIFICATION ORDER 1915

FEBRUARY 7, 2012

PROJECT M-C192

The following classification changes will be effected by this order:

	Class	Subclass	Art Unit	Ex'r Search Room
Abolished:	192	45	3655	OS0001
Established:	192	45.001-45.009, 45.01, 45.011- 45.019, 45.02	3655	OS0001

The following classes are also impacted by this order.

188

This order includes the following:

- A. CLASSIFICATION MANUAL CHANGES
- B. LISTING OF PRINCIPAL SOURCE OF ESTABLISHED AND DISPOSITION OF ABOLISHED SUBCLASSES
- C. CHANGES TO THE USPC-TO-IPC CONCORDANCE
- D. DEFINITION CHANGES AND NEW OR ADDITIONAL DEFINITIONS

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3.21	VORTEX-FLOW DRIVE AND CLUTCH	219.1	Hill-holder
3.22	.With means to effect torque	219.2	One-way brake
	reversal	219.3	Ball or roller
3.23	.With brake	219.4	Emergency or parking brake
3.24	Alternatively operative clutch	219.5	Parking pawl
	and brake	219.6	With separate manual operator
3.25	.With additional drive or clutch	219.7	Foot operated
3.26	Simultaneously operative	220	Brake control affects
	clutches		transmission change
3.27	Alternatively operative	220.1	Brake application neutralizes
	clutches		transmission
3.28	.Including drive-lockup clutch	220.2	Park-lock device
3.29	Having fluid-pressure operator	220.3	Floor-mounted shift lever
3.3	With auxiliary source of	220.4	Solenoid operated lock
	pressure	220.5	Rotary bushing
3.31	Having speed-responsive	220.6	Override
	operator	220.7	Override
3.32	.Alternatively operative drive	221	Fluid operated
	and clutch	221.1	Brake and gearing at axle end
3.33	.Fluid-pressure operator for	222	Electromagnetic
	engaging clutch	223	.Torque-responsive brake
3.34	VORTEX-FLOW DRIVE AND BRAKE	223.1	Transversely engaged positive
3.51	TRANSMISSION CONTROL AND CLUTCH		brake
	CONTROL	223.2	Ball or roller type brake
3.52	.Planetary transmission and	223.3	With cam mechanism for axially
	coaxial clutch		moving brake member
3.53	Including separate, reversing	223.4	Wrap-spring brake
	pedal	224	.Belt or chain transmission
3.54	.Common control	224.1	Belt tensioner affects brake
3.55	Power-operated clutch	004.0	operation
3.56	Electromagnetically operated	224.2	Belt failure operates brake
3.57	Fluid-press operated	224.3	Belt shipper affects brake
3.58	Electrically triggered	005	operation
3.59	Vacuum operated	225	.Fluid operated
3.61	Stepped ratio transmission	226	.Electromagetic
3.62	With control lever	12 R	CLUTCH AND BRAKE
3.63	.Interrelated (e.g., with	13 R	.Vehicle type
	interlock)	13 A	Clutch-released brake holder
215	TRANSMISSION AND BRAKE	14	.Same member
216	.Internal resistance brake	15	.Automatic check and release
217	.Velocipede	16	Clutch and brake same member
217.1	Back-pedaling brake (e.g.,	17 R	.Peripheral brake
0.4 - 0	coaster brake)	17 A	Fluid operator
217.2	Rotatable crank axle	17 C	Electric
217.3	Wheel hub	17 D	Coil
217.4	With change-speed	18 R	.Sliding operation
04	transmission	18 A	Fluid operator
217.5	Plural sprockets	18 B	Electric and magnetic
217.6	With screw operator	19	.Crank control
217.7	Multidisc brake	12 A	.Internal resistance
218	.Motor vehicle	12 B	One-way engaging
219	Transmission control affects	12 BA	Coil spring type
	brake	12 C	.Fluid operator

10 D		45 011	
12 D	.Electric	45.011	Including bearing block
20	CLUTCH AND GEAR		between clutch races and
21	.Reversing	45 010	between balls or rollers
21.5	FIELD RESPONSIVE FRICTIONAL MEDIA	45.012	Spring integrally formed with cage
0.0	TYPE	45.013	Plural integral springs
22	LATCH OPERATED	45.015	separate from cage
23	.Corn-planter type	45.014	
24	Longitudinally moving		Spring and multipart cage
0.5	transmission member	45.015	Spring mounted on
25	Pin	45.016	projection on cage
26	.Transversely moving transmission	45.016	Serpentine spring
0.77	member	45.017	Including separating means on clutch race
27	Ball or roller	45.018	Spring biased ball or
28	Positive	45.016	roller
29	Rotating key	45.019	By other than circular
30 R	CLUTCHES	43.019	helical spring
31	Automatic	45.02	
32	Manual control	45.02	Including separate force transmitting element between
33 R	Definite-position release		spring and ball, roller, or
33 C	Coil		race
34	Shaft thrust	45.1	Wedging pawl or block
35	Pilot mechanism	45.2	Two-point gripper
36	Brake band	46	Positive
37	Transversely moving	47	Manual control
38	Ball or roller	41 S	Spring
39	Positive	41 A	Spring
40	Electric	41 A 48.1	
41 R	One-way engaging	48.2	.Plural clutch-assemblageIncluding electrically actuated
42	Free-engine type	40.2	clutch assemblage
43	Reversible	48.3	Diverse clutch-assemblages
43.1	Pivoted pawls	48.4	Including three or more
43.2	Slidable pawls	40.4	assemblages
44	Ball or roller	48.5	Including one clutch-
45.001	Ball or roller	40.5	assemblage having
45.002	Roller has non-spherical,		interdigitated clutch-elements
	non-cylindrical force	48.6	And another clutch-assemblage
	transmitting surface	10.0	having unirotationally
45.003	Plural ball or roller sizes		engaging clutch elements
	or shapes	48.601	Having fluid pressure operator
45.004	Plural balls or rollers of	48.602	Operator rotatable relative to
	same shape and size		its clutch-assemblage
45.005	Received in recesses in each	48.603	Operator coaxial with its
	of two cooperating clutch		clutch-assemblage
45 006	races	48.604	Common or interconnected
45.006	Including cage		operator(s)
45.007	Including axle for ball or	48.605	Operator between clutch-
	roller		assemblages
45.008	Balls or rollers spring	48.606	Axially spaced coaxial
45 000	biased toward engaged state		clutch-assemblages
45.009	Including speed-responsive	48.607	Axially spaced coaxial
45 01	biasing mechanism		clutch-assemblages
45.01	Biased cage		- 3

48.608	Plural fluid pressure	53.331	Blocker on axially extending
	operators forming nested		stepped pin
	pistons	53.332	Resilient detent pin
48.609	Axially spaced coaxial clutch-	53.34	Outward tooth or lug on
	assemblages		friction member
48.61	Plural fluid pressure	53.341	With thrust member
	operators forming nested	53.342	Resilient thrust bar
	pistons	53.343	Resilient expander ring
48.611	Operator coaxial with its	53.35	Inward tooth or lug on
40 610	clutch-assemblage		friction member
48.612	Common or interconnected	53.36	Radially movable blocker
48.613	<pre>operator(s)Operator between clutch-</pre>	53.361	
40.013	assemblages	53.362	Rocker lever actuates
48.614	Operator between clutch-	53.363	friction clutch
10.011	assemblages	55.565	Radially movable friction element acts as blocker
48.615	Radially acting operator	53.364	Resilient friction element
48.616	Plural fluid pressure	53.4	Lock for positive clutch
	operators forming nested	53.5	Axially projecting positive
	pistons	33.3	clutch
48.617	At least one operator coaxial	53.51	Cylindrical pin
	with its clutch-assemblage	53.6	Transversely moving positive
48.618	Operator coaxial with its		clutch
	clutch-assemblage	54.1	.Torque responsive
48.619	Radially spaced coaxial	54.2	Hub clutch
	clutch-assemblages	54.5	Cam operated
48.7	With means to actuate or	54.51	Screw operated
	deactuate clutch-assemblages	54.52	Ball or roller type
48.8	sequentiallyAssociated with three or more	55.1	With overload release coupling
48.8	shafts	55.2	With flexible shaft coupling
48.9	Alternatively operative		permitting limited relative
10.5	assemblages	0	rotation
48.91	Having common clutch-element	55.3	Separate resilient member
	support		between clutch element and its shaft
48.92	Including unirotationally	55.4	Fluid damper
	engaging clutch-elements	55.5	Coil spring coaxial with
49	Parallel vehicle wheels	33.3	rotation axis
50	Free wheel	55.51	Radially overlapping
51	Reversing		convolutions
52.1	.Progressive engagement	55.6	Plural resilient members
52.2	Surface area	55.61	Coil springs with center
52.3	Yielding		line spaced from rotational
52.4	Variable force		axis
52.5	Initial engagement causes	55.62	Center line of coil springs
	increase in applied force		parallel to rotational axis
52.6	Yielding	55.7	Coil spring with center line
53.1	Frictional and positive		spaced from rotational axis
53.2	Magnetic or electromagnetic	56.1	Overload release
E2 2	operated friction clutch	56.2	Coil
53.3 53.31	With blockerSelf-energizing	56.3	Fluid-operated clutch
53.31	Interposed friction members	56.31	Axially engaged
53.32	Member extending axially	56.32 56.33	Positive
55.55	between friction surfaces	56.33	Ball or roller
		30.4	Magnetic or electromagnetic

56.41	Axially engaged	64	.Velocipede free wheel
56.42	Positive	65	.Axially and transversely
56.43	Ball or roller	03	engaging
56.5	Clutch elements remain	66.1	Axially engaging
30.3	disengaged after overload	66.2	Conical or frustoconical
	corrected	66.21	Plural radially spaced
56.51	Having separate latch to hold	00.21	surfaces
30.31	clutch elements disengaged	66.22	Spring engaged
56.52	Axially engaged	66.23	Spring engagedSpring released
56.53	Positive	66.3	
56.54	Ball or roller	66.31	Planar radially extending
56.55	Axially engaged	66.32	Spring engaged
56.56	Positive		Spring released
56.57		69	Positive
	Ball or roller	69.1	Pivoting positive clutch
56.6	Axially engaged	60.0	element
56.61	Positive	69.2	Plunger disconnect
56.62	Ball or roller	69.3	Pilot pawl
54.3	Fluid operated	69.4	Wheel hub clutched to axle
54.4	Magnetic or electromagnetic	69.41	Fluid pressure
57	.Fluent material and mechanical	69.42	Electromagnetic
58.1	.Fluent material	69.43	Manual
58.2	Fluid	69.5	Ball or roller
58.3	Vane clutch	69.6	Cylindrical pin
58.4	Viscous shear	69.61	Axial pin on only one member
58.41	Multiple plate	69.62	Pin engages aperture in
58.42	Variable gap or volume		other member
58.43	Variable gap or volume	69.63	Radial pin
58.5	Separate reservoir	69.7	Axial-radial
58.6	Automatic regulation	69.71	Axially extending projection
58.61	Magnetic or electric		engages aperture
58.62	Temperature and speed	69.8	Axial-axial
58.63	Temperature	69.81	Sawtooth
58.64	Coolant and clutching	69.82	Square tooth
	medium	69.83	With lead-in
58.65	Ambient and clutching	69.9	Radial-radial
	medium	69.91	Outward projection on movable
58.66	Ambient and coolant		member
58.67	Clutching medium	70	Spreading
58.68	Ambient	70.11	Interposed, mating clutch-
58.681	Bi-metallic		elements
58.682	Spiral	70.12	With means to cool or
58.683			lubricate clutch parts
	mounting feature	70.13	With removable or replaceable
58.684	Mounting feature		or interchangeable clutch
58.7	Pump-out feature		parts
58.8	Specific valve	70.14	Including surface
58.9	Radial vane		characteristics of clutch-
58.91	Vanes on inner member		element
58.92	Spring-biased	70.15	Axially tapered mating
59	Axially movable piston		surfaces
60	Transversely movable piston	70.16	With torque connection between
61	Gear-pump type		clutch-element and its shaft
62	Gear-pump type .Plow-lifting type	70.17	Resilient torque connection
63	.Free-engine type		(e.g., for damping vibration)
55			

70.18	Including chordally disposed	84.6	Rotary electric motor is
70.10	connection	04.0	clutch actuator
70.19	Axially slidable connection	84.7	Mechanical force increasing
70.2	Spline connection for		means
	multiple clutch-elements	84.8	Operator for transversely
70.21	With means to move multiple		engaging elements
	clutch-elements axially and	84.81	Coil spring
	sequentially	84.9	Operator for axially engaging
70.22	With means to move clutch-		elements
	element axially and latch into	84.91	Interposed friction elements
70.23	engaged or disengaged position	84.92	Positively engaging elements
70.23	With cam or wedge contacting clutch-element or pressure	84.93	Magnetic flux path spaced from engaging elements
	plate for axial movement	84.94	Specified torque transmitting
	thereof	01.51	spring
70.24	By cam surface on bell-crank	84.941	Nonmetallic
70.251	With adjustable means to move	84.95	With slip rings
	clutch-element axially (e.g.,	84.951	With pulley or gear
	to compensate for wear)	84.96	Fixed concentric coil
70.252	Automatic	84.961	With pulley or gear
70.26	Including plural adjusting	85.01	Fluid pressure
	screws (e.g., to equalize	85.02	Operator force derived from
	pressure angularly)		clutch input or output
70.27	With spring means to move clutch-element axially	85.03	Elastic (e.g., diaphragm,
70.28	To separate engaged clutch-	05 04	pneumatic tube)
	elements	85.04	Rotating with clutch input or output
70.29	And actuator lever pivoted on	85.05	And causing purely axial
70.2	pressure plate		movement
70.3	With actuator lever pivoted on pressure plate or back plate	85.06	Including flexible friction
	to move clutch-element axially		discs
	.Transversely engaged	85.07	Plural oppositely acting
71	Positive	05.00	elastic operators
72	Interior and exterior	85.08	Clutch has flat friction
73	Opposing	85.09	surfacesMore than two friction
74	Interior	65.09	elements
75	Expanding	85.1	Plate or diaphragm spring
76	Radial	03.1	release
77	Split ring	85.11	Clutch has positively
78	Cam operated		engaging clutch members
79	Exterior	85.12	And causing purely radial
80	Strap		movement
81 R	Multiple folds	85.13	Elastic operator integral
81 C	Coil		with radially outer clutch
82 R	.Operators		member
83	Multiple for same clutch	85.14	Rotatable relative to clutch
84.1	Electric or magnetic		input and output
84.2	Plural coils	85.15	And causing purely axial
84.21	Plural armatures		movement
84.3	Including permanent magnet	85.16	And causing purely radial
84.31	And electromagnet	05 15	movement
84.4	Electrostatic	85.17	Piston and cylinder operator
84.5	Air gap adjustment		rotating with clutch input or
84.51	Automatic		output

85.18 85.19	Positive clutch	85.47	Having radially displaceable friction surface
85.2	Having friction elements	85.48	Operator rotatable relative to
	movable axially only		clutch input and output
85.21	Having conical or	85.49	And aligned with clutch axis
	frustoconical friction		of rotation
	surfaces (e.g., cone clutch)	85.5	Operator acts on clutch
85.22	Plural radially spaced		through push rod extending
	frustoconical surfaces		coaxially through input or
85.23	Having flat friction	0= =1	output shaft
0= 04	surfaces	85.51	Operator acts on clutch via
85.24	More than two friction	85.52	diaphragm spring or lever
85.25	elements	85.53	Pull-to-release type clutchDetails of fluid operator
85.25 85.26	Including balance chamberCam mechanism between	85.54	Having particular seal
03.20	piston and friction element	85.55	Details of master cylinder
85.27	Auxiliary exhaust or	85.56	Operator spaced from and
03.27	relief passage from piston	03.30	parallel to clutch axis of
	chamber		rotation
85.28	Fluid escape from piston	85.57	Fluid released clutch
	chamber by rotation-induced	85.58	By vacuum
	pressure	85.59	Details of fluid operator
85.29	In piston	85.6	Details of master cylinder
85.3	Valve in passage	85.61	Cooling or lubricating
85.31	Valve in passage	85.62	Having wear compensator
85.32	Variable fluid contacting piston area	85.63	Including fluid pressure control
85.33	Axially stationary	89.1	Weight operated
	piston, moving cylinder	89.2	Spring engaged
85.34	Cushioning element	90	Electric release
	between piston and friction	89.21	Cam release
	element	89.22	Belleville disc spring
85.35	Operator acts on friction	89.23	Push-type
	elements via diaphragm spring	89.24	Pull-type
05 26	or lever	89.25	Geometric configuration
85.36	Electric or magnetic release	89.26	Plural coil springs spaced
85.37	releaseFluid released clutch		from clutch axis
85.38	And fluid pressure	89.27	Coil spring coaxial to clutch
03.30	engaged	00.00	axis
85.39	Spring released clutch	89.28	Transversely engaged
85.4	Release spring between	89.29 92	Quick throw spring
	discs	93 R	One-direction apply and release
85.41	Coil spring	93 A	Axially thrusting cams
85.42	Encircling clutch axis)	rotatable about clutch axis
	of rotation	93 B	Axially moving cam acting on
85.43	Having particular		pivoted lever
0E 11	friction element structure	93 C	Axially moving cam acting on
85.44	Having particular piston seal		transversely moving wedge or clutch member
85.45	Piston has interrupted	94	Screw
	engagement face	95	Handwheel
85.46	Piston has non-planar	96	Central pin
	engagement face	97	Screw operated
		98	Shipper saddles

99 R	Lever systems	103 FA	Fluid pressure engaged with
99 A	Levers mounted on axially		centrifugal valve
	engaging clutch	82 P	Rack and pinion operator
99 B	Levers mounted on transversely	82 T	Temperature operator
99 S	engaging clutchStationary levers	30 W	.Warning, indicating, and signal devices
100	Follow-up	30 V	.Vibration dampers
101	Releasing	30 V	ELEMENTS
102	Check of driven member	200	.Clutch element resiliently
102 103 R	Speed responsive	200	carried on hub
103 R 104 R	Fixed-speed release	201	Speed-responsive
104 K 104 B	Transversely engaged-interior	201	Manually adjustable
104 В 104 С		202	Coil spring detail
	Transversely engaged-exterior	203	
104 F	Fluid clutches and operators	204	Specified bushing
105 R	Fixed-speed engagement		Separate seat detail
105 A	<pre>Centrifugal (fluid or powder) nonpivoted weights (radially</pre>	206	Relatively axially movable hub sections
	movably or slidable) i.e.,	207	Circumferential resilience
	mercury clutch	208	With fluid damping
105 B	Axially engaged with	209	Nonmetallic
	nonpivoted weights-weights	210	Interposed friction element
	movable radially or slidable	210.1	Biasing means
105 BA	Transversely engaged with	211	And coil spring
	nonpivoted weights	212	Coil spring
105 BB	Transversely engaged positive with nonpivoted weights	213	Plural helical coil spring damping stages
105 C	Axially engaged with pivoted	213.1	Plural axially spaced
	weights		springs
105 CP	Weights pivoted on axis	213.11	Interposed friction element
	parallel to clutch axis-	213.12	Biasing means
	axially engaged	213.2	Plural radially spaced
105 CS	Single pair clutching		springs in a common radial
	elements axially engaged with		plane
	pivoted weights	213.21	Interposed friction element
105 CD	Transversely expanding clutch	213.22	Biasing means
	with pivoted weights	213.3	Interposed friction element
105 CE	Transversely engaged-pivoted	213.31	Biasing means
	weights and clutching elements	214	Interposed friction element
	movable separately	214.1	Biasing means
105 CF	Transversely contracting	107 R	.Engaging surfaces
105 F	Fluid controls for	108	Positive
	centrifugal clutches	107 M	Material
106 R	Release	107 T	Transversely engaging
106 F	Devices to prevent fluid	107 C	Clutch plate axially
	clutches from being operated	20,	compressible
	by centrifugal forces acting	109 R	.Thrust members, retarders, and
	on fluid	200 11	stops
103 A	Centrifugal operated, axially	109 A	Resilient operators and
	engaged	_00 11	pressure plates
103 B	Centrifugal operator	109 B	Resilient backing plates
	transversely engaged	109 F	Cushioning devices for fluid
103 C	Acceleration and inertia		operators
	responsive	109 D	Dashpot
103 F	Fluid operated		

		440 05	
110 R	.Shafts, bearings, and adjusting	113.35	With change of coolant flow
110 D	devices	113.36	during disengagementGrooved surfaces
110 B	Bearings		
110 S	Shafts for removable clutches	113.4	Thermal insulating
111 1	or discs	113.5	Lubrication of ancillary clutch
111.1	.Wear compensators	114 D	parts
111.11	Compensator in actuating	114 R	Locks
	mechanism outside of the	114 T	Interlocking clutch teeth or
111 10	clutch (EPO)	115	splines
111.12	Automatic	115	Supports
111.13	Compensator in or near release	116.5	STOP MECHANISM
111 14	bearing (EPO)	125 R	.Material control
111.14	Automatic	126	Sheet material
111.15	Compensator on or inside clutch	127	Electrical
	cover (e.g., acting on	128	Pneumatic
	diaphragm or pressure plate) (EPO)	125 A	Power stop-material control-
111.16	Automatic		electrical
111.17	Worm mechanism	125 B	Mechanical
		125 C	Pneumatic
111.18	Relatively rotatable cam	125 D	Granular material
111 10	rings	125 E	Work start
111.19	Between cover and diaphragm	125 F	Length of material stop
111 0	spring	129 R	.Safety device
111.2	Between diaphragm spring and	130	Hand protector
111 2	pressure plate	131 R	Two hand
111.3	Having clearance sensor	131 H	Hand and foot
	bridging gap between clutch	132	Delayed action drive
	members and moveable only	133	Automatic guard
111.4	during engagementHaving clearance sensor	134	Punch-press type
111.4	bridging gap between clutch	135	Cover
	members and moveable only	136	Centrifugal-machine type
	during engagement	137	Disabled transmission
111.5	Relatively rotatable cam rings	129 A	Electrical
111.6	Threaded element centered on	129 B	Pneumatic
111.0	clutch axis	138	.Limit stop
111.7	Threaded in clutch cover	139	Rotary-member control
112	.Casings	140	Speed responsive
113.1	.Lubricating, insulating, or	141	Screw
113.1	cooling	142 R	Electrical
113.2	Air cooling	142 A	Radio tuner type
113.21	Heat radiating structure	143	Reciprocating-member control
113.22	Grooved surfaces	144	.Drive release and brake
113.23	Air directing structure	145	Multiple clutch
113.24	Rotating cover	146	Change speed
113.25	Spring	147	Speed responsive
113.26	Clutch plate	148	Positive stop
113.3	Liquid cooled or lubricated	149	Cushioned
110.0	clutch surfaces	150	.Overload release
113.31	Entire coolant path is spaced		
110.01	from clutch surfaces		
113.32	Overrunning clutch		
113.32	Positive	FOREIGN	ART COLLECTIONS
113.34	Lubricant or coolant between		
	engaging surfaces	FOR 000	CLASS-RELATED FOREIGN DOCUMENTS
	3 3 3		

Any foreign patents or non-patent literature from subclasses that have been reclassified have been transferred directly to FOR Collections listed below. These Collections contain ONLY foreign patents or non-patent literature. The parenthetical references in the Collection titles refer to the abolished subclasses from which these Collections were derived.

CLUTCHES (192/30)

- .Operators (192/82 R)
- FOR 100 .. Electric (192/84 R)
- FOR 101 TRANSMISSION CONTROL AND BRAKE (192/4 R)
- FOR 102 .Back-pedaling brake (192/5)
- FOR 103 ... Hub brake (192/6 R)
- FOR 104 ...With change speed transmission (192/6 A)
- FOR 105 ...Rotatable axle (192/6 B)
- FOR 106 .Automatic brake (192/7)
- FOR 107 ..Responsive to drive release (192/8/R)
- FOR 108 ...Cable (192/8 A)
- FOR 109 ...Coil brake (192/8 C)
- FOR 110 .Electric control (192/9)
- FOR 111 .Belt shipper (192/10)
- FOR 112 .Belt tightener (192/11)
- FOR 113 .Automatic type (192/4 A)
- FOR 114 .Internal resistance brake (192/4 B)
- FOR 115 .Forward and reverse gearing (192/4 C)

CLUTCHES (192/30)

- .Axially engaging (192/66.1)
- ..Interposed, mating clutchelements (192/70.11)
- FOR 116 ...With adjustable means to move clutch-element axially (e.g., to compensate for wear) (192/70.25)

ELEMENTS

- FOR 117 .Wear compensators (192/111) CLUTCHES (192/30)
 - .Operators (192/82 R)
- FOR 118 .. Fluid pressure (192/85 R)
- FOR 119 ...Double acting (192/86)
- FOR 120 ...Multiple clutches (192/87.1)
- FOR 121Having independent operators (192/87.11)

- FOR 123With selective distributor for fluid pressure (192/87.13)
- FOR 124Alternatively operative clutches (192/87.14)
- FOR 125Clutches coaxial with operators (192/87.15)
- FOR 127Operator between clutches (192/87.17)
- FOR 128With selective distributor for fluid pressure (192/87.18)
- FOR 129Having neutral position (192/87.19)
- FOR 130 ...Flexible motor (192/88 R)
- FOR 131Flexible fluid motor-axially engaged (192/88 A)
- FOR 132Radially engaged (192/88 B)
- FOR 133 ... Axially engaging-rotating motor and clutch (192/85 A)
- FOR 134 ...Axially engaging clamping rotating motor and clutch (192/85 AA)
- FOR 135 ...Axially engaging spreading rotating motor and clutch (192/85 AB)
- FOR 136 ...Transversely engaging rotating motor and clutch (192/85 AT)
- FOR 137 ...Clutch and nonrotating motor (192/85 C)
- FOR 138 ...Clutch and nonrotating motor (192/85 CA)
- FOR 139 ...Centrifugal fluid clutches (192/85 F)
- FOR 140 ...Vacuum clutches and operators (192/85~V)
- FOR 141 ...Fluid release (192/91R)
- FOR 142Motor concentric with clutch shaft (192/91 A)
 - .Automatic (192/31)
 - ..One-way engaging (192/41 R)
- FOR 143 ...Ball or roller (192/45)

DIGESTS

- DIG 1 REMOVABLE MEMBERS
- DIG 2 UNIVERSAL JOINT

PROJECT M-C192

SOURCE CLASSIFICATION(S) OF PATENTS IN NEWLY ESTABLISHED SUBCLASSES REPORT

Generated by Data Control Division

New Classification	Number of ORs	Source Classification	Number of ORs
192/105 CE	1	192/45	490
192/41 A	1	192/45	490
192/41 R	1	192/45	490
192/45.001	9	192/45	490
192/45.002	14	192/45	490
192/45.003	18	192/45	490
192/45.004	17	192/45	490
192/45.005	36	192/45	490
192/45.006	46	192/45	490
192/45.007	16	192/45	490
192/45.008	41	192/45	490
192/45.009	4	192/45	490
192/45.01	35	192/45	490
192/45.011	13	192/45	490
192/45.012	18	192/45	490
192/45.013	4	192/45	490
192/45.014	22	192/45	490
192/45.015	12	192/45	490
192/45.016	37	192/45	490
192/45.017	53	192/45	490
192/45.018	31	192/45	490
192/45.019	38	192/45	490
192/45.02	21	192/45	490
192/45.1	1	192/45	490
192/46	1	192/45	490

CLASSIFICATION ORDER 1915

FEBRUARY 7, 2012

PROJECT M-C192

DISPOSITION CLASSIFICATION(S) OF PATENTS FROM ABOLISHED SUBCLASSES REPORT

Generated by Data Control Division

Source Classification	Number of ORs	New Classification	Number of ORs
192/45	490	192/45.019 192/45.016 192/46 192/105 CE 192/45.008 192/45.005 192/45.007 192/45.007 192/45.009 192/45.009 192/45.013 192/45.017 192/45.017 192/45.01 192/45.01 192/45.01 192/45.01 192/45.01 192/45.01 192/45.01 192/45.01 192/45.014 192/41 R 192/45.015 192/41 A 192/45.004	38 37 1 1 41 18 36 16 21 4 46 4 453 9 1 31 35 22 1 12 17 13
		192/45.012 192/45.002	18 14

PROJECT M-C192

C. CHANGES TO THE USPC-TO-IPC CONCORDANCE

CI.	<u>USPC</u>		G 1 1	<u>IPC</u>	3. 7
Class		Subclass	<u>Subclass</u>		<u>Notation</u>
192		45.001-45.003	F16D		41/064
					41/061
					15/00
					43/00
		45.004	F16D		41/066
					41/061
					15/00
					43/00
		45.005	F16D		41/064
					41/061
					15/00
		45,006,45,000	E1CD		43/00
		45.006-45.008	F16D		41/067
					41/061
					15/00 43/00
		45.009	F16D		41/067
		45.009	FIOD		41/067
					43/04
					15/00
		45.01-45.016	F16D		41/067
		43.01 43.010	1100		41/061
					15/00
					43/00
		45.017-45.02	F16D		41/066
			-		41/061
					15/00
					43/00

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

CLASS 188 – BRAKES

Definitions Modified

Subclass 82.84:

Under SEE OR SEARCH CLASS:

Delete:

The reference to Class 192

Insert:

192, Clutches and Power-Stop Control, subclass 45.001 for one-way engaging automatic clutches in which the engaging element is a ball or roller and see the notes thereto for other ball and roller engaging clutches.

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

CLASS 192 – CL	LUTCHES AND POWER-STOP CONTROL
<u>Definitions Aboli</u>	<u>shed</u>
Subclasses	
45	
<u>Definitions Modi</u>	<u>fied</u>
Subclass 27:	
	Under SEE OR SEARCH THIS CLASS, SUBCLASS:
	<u>Delete</u>
	The reference to subclass 45
	<u>Insert</u>
	45.001, for ball and roller one-way engaging automatic clutches and see the notes thereto for other ball and roller clutches.
Subclass 38:	
	Under SEE OR SEARCH THIS CLASS, SUBCLASS:
	<u>Delete</u>
	The reference to subclass 45
	<u>Insert</u>
	45.001, for one-way engaging automatic clutches in which the engaging element is a ball or roller and see the notes thereto for other ball or roller clutches.
Subclass 44:	
	Under SEE OR SEARCH THIS CLASS, SUBCLASS:

The reference to subclass 45

<u>Delete</u>

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

Insert

45.001, for ball or roller one-way engaging clutches and see the notes thereto for other clutches with a ball or roller engaging element.

Definitions Established

45.001 Ball or roller:

This subclass is indented under subclass 41. Subject matter including a rolling element that provides the driving continuity between the driving and driven parts when the power-transmitting device is engaged.

SEE OR SEARCH THIS CLASS, SUBCLASS:

- 27, for latch-operated clutches in which the transmitting member is a ball or roller.
- 38, for one-way automatic manually controlled clutches in which the clutching element is a ball or roller.
- 44, for reversible one-way clutches in which the clutching element is a ball or roller.

SEE OR SEARCH CLASS:

- 74, Machine Element or Mechanism, subclasses 162 through 169 for intermittent grip
- 188, Brakes, subclass 82.84 for one-way brakes in which the engaging element rolls into jamming position between converging surfaces, one of which is the rotating element to exert a braking force.

45.002 Roller has non-spherical, non-cylindrical force transmitting surface:

This subclass is indented under subclass 45.001. Subject matter in which the rolling element has a rolling surface that is other than spherical and cylindrical.

45.003 Plural ball or roller sizes or shapes:

This subclass is indented under subclass 45.001. Subject matter in which the rolling element is one of a plurality of rolling elements that provide the driving continuity and in which at least two of the rolling elements differ in geometry.

45.004 Plural balls or rollers of same shape and size:

This subclass is indented under subclass 45.001. Subject matter in which the rolling element is one of a plurality of substantially identical rolling elements that provide the driving continuity.

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

45.005 Received in recesses in each of two cooperating clutch races:

This subclass is indented under subclass 45.004. Subject matter in which the power-transmitting device includes two rolling surface elements (i.e., races) on which the rolling elements roll connected in power transmitting relationship with the driving and driven parts, the rolling surface elements being rotatable relative to each other when the power-transmitting device is disengaged and each rolling surface element having a recess for receiving one of the rolling elements.

45.006 Including cage:

This subclass is indented under subclass 45.004. Subject matter including a spacing device (i.e., cage) that limits relative movement between the rolling elements, the spacing device being separate from (i.e., not integrally formed with) rolling surface elements (i.e., races) on which the rolling elements roll connected in power transmitting relationship with the driving and driven parts, the spacing device being arranged outside the force path between the rolling surface elements and rolling elements when there is driving continuity between the driving and driven parts.

(1) Note. The spacing device (i.e., cage) may restrict relative circumferential movement, for example, by having portions extending between successive rolling elements or the spacing device and the rolling elements may have recesses and cooperating projections forming axles received in the recesses. A retaining ring that merely restricts displacement of rolling elements axially of the rolling surface elements is not considered a spacing device for this subclass.

45.007 Including axle for ball or roller:

This subclass is indented under subclass 45.006. Subject matter in which the rolling elements have projections engageable by the spacing device or in which the spacing device has projections received in central recesses in the rolling elements so as to restrict movement of the rolling elements relative to the spacing device.

45.008 Balls or rollers spring biased toward engaged state:

This subclass is indented under subclass 45.006. Subject matter including a spring that urges at least one of the rolling elements into a position in which the power-transmitting device is engaged.

(1) Note. The rolling element may be biased by direct engagement with the spring or may be indirectly biased, e.g., by engagement with a spring biased spacing device, etc.

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

45.009 Including speed-responsive biasing mechanism:

This subclass is indented under subclass 45.008. Subject matter including a mechanism in addition to the spring that applies a force to one or more of the rolling elements that is dependent upon speed of rotation of the power-transmitting device.

(1) Note. This subclass includes devices that utilize forces that are dependent upon rotation of the power transmitting device to cause or ensure clutch engagement or to compensate for the effect of rotation-dependent forces on the rolling elements.

SEE OR SEARCH THIS CLASS, SUBCLASS:

103+, for a speed responsive clutch operator.

45.01 Biased cage:

This subclass is indented under subclass 45.008. Subject matter in which the spring acts on the rolling element(s) urged thereby through the spacing device by biasing the spacing device relative to one of the rolling surface elements.

45.011 Including bearing block between clutch races and between balls or rollers:

This subclass is indented under subclass 45.008. Subject matter including a bearing structure located between the rolling surface elements and circumferentially between at least two of the rolling elements, the bearing structure including a bearing surface supporting a load applied by one of the rolling surface elements toward the other.

(1) Note. Included in this subclass are bearing structures that maintain spacing between the rolling surface elements (i.e., races).

45.012 Spring integrally formed with cage:

This subclass is indented under subclass 45.008. Subject matter in which the spring is integrally formed with the spacing device.

45.013 Plural integral springs separate from cage:

This subclass is indented under subclass 45.008. Subject matter in which the spring is one of a plurality of integrally formed springs that are separate from the spacing device.

45.014 Spring and multipart cage:

This subclass is indented under subclass 45.008. Subject matter in which the spacing device includes a plurality of members that are not integrally formed with each other.

45.015 Spring mounted on projection on cage:

This subclass is indented under subclass 45.008. Subject matter including a protrusion on the spacing device which provides support for the spring.

45.016 Serpentine spring:

This subclass is indented under subclass 45.008. Subject matter in which the spring is sinuous or wave-like in shape.

PROJECT M-C192

D. CHANGES TO THE DEFINITIONS

45.017 Including separating means on clutch race:

This subclass is indented under subclass 45.004. Subject matter in which a confining structure is formed integrally with a rolling surface element (i.e., race) on which the rolling elements roll connected in power transmitting relationship with the driving or driven part, the confining structure limiting movement of the rolling elements relative to the rolling surface element and preventing contact between at least two of the rolling elements.

45.018 Spring biased ball or roller:

This subclass is indented under subclass 45.017. Subject matter including a spring that urges at least one of the rolling elements into a position in which the power-transmitting device is engaged.

45.019 By other than circular helical spring:

This subclass is indented under subclass 45.018. Subject matter in which the spring has a form that differs from a helix or spiral coil lying on an imaginary cylindrical surface.

45.02 Including separate force transmitting element between spring and ball, roller, or race:

This subclass is indented under subclass 45.018. Subject matter including an intermediate element arranged in the force transmission path between the spring and the rolling surface element or between the spring and the rolling element(s) urged by the spring.

FOREIGN ART COLLECTIONS

FOR 143 Ball or Roller (192/45):

This foreign art collection is indented under unnumbered placeholder 192/41. Foreign art collection for clutches in which the engaging element is a ball or roller.