

G05B

CONTROL OR REGULATING SYSTEMS IN GENERAL; FUNCTIONAL ELEMENTS OF SUCH SYSTEMS; MONITORING OR TESTING ARRANGEMENTS FOR SUCH SYSTEMS OR ELEMENTS (systems for controlling or regulating non-electric variables [G05D](#); systems for regulating electric or magnetic variables [G05F](#); control devices or systems insofar as characterised by mechanical features only [G05G](#))

Definition statement

This place covers:

Features of control systems or elements for regulating specific variables, which are clearly more generally applicable to any system.

Relationships with other classification places

In this subclass, details or specific control systems are classified in the group relevant to that system, if not otherwise provided for.

References

Limiting references

This place does not cover:

Systems for controlling or regulating non-electric variables	G05D
Systems for regulating electric or magnetic variables	G05F
Control devices or systems insofar as characterised by mechanical features only	G05G

Application-oriented references

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Spreading or positioning of drawn nets for fishing	A01K 73/04
Adjustable operating tables, operating chairs or dental chairs	A61G 13/02 , A61G 15/02
Distillation	B01D 3/42
Filtration	B01D 24/48 , B01D 29/60 , B01D 37/04 , B01D 46/44
Separation of gases or vapours by gas-analysis apparatus	B01D 53/30
Separation using semi-permeable membranes	B01D 61/00
Feed or outlet in chemical or physical processes	B01J 4/00
Oxygen content in oxidation gas for regeneration or reactivation of catalysts	B01J 38/14
Ion-exchange processes	B01J 47/14
Delivery in spraying systems	B05B 12/02
Metal-rolling mills	B21B 37/00 , B21B 39/00
Positioning tool carriers for forging, pressing or hammering	B21K 31/00
Continuous casting of metals	B22D 11/16

Application-oriented references

Centrifugal casting of metals	B22D 13/12
Pressure or injection die casting of metals	B22D 17/32
Pressure or vacuum casting of metals	B22D 18/08
Casting of metals in general	B22D 46/00
Tool or work positioning for boring or drilling	B23B 39/26
Machines for shearing or similar cutting stock travelling otherwise than in the direction of the cut	B23D 36/00
Driving or feeding mechanisms of machine tools	B23Q 5/00
Feed movement, cutting velocity or position of machine tools	B23Q 15/00
Copying from a pattern or master model for machine tools	B23Q 35/00
Position of grinding tool or work	B24B 47/22
Manipulators	B25J 13/00
Position of cutters in cutting machines	B26D 5/02
Shaping techniques for plastic substances	B29C 39/00 - B29C 51/00
Presses	B30B 15/14 , B30B 15/16
Composing machines	B41B 27/00
Printing machines or presses	B41F 33/00
Feeding sheets or webs in typewriters	B41J 11/42
Apparatus or devices for manifolding, duplicating or printing for commercial purposes	B41L 39/00
Addressing machines	B41L 47/56
Vehicle suspension	B60G 17/00 - B60G 21/00
Vehicle brakes	B60T 7/00 - B60T 15/00
Conjoint control of vehicle sub-units	B60W
Machines for packaging	B65B 57/00
Conveyors	B65G 43/00
Heat treatment of ferrous or non-ferrous metals or alloys	C21D 11/00
Sequence of drive operations for dredging or soil-shifting	E02F 3/43
Earth drilling operations	E21B 44/00
Steam accumulators	F01K 1/12 , F01K 1/16
Steam engine plants	F01K 3/00 , F01K 7/00 , F01K 13/02
Air intakes for gas-turbine or jet-propulsion plants	F02C 7/05
Gas-turbine plants; Fuel supply in air-breathing jet-propulsion plants	F02C 9/00
Combustion engines	F02D
Jet pipes or nozzles in jet-propulsion plants	F02K 1/15 , F02K 1/76
Jet-propulsion plants	F02K 7/00 - F02K 9/00
Wind motors	F03D 7/00
Positive-displacement machines	F04B 1/00 , F04B 27/00 , F04B 49/00
Non-positive displacement pumps, pumping installations or systems	F04D 15/00 , F04D 27/00

Application-oriented references

Clutches	F16D 43/00 , F16D 48/00
Suppression of vibrations using fluid means	F16F 15/02
Gearings	F16H 59/00 - F16H 63/00
Control of gearings	F16H 61/00
Steam boilers	F22B 35/00
Incineration of waste	F23G 5/50
Combustion in combustion apparatus	F23N
Combustion in open fires using solid fuel	F24B 1/18
Solar heating	F24S
Drying processes of solid materials or objects	F26B 25/22
Steam or vapour condensers	F28B 11/00
Heat-exchange apparatus with intermediate heat-transfer medium in closed tubes passing into or through conduit walls, in which the medium condenses and evaporates	F28D 15/06
Heat-exchanges or heat-transfer apparatus in general	F28F 27/00
Measurement in general	G01
Computers	G06F 11/00
Traffic	G08G
Indicating devices using static means to present variable information	G09G
Nuclear reaction	G21C 7/00
Nuclear-power plant	G21D 3/00
Electron-beam or ion-beam tubes used for localised treatment of objects	H01J 37/30
Processes or apparatus adapted for the manufacture or treatment of semiconductor or solid state devices	H01L 21/00
Circuit arrangements for ac mains or ac distribution networks	H02J 3/00
Electric motors, generators or dynamo-electric converters	H02P

Informative references

Attention is drawn to the following places, which may be of interest for search:

Fluid-pressure actuators or systems acting by means of fluids in general	F15B
Valves per se	F16K
Measuring not specially adapted for a specific variable; Arrangements for measuring two or more variables not covered in a single other subclass; Tariff metering apparatus	G01D
Testing static or dynamic balance of machines or structures; Testing of structures or apparatus	G01M
Investigating or analysing materials by determining their chemical or physical properties	G01N
Measuring electric variables; Measuring magnetic variables	G01R
Compound strips or plates, e.g. bimetallic	G12B 1/02
Capacitors, rectifiers, detectors or switches devices	H01G
Electric switches, relays, selectors or emergency protective devices	H01H

Dynamo-electric machines	H02K
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Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

automatic controller	means a system, circuit, or device in which a signal from the detecting element is compared with a signal representing the desired value and which operates in such a way as to reduce the deviation. The automatic controller generally does not include the sensitive element, i.e. that element which measures the value of the condition to be corrected, or the correcting element, i.e. that element which adjusts the condition to be corrected
electric	includes "electromechanical", "electrohydraulic" or "electropneumatic"

Synonyms and Keywords

In patent documents, the following abbreviations are often used:

NC	Numerical Controller
PLC	Programmable Logic Controller

G05B 1/00

Comparing elements, i.e. elements for effecting comparison directly or indirectly between a desired value and existing or anticipated values

Definition statement

This place covers:

Structural elements used to compare the actual with the desired value of a variable that needs to be controlled in a control or regulation system.

Relationships with other classification places

The actual measurement of a signal should be classified in the appropriate class of [G01](#).

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

actual value	the measured or estimated value of the variable to be controlled
reference	the desired value of the variable being controlled
error	the difference between the actual value of a variable and the reference

G05B 5/00

Anti-hunting arrangements

Definition statement

This place covers:

Arrangements in a control or regulation system to avoid a "hunting" effect.

The "hunting" effect appears when a lag between the actual value and the reference of a variable to be controlled leads to overcompensation of the error and/or unstable behaviour of the system being controlled.

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

overswing, overshoot	situation in which the error between the actual and desired values of a variable is overcompensated
damping	technique used to reduce or eliminate the overcompensation of an error

G05B 6/00

Internal feedback arrangements for obtaining particular characteristics, e.g. proportional, integral or differential

Definition statement

This place covers:

Internal feed-back arrangements for obtaining particular characteristics, e.g. proportional, integral, differential

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Automatic controllers	G05B 11/00
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G05B 7/00

Arrangements for obtaining smooth engagement or disengagement of automatic control

Definition statement

This place covers:

Systems with several controller modes or phases, in which the problem is related to switching between controller modes without provoking unnecessary oscillations or instability in the response of the system.

One of these modes or phases could be the absence of control, and then the problem would be related to obtaining a smooth response of the system during a starting transition.

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Smooth engagement of gears in automatic transmission systems	F16H 61/04
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Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

switchover	change from a first control mode to a second control mode
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G05B 9/00

Safety arrangements ([G05B 7/00](#) takes precedence; safety arrangements in programme-control systems [G05B 19/048](#), [G05B 19/406](#))

Definition statement

This place covers:

Arrangements to assure the correct working of a control system in case of failure, for example, redundant control systems.

Arrangements to prevent damage to personnel or to equipment as a result of the control action.

Relationships with other classification places

Group [G05B 9/00](#) covers the safety aspects of the control of a system, not of the system as such. This means that aspects related to the safe use of a product or device should be classified in the corresponding application places, unless it involves decisions related to the control of the process, product or device, in which case this group would be the appropriate one.

References

Limiting references

This place does not cover:

Arrangements for obtaining smooth engagement or disengagement of automatic control	G05B 7/00
Safety arrangements in programme-control systems	G05B 19/048 , G05B 19/406

Informative references

Attention is drawn to the following places, which may be of interest for search:

Anti-hunting arrangements	G05B 5/00
Safety arrangements in programme-control systems other than numerical control	G05B 19/0428
Safety arrangements in programme-control systems using programmable logic controllers (PLC)	G05B 19/058
Monitoring of control system, i.e. detection of failures in the control action and response to those failures	G05B 23/00
Safety for robotic manipulators	B25J 9/1674

Safety valves	F16K 17/00
Safety devices acting in conjunction with the control or operation of a machine	F16P 3/00
Light barriers for detection of intrusion of a machine in a safety zone	G01V 8/10
Emergency protective circuit arrangements in general	H02H

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

intrinsic safety	safe operation of control in explosive or hazardous environments
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G05B 11/00

Automatic controllers ([G05B 13/00](#) takes precedence)

Definition statement

This place covers:

Non-adaptive automatic controllers, i.e., the controller does not adjust itself as a result of the system response to its control action.

References

Limiting references

This place does not cover:

adaptive control systems	G05B 13/00
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Programme-control systems	G05B 19/00
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G05B 13/00

Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion ([G05B 19/00](#) takes precedence)

Definition statement

This place covers:

Adaptive automatic controllers, i.e. where the controller adjusts itself as a result of the system response to its control action, in order to obtain an optimum performance according to some criterion.

References

Limiting references

This place does not cover:

Programme-control systems	G05B 19/00
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Creation of a mathematical model of the system to be controlled	G05B 17/00
Neural networks	G06N 3/02
Neural networks using fuzzy logics	G06N 3/043
Expert systems	G06N 5/04
Fuzzy inferencing	G06N 5/048
Fuzzy logics	G06N 7/02
Machine learning	G06N 20/00

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

knowledge base	a set of representations of facts about the system to be controlled and its environment
knowledge-based agent	a software module that uses a knowledge base to implement control decisions
expert system	a type of intelligent control system which can emulate the reasoning procedures of a human expert in order to generate the necessary control action
learning system	an automatic control in which the nature of control parameters and algorithms is modified by the actual experience of the system

G05B 13/04

involving the use of models or simulators

Special rules of classification

This subgroup should be used when the key concept stresses or deals with the adaptive part of the control, whereas [G05B 17/00](#) should be used when the emphasis is on the control model.

G05B 15/00

Systems controlled by a computer ([G05B 13/00](#), [G05B 19/00](#) take precedence; automatic controllers with particular characteristics [G05B 11/00](#))

Definition statement

This place covers:

Systems controlled by a computer not provided by other classes.

Control of whole Building Automation Systems as e.g. domotics.

References

Limiting references

This place does not cover:

If the control relates to a specific application, then it should be classified in the proper application or control classes

Automatic controllers with particular characteristics	G05B 11/00
Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned	G05B 13/00
Programme-control systems	G05B 19/00

Informative references

Attention is drawn to the following places, which may be of interest for search:

Control of air-conditioning and HVACs	F24F 11/00
Electric digital data processing	G06F
Computing arrangements based on specific computational models	G06N
Home automation networks	H04L 12/2803
Control of lighting	H05B 47/10

G05B 17/00

Systems involving the use of models or simulators of said systems
([G05B 13/00](#), [G05B 15/00](#), [G05B 19/00](#) take precedence)

Definition statement

This place covers:

Use of a model or simulator to control a system.

Use of detailed representations of real systems to facilitate control of a system.

Creation and adaptation of the mathematical model used to control a system.

References

Limiting references

This place does not cover:

Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion	G05B 13/00
Systems controlled by a computer	G05B 15/00
Programme-control systems	G05B 19/00

Informative references

Attention is drawn to the following places, which may be of interest for search:

Analogue computers for specific processes, systems or devices, e.g. simulators	G06G 7/48
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Special rules of classification

Documents to be classified in [G05B 17/00](#) should be those in which the model of the controlled system is the key concept. For example, creating or adapting the model, and not the control of a system to be controlled, Hardware/Software-in-Loop systems, e.g. connection of a controller to a computer that simulates a machine such as a car, manufacturing machine. [G05B 13/04](#) should be used when the key concept stresses or deals with the adaptive part of the control.

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

first-principles knowledge	a fundamental understanding of the process or system to be controlled, expressed in the form of a mathematical model
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G05B 19/00

Programme-control systems

Definition statement

This place covers:

Programme control in sequence or logic controllers, e.g. simulating logic interconnections of signals according to ladder diagrams or function charts.

Programme control in controllers using digital processors, or using logic state machines, or using cams, discs, rods, drums, or where the programme is defined in the fixed connection of electrical elements, e.g. potentiometers, counters, transistors, or using plugboards, cross-bar distributors, matrix switches, or using selector switches or using record carriers.

Numerical control (NC), i.e. automatically operating machines, in particular machine tools, e.g. in a manufacturing environment, so as to execute positioning, movement or co-ordinated operations by means of programme data in numerical form

Total factory control, i.e. centrally controlling a plurality of machines, e.g. direct or distributed numerical control (DNC), flexible manufacturing systems (FMS), integrated manufacturing systems (IMS), computer integrated manufacturing (CIM)

Recording and playback systems, i.e. in which the programme is recorded from a cycle of operations, e.g. the cycle of operations being manually controlled, after which this record is played back on the same machine

References

Application-oriented references

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Automatic control of the different phases of cleaning in washing or rinsing machines for crockery or table-ware	A47L 15/46
Programmed medicine dispensers	A61J 7/04

Application-oriented references

Disinfection or sterilising	A61L 2/24
Heart pace-makers	A61N 1/36
Steering-mechanisms for toy vehicles	A63H 17/36
Centrifuges	B04B 13/00
Thickness of work produced by metal-rolling mills	B21B 37/24
Bending metal rods, profiles or tubes	B21D 7/12
Boring or drilling machines	B23B 39/08 , B23B 39/24
Electrical discharge or electrochemical machining	B23H 7/20
Assembling of parts to compose units	B23P 21/00
Series of individual steps in grinding a workpiece	B24B 51/00
Manipulators	B25J 9/00
Presses	B30B 15/26
Sequence of operations in printing machines or presses	B41F 33/16
Feeding sheets or webs in typewriters	B41J 11/44
Sequence of operations in apparatus or devices for manifolding, duplicating or printing for commercial purposes	B41L 39/16
Selecting text or image to be printed in addressing machines	B41L 47/64
Traction-motor speed of electrically-propelled vehicles	B60L 15/20
Piling articles	B65H 31/24
Crane drives	B66C 13/48 , B66C 23/58
Dispensing, delivering or transferring liquids	B67D 7/14
Sewing machines	D05B 19/00 , D05B 21/00
Embroidering machines	D05C 5/04
Operations in washing machines	D06F 33/00
Combustion engines	F02D 27/02 , F02D 28/00
Supply of combustible mixture or its constituents to combustion engines	F02D 41/26
Fluid-pressure actuator systems	F15B 21/02
Combustion in combustion apparatus	F23N 5/20 , F23N 5/22
Weighing apparatus	G01G 19/38
Electromechanical clocks or watches	G04C 23/08 , G04C 23/34
Mechanically operating digital computers	G06C 21/00
Control units for electric digital data processing	G06F 9/00
Peripheral devices for electric digital data processing	G06F 13/10
Electrically operating digital computers	G06F 15/00
Electrically or magnetically operating analogue computers	G06G 7/06
Marking or sensing record carriers with digital information	G06K
Electrically-operated teaching apparatus or devices	G09B 7/04 , G09B 7/08 , G09B 7/12
Electric switches	H01H 43/00
Electron-beam or ion-beam tubes used for localised treatment of objects	H01J 37/30

Electronic switching or gating	H03K 17/296
Selecting arrangements in electric communication technique	H04Q 3/54

Informative references

Attention is drawn to the following places, which may be of interest for search:

Information storage based on relative movement between record carrier and transducer	G11B
Static stores	G11C

Special rules of classification

The classification must be done using also the associated Indexing Code scheme.

Indexing Code orthogonal classification:

In addition to one or more symbols relating to the invention information, where appropriate, one or more Indexing Code symbols relating to orthogonal classification, i.e. covering aspects which are spanning over one or more groups, should be allocated. Classification in these indexing groups is optional but advisable.

[G05B 2219/00](#) Program-control systems

relates to problems specific to groups from [G05B 19/04](#) till [G05B 19/42](#)

[G05B 2219/10](#) . Plc systems

relates to problems specific to programmable logic controllers only ([G05B 19/05](#))

[G05B 2219/11](#) . . Plc I-O input output

[G05B 2219/12](#) . . Plc mp multi processor system

[G05B 2219/13](#) . . Plc programming

[G05B 2219/14](#) . . Plc safety

[G05B 2219/15](#) . . Plc structure of the system

[G05B 2219/16](#) . . Plc to applications

[G05B 2219/20](#) . Pc systems

relates to problems specific to microprocessor-based controllers (except PLC), i.e. specific to groups from [G05B 19/04](#) till [G05B 19/16](#) (except [G05B 19/05](#))

[G05B 2219/11](#) . . Pc I-O input output

[G05B 2219/12](#) . . Pc mp multi processor system

[G05B 2219/13](#) . . Pc programming

[G05B 2219/14](#) . . Pc safety

[G05B 2219/15](#) . . Pc structure of the system

[G05B 2219/16](#) . . Pc to applications

[G05B 2219/30](#) . Nc systems

relates to problems specific to Numerical Control of machines ([G05B 19/18](#) till [G05B 19/42](#))

[G05B 2219/31](#) . . Computer integrated manufacturing ([G05B 19/418](#))

[G05B 2219/33](#) . . NC Controller

[G05B 2219/35](#) . . Input / Output

[G05B 2219/37](#) . . Measuring problems

[G05B 2219/39](#) . . Numerical Control of manipulators

[G05B 2219/41](#) . . Servo-Controller

[G05B 2219/43](#) . . Control of Speed in NC systems

[G05B 2219/45](#) . . Special applications

G05B 19/04

Programme control other than numerical control, i.e. in sequence controllers or logic controllers ([G05B 19/418](#) takes precedence)

References

Limiting references

This place does not cover:

Total factory control, i.e. centrally controlling a plurality of machines, e.g. direct or distributed numerical control [DNC], flexible manufacturing systems [FMS], integrated manufacturing systems [IMS], computer integrated manufacturing [CIM]	G05B 19/418
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Numerical control	G05B 19/18
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G05B 19/0405

{Programme-control specially adapted for machine tool control and not otherwise provided for}

References

References out of a residual place

Examples of places in relation to which this place is residual:

Programme control using cams, discs, rods, drums or the like	G05B 19/06
Programme control where the programme is defined in the fixed connection of electrical elements, e.g. potentiometers, counters, transistors	G05B 19/07
Programme control using plugboards, cross-bar distributors, matrix switches or the like	G05B 19/08
Programme control using selector switches	G05B 19/10

Programme control using record carriers	G05B 19/12
Programme control using punched cards or tapes	G05B 19/14
Programme control using magnetic record carriers	G05B 19/16
Arrangements for machine tools, e.g. for copying or controlling	B23Q

G05B 19/042

using digital processors ([G05B 19/05](#) takes precedence)

References

Limiting references

This place does not cover:

Programmable logic controllers, e.g. simulating logic interconnections of signals according to ladder diagrams or function charts	G05B 19/05
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Application-oriented references

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Arrangements for program control	G06F 9/00
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G05B 19/06

using cams, discs, rods, drums or the like

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Mechanical programme-control apparatus	G05G 21/00
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G05B 19/4097

characterised by using design data to control NC machines, e.g. CAD/CAM
([G05B 19/4093](#) takes precedence)

References

Limiting references

This place does not cover:

Numerical control characterised by part programming, e.g. entry of geometrical information as taken from a technical drawing, combining this with machining and material information to obtain control information, named part programme, for the NC machine	G05B 19/4093
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Computer-aided design [CAD] in general	G06F 30/00
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G05B 21/00

Systems involving sampling of the variable controlled ([G05B 13/00](#) - [G05B 19/00](#) take precedence)

Definition statement

This place covers:

Decision on the rate of sampling of the variable to be controlled.

Accurate sampling of the variable to be controlled by, for example, adding a timestamp to the signal.

References**Limiting references**

This place does not cover:

Adaptive control systems, i.e. systems automatically adjusting themselves to have a performance which is optimum according to some preassigned criterion	G05B 13/00
Systems controlled by a computer	G05B 15/00
Systems involving the use of models or simulators of said systems	G05B 17/00
Programme-control systems	G05B 19/00

Informative references

Attention is drawn to the following places, which may be of interest for search:

Transmission systems for measured values	G08C
Electronic switching or gating	H03K 17/00

G05B 23/00

Testing or monitoring of control systems or parts thereof (monitoring of programme-control systems [G05B 19/048](#), [G05B 19/406](#))

Definition statement

This place covers:

Detection of faults in the control of a process or device. A fault is a departure from an acceptable range of an observed variable or a calculated parameter associated with a process. Process fault detection comprises three main steps:

- A. Configuration of a monitoring or supervisory system, when this system is used to monitor or test the control of a system.
- B. Detection of an existing (usually called "diagnostics") or incipient (usually called "prognostics") fault in the control of a system.

Definition statement

C. Reaction to the detection of an existing or incipient fault in the control of a system.

Relationships with other classification places

Group [G05B 23/00](#) covers the monitoring (or testing) of the control of a system, not of the system as such. This means that testing the quality of a process, product or device should be classified in the corresponding application places, unless it involves decisions related to the control or monitoring of the process, product or device, in which case [G05B 23/00](#) should be attributed.

References

Limiting references

This place does not cover:

Monitoring of programme-control systems	G05B 19/048 , G05B 19/406
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Adaptation of model in model-based fault detection systems	G05B 17/02
Monitoring tool breakage, life or condition, including wear of a machine tool	G05B 19/4065
Data acquisition during manufacturing	G05B 19/4183
Control of the quality of the end product in a manufacturing process	G05B 19/41875
Systems involving sampling of the variable controlled	G05B 21/02
Process diagnostics in road vehicle drive control systems	B60W 50/00
Safety or indicating devices for abnormal conditions	F02D 41/22
Testing vehicle engines	G01M 15/00
Testing of electronic circuits	G01R 31/28
Testing dynamo-electric machines	G01R 31/34
Generation of clock signal, power supply for computers (including related diagnostics and monitoring aspects)	G06F 1/00
Detecting defective computer hardware, usually applied to computers used in an office, non-industrial environment	G06F 11/267
Error detection concerning software (i.e. debugging) usually applied to computers used in an office, non-industrial environment	G06F 11/36
Image analysis for industrial inspection or for determining position or orientation of objects	G06T 7/0002 , G06T 7/70
Registering or indicating the condition of working machines or other apparatus, i.e. testing whether the machine is in good condition	G07C 3/00
Error checking in memories	G11C 29/00
Fault management of packet-switched data network or network elements	H04L 41/06
Monitoring/testing of packet-switched data network or network elements	H04L 43/00 , H04L 43/50
Protocols for real-time services in data packet switching networks	H04L 65/00
Network protocols for data switching network services	H04L 67/00

Special rules of classification

Further classification is made in the indexing codes [G05B 2223/00](#) whenever appropriate.

When classifying a document in group [G05B 23/00](#), each of the branches [G05B 23/0208](#), [G05B 23/0218](#), and [G05B 23/0259](#) should be considered for classification.

Each of the above-mentioned steps A-C should be considered for classification.

Glossary of terms

In this place, the following terms or expressions are used with the meaning indicated:

based on process history	in this method, only the availability of large amount of historical process data is assumed, i.e. no fundamental understanding of the process is assumed.
diagnostics	this term can be ambiguous, as sometimes it will mean detection of a failure, and sometimes it will mean detection of cause or root of failure
fault detection	detection of both existing and incipient failures
fault isolation	estimation of cause or root of failure
model-based	a fundamental understanding of the process using first-principles knowledge, that is, an explicit or implicit relationship between the observations (symptoms) of a process and the faults.
prognostics	detection of an incipient failure
qualitative	rule based decisions; if-then relations between variables
quantitative	only mathematical relationships between the variables used in the fault detection and isolation

Synonyms and Keywords

In patent documents, the following abbreviations are often used:

PCA	Principal Component Analysis
PLS	Partial Least Square
abnormal, failure, malfunction	fault

G05B 23/0208

{characterized by the configuration of the monitoring system}

Definition statement

This place covers:

Problems that deal with the configuration of a fault detection system previous to its application for detecting faults.

References

Limiting references

This place does not cover:

An important exception in this sub-group is the generation of a model of a system. As such a model is important for both control and monitoring, this kind of documents should be classified in [G05B 17/02](#) (for general controls) or in [G05B 13/04](#) (in case of adaptive controls).

G05B 23/0218

{characterised by the fault detection method dealing with either existing or incipient faults}

Definition statement

This place covers:

Preprocessing and preparation of observation values so that they may be used in the fault detection process.

Model based fault detection.

Process history based fault detection.

Injection of test monitoring signals and analysis of the control response.

Special rules of classification

This is the main problem dealt with in group [G05B 23/00](#).

In case of doubt, i.e. a document so general that it does not give much detail about any problem, and if we are confident that the document belongs to [G05B 23/00](#), then at least one class of this subgroup should be assigned to the document, preferably [G05B 23/0224](#) or [G05B 23/0243](#), as deciding whether the document deals with fault detection using a model of the system being monitored or process history of that system should be obvious.

G05B 23/0259

{characterized by the response to fault detection}

Definition statement

This place covers:

Confirmation of fault detection

Control of logging system used to store observation and/or fault values.

Communication of fault detection results to operators.

Fault Isolation and Identification.

Predictive Maintenance. This means monitoring the control of a system and, based on the results of this monitoring, adapting the maintenance schedule of the monitored process or device.

Modifications of the monitored process or device to prevent an incipient fault or to reduce the severity of an occurring fault.

Modifications of the monitoring system as a result of the fault detection.

References

Application-oriented references

Examples of places where the subject matter of this place is covered when specially adapted, used for a particular purpose, or incorporated in a larger system:

Repair maintenance, i.e. repairing a broken or failed process or system	A47L 15/00 , B23B 39/08 , B23B 39/24 , B25J 9/16 , B60W 50/00 , F02D 27/02 , F02D 41/22 , G01M 15/00 , G01R 31/00 , G05B 19/406 , G06F 11/00
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Informative references

Attention is drawn to the following places, which may be of interest for search:

Preventive maintenance, i.e. planning maintenance according to the available resources without monitoring the system	G06Q 10/06
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G05B 24/00

Open-loop automatic control systems not otherwise provided for

References

Informative references

Attention is drawn to the following places, which may be of interest for search:

Open loop control of positioning, e.g. using step motors	G05B 19/40
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G05B 99/00

Subject matter not provided for in other groups of this subclass

Definition statement

This place covers:

Subject matter not provided for in other groups of this subclass.